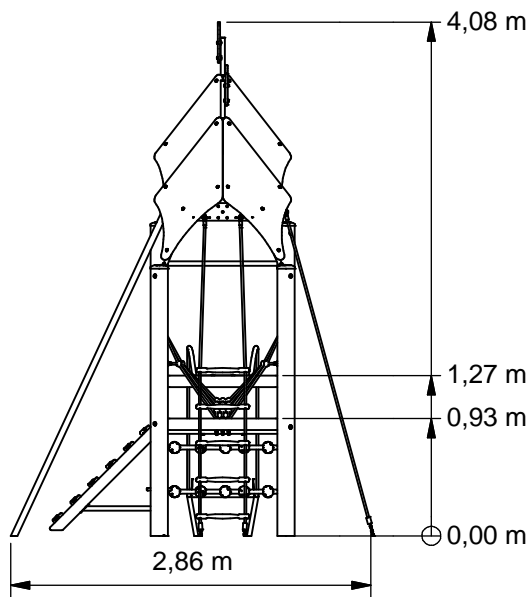
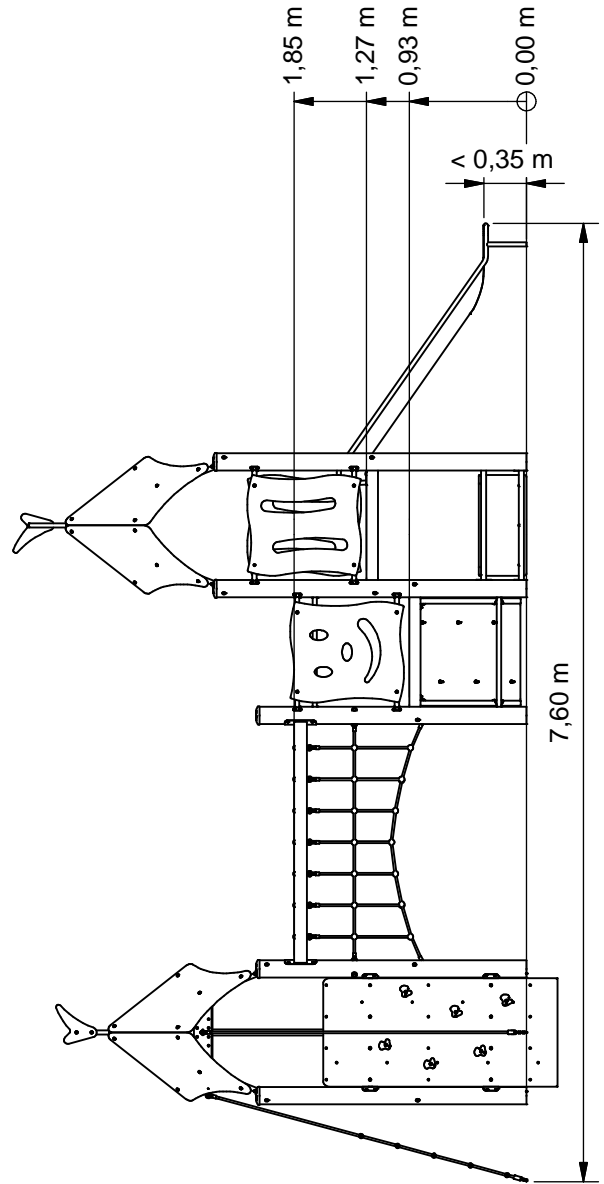
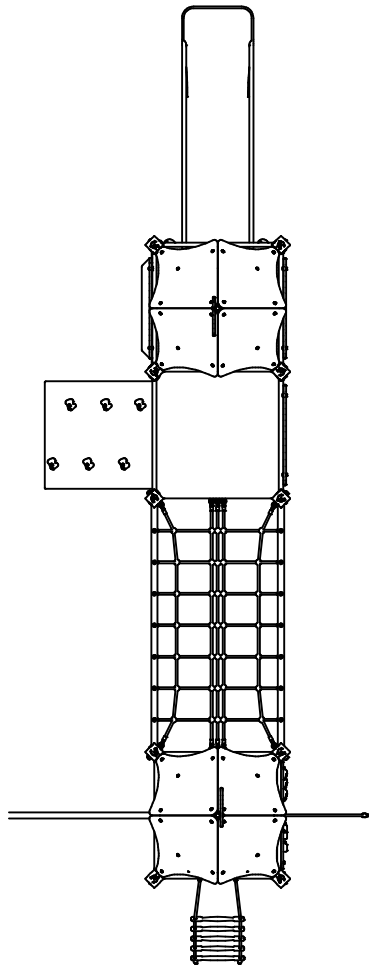




# Combination equipment



VRBE080.633



Benaming  
Title Vrijbuiters

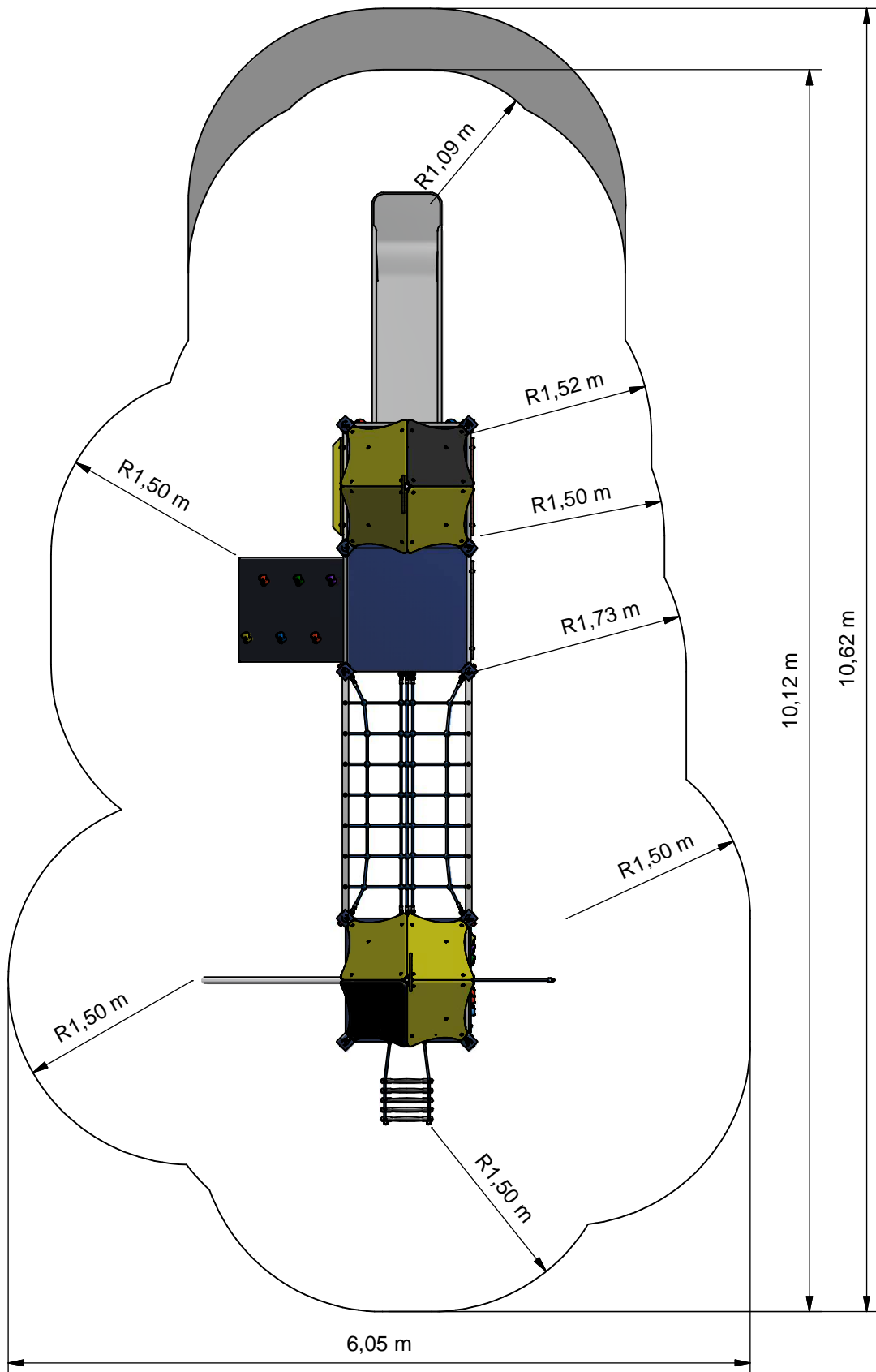
Opmerking  
Comment Hardhout

Datum  
Date 18-2-2014

Tekening  
Drawing

TOE VRB 080 633 B

Afmetingen Dimensions



- Opvangzone  
Impact area
- Obstakelvrije zone  
Obstacle free zone



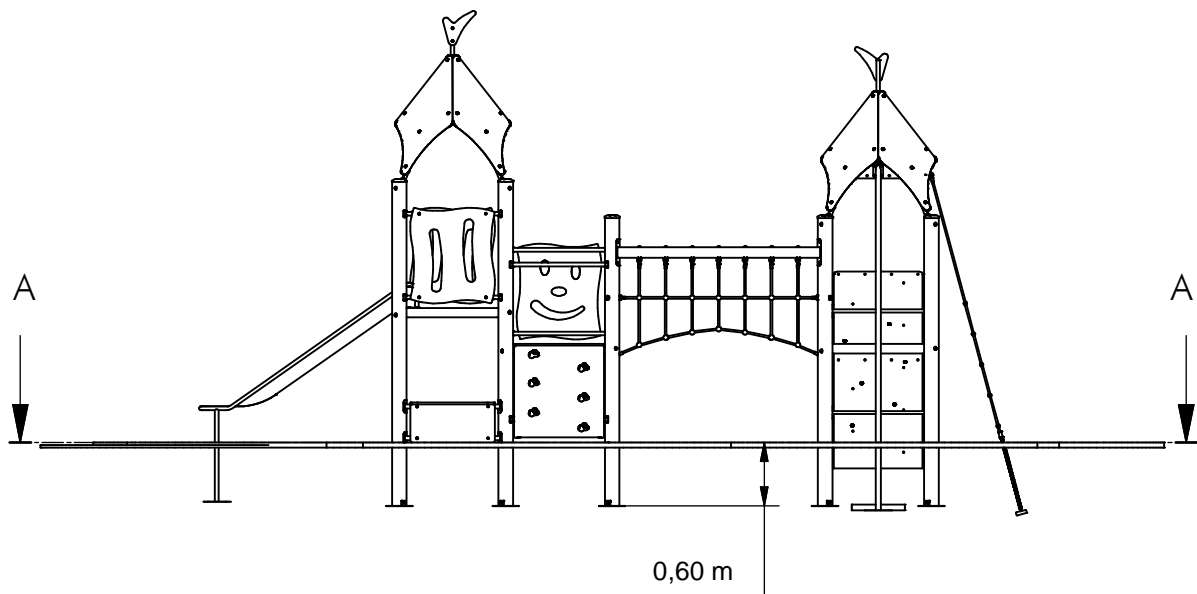
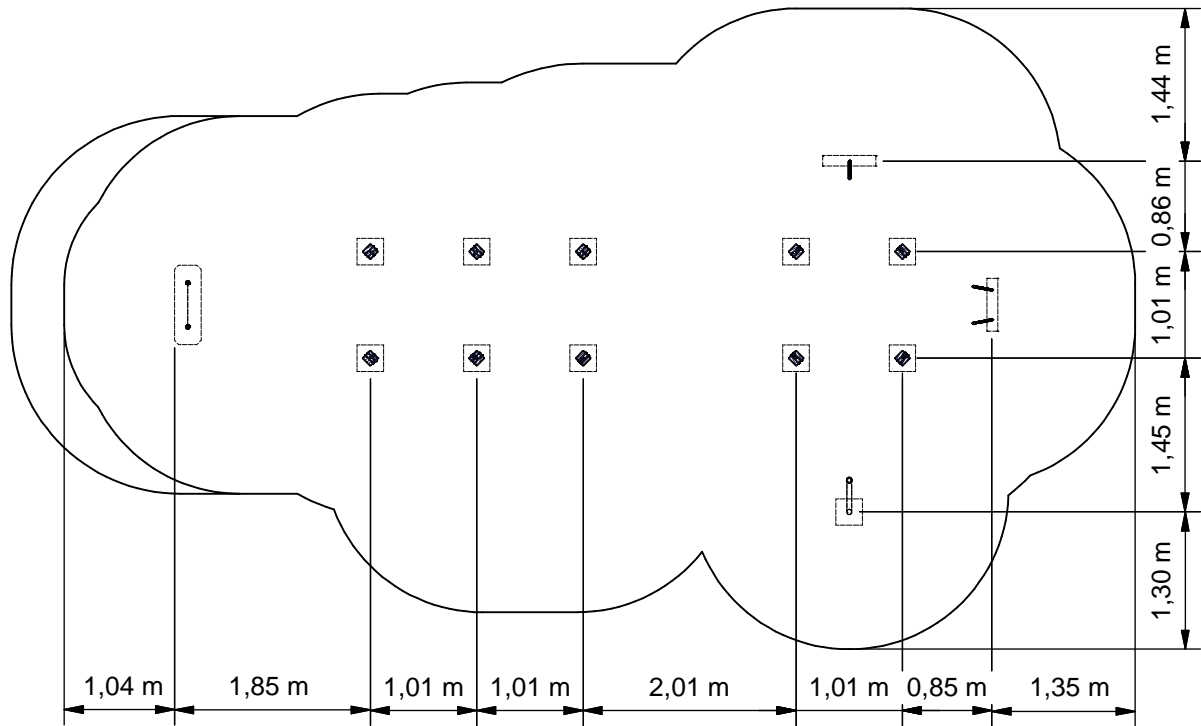
Benaming  
Title: Vrijbuiters

Opmerking  
Comment: Hardhout

Datum  
Date: 18-2-2014

Tekening  
Drawing

**TOE VRB 080 633 B**  
Obstakelvrije zone *Obstacle free zone*



Benaming  
Title Vrijbuiters

Opmerking  
Comment Hardhout

Datum  
Date 18-2-2014

Tekening  
Drawing

**TOE VRB 080 633 B**

Bodemplan *Groundplan*

**Geleverde modules:**

Zie tabel

**Montageinstructie:**

- De hoofdmaten geven de maten van de staanders en vloeren aan
- De detailtekeningen geven specifiek de maten van de verbindingen aan
- De modules met buizen zijn op de tekeningen bemaat op bovenkant kopplaat
- Overige modules zijn bemaat op de bovenkant (klimwanden, paalkappen, etc.)

**Montagevolgorde:**

- 1 - Graaf de gaten volgens het bodemplan
- 2 - Assembleer toren 2,4,5,6(2x),12(2x),13,14,15
- 3 - Plaats toren
- 4 - Plaats 1,9 en verbind deze aan toren
- 5 - Plaats 3,(2x),7,8,10,16 en verbind deze aan toren
- 6 - Controleer of het toestel voldoet aan de afmetingen zoals op blad 'afmetingen'
- 7 - Dicht de gaten en verdicht het zand

**Controles:**

- 1 - Correcte opbouw en alle bevestigingsmiddelen
- 2 - Controleer de afmetingen van de valbodem t.o.v. het toestel

**Supplied modules:**

See table

**Assembly instruction:**

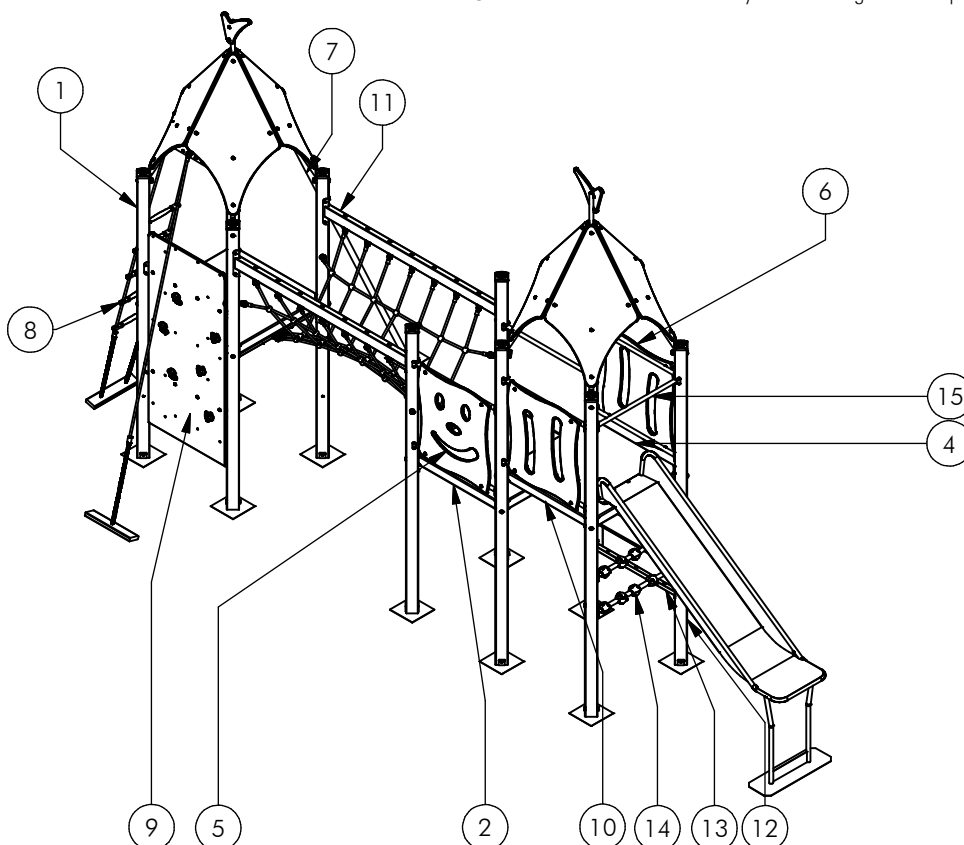
- The main dimensions indicate the dimensions of the posts and floors
- The detailed dimensions show the specific dimensions of the connections
- The modules which contain tubes are dimensioned at the top of the flanges
- Other modules are dimensioned at the top (climbing walls, caps for the posts, etc.)

**Installation sequence:**

- 1 - Dig the holes according to the ground plan
- 2 - Assemble tower 2,4,5,6(2x),12(2x),13,14,15
- 3 - Place tower
- 4 - Place 1,9 and attach it to tower
- 5 - Place 3(2x),7,8,10,16 and attach it to tower
- 6 - Check that the unit conforms to the dimensions on sheet 'dimensions'
- 7 - Close the holes and compacted the sand

**Checks:**

- 1 - Correct assembly and all the fasteners
- 2 - Check the dimensions of the safety area with regard to the play equipment



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	1	MOD	VRB	HHT	001		Lage Toren	Standaard
2	1	MOD	VRB	HHT	005		Halve Toren	Laag
3	2	MOD	VRB	HHT	007	A	Dak	Geel VRB
4	1	MOD	VRB	HHT	008		VIERKANTVLOER	VRIJBUITER
5	1	MOD	VRB	HHT	010	A	WANDJE GEZICHT	BLAUW
6	2	MOD	VRB	HHT	011	A	WANDJE SLEUF	ROOD
7	1	MOD	VRB	HHT	021		GLIJPAAL AAN DAK	VLOER 93 CM
8	1	MOD	VRB	HHT	023	A	Klimladder dakbeugel	Vloer 93 cm S4
9	1	MOD	VRB	HHT	025	B	Klimwand 93 cm (S4)	Met touw aan dak
10	1	MOD	VRB	HHT	027		OPLOOP	VRB
11	1	MOD	VRB	HHT	032		BOOGNET	BLAUW
12	4	MOD	VRB	HHT	054		STAANDER	247 CM
13	1	MOD	VRB	HHT	062	A	LOKET	MET ONDERPLAAT
14	1	MOD	VRB	HHT	063		TELBOLBUIS	DUBBEL
15	1	MOD	VRB	HHT	075		SYSTEEMBUIS	ENKEL
16	1	MOD	VRB	HHT	191		Glijbaan 127 cm	Module HHT



Benaming  
Title: Vrijbuitter

Opmerking  
Comment: Hardhout

Datum  
Date: 18-2-2014

Tekening  
Drawing

# TOE VRB 080 633 B

Modules Modules

# VRBE080.633

Combination equipment

## LOGBOOK

(Onderstaand logboek kan gebruikt worden om te voldoen aan de eisen, gesteld in artikel 14 van het Warenwetbesluit Attractie- en Speeltoestellen)

Type indication	Nature Play
Product code	VRBE080.633
Name of equipment	Vrijbuitter Klimklautertoestel
Maximum height of fall	1,9 m
Year of construction	2017
Certificate	09200116201
inspection authority	Liftinstituut B.V. Buikslotermeerplein 381, A'dam - 1025 XE Amsterdam
Name manufacturer	BOERplay Hyacintstraat 2 - 4255 HX Nieuwendijk Phone: +31 (0)183 40 23 66 Fax: +31 (0)183 40 35 64
name installer	_____ _____
Description of equipment	Combination equipment
Location of equipment	_____
Data about the owner of the play equipment	
Name:	_____
Address:	_____
Postcode and town:	_____
Contact person:	_____
Telephone number:	_____
Data about the administrator of the play equipment	
Name:	_____
Address:	_____
Postcode and town:	_____
Contact person:	_____
Telephone number:	_____

# LOGBOOK

## Inspection and maintenance intervals



Nr.	Inspection	Maintenance	months between inspections
1	Verify equipment's stability, junctions and missing parts. Inspect bolts, screws and nuts for absence, jams, corrosion and wear.	Add missing parts, secure joints, apply missing fixing agent and replace corroded parts.	1
2	Check suspension for wear.	Replace worn parts and/or remove non-functioning parts.	1
3	Inspect rotating parts such as hinges, rolling-element bearings, etc. for wear and acceptability.	Replace worn parts and/or remove non-functioning parts.	1
4	Check wood for splinters, unacceptable damage and signs of rot. Especially at ground level.	Repair damage. Replace affected wood. Smoothen splintered wood and sharp edges.	1
5	Inspect foundation for stability, tearing and coverage.	Restore foundation and covering material.	3
6	Examine rubber and synthetic parts for wear, damage and break.	Replace original parts.	3
7	Inspect metal for corrosion and damage in the coating.	Restore any damaged coating (after removing rust and applying primer).	6
8	Check ropes, cables, chains and nets for wear and damage. Steel cables and nets which are tensioned must be checked for tension.	Replace parts where necessary. Steel cables and nets must be tensioned.	3
9	Inspect equipment for unsafe changes and additions.	Remove unsafe additions and correct unsafe changes.	1
10	Inspect safety surfaces.	Restore and repair where necessary.	1

## Remarks

1. If used intensively, all points require extra attention.
2. Extreme weather conditions and locations may require a higher inspection frequency. Discuss this with the supplier.
3. Vandalism-sensitive locations require stricter inspections, possibly daily.
4. Check the terrain regularly for items that do not belong there, are unsafe or may be used wrongly. Examples are poisonous plants, glass shards, etc. Frequency depends on strain.
5. Remember that bad maintenance leads to unsafe conditions and notably faster impoverishment of the playground area.
6. Replacement parts can be ordered at the manufacturer with the part numbers on the module drawing. Drawings can be found in de user guide.
7. The impact area shall be provided with impact attenuating surface according to the specified falling height.
8. This list is conform the CEN-standard "playground equipment and surfacing NEN-EN 1176-7".

# TYPE-EXAMINATION CERTIFICATE

Acting under the "Warenwetbesluit Attractie- en Speeltoestellen" issued by Liftinstituut B.V.  
commissioned by departmental order, no. VGP/PSL 2857566 from 27 Juni 2008.

Certificate nr. : NL 09-2001-162-01                      Revision nr.: 200116201

Description of the product : Playground equipment, made up by modules

Trademark, type : Speelwijzer, MOD VRB: 001 t/m 019, 021 t/m 027, 029, 031,032,  
034 t/m 062, 065, 066, 071 t/m 074, 076, 077, 079 t/m 082, 190  
t/m 193

Name and address of the manufacturer : Speelwijzer  
Nijverheidsstraat 8  
5317 NL Nederhemert Noord

Name and address of the certificate holder : Speelwijzer  
Nijverheidsstraat 8  
5317 NL Nederhemert Noord

Certificate issued on the basis of the following requirements : Warenwetbesluit Attractie- en Speeltoestellen

Test laboratory : None

Date and number of the laboratory report : None

Date of type-examination : September 3<sup>th</sup> 2001, February 9<sup>th</sup> 2009

Annexes with this certificate : Report belonging to the type-examination certificate  
nr.: NL 09-2001-162-01

Additional remarks : This certificate supersedes type certificate dated June 21<sup>th</sup> 2002,  
with certificate number NL 01-2001-162-01

Conclusion : The playground equipment meets the requirements of the above  
specified European standard(s) and "Warenwetbesluit Attractie-  
en Speeltoestellen" taking into account any additional remarks  
mentioned above.

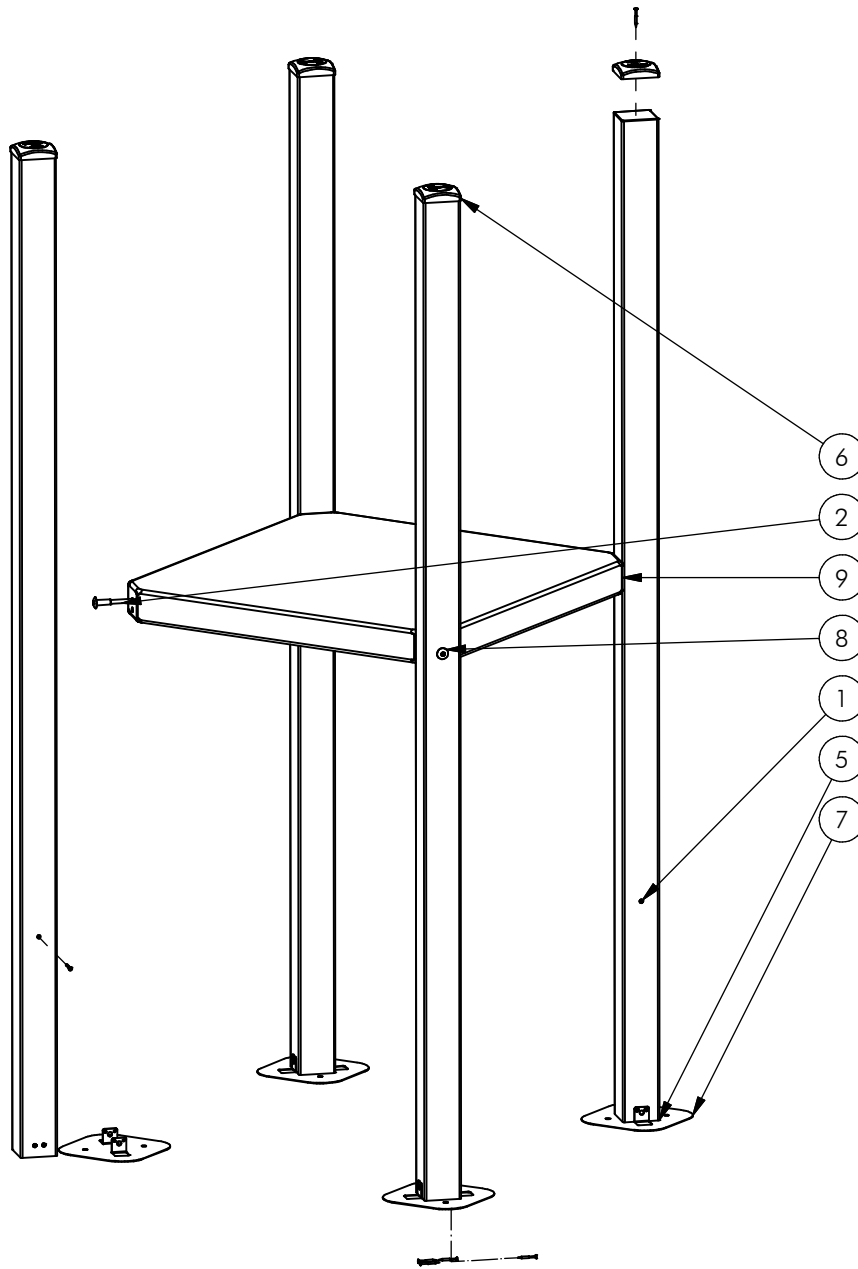


Issued in Amsterdam

Date of issue : April 7<sup>th</sup>, 2009

Ir. V.M.A. Barendregt  
Senior Officer Certification &  
Technology  
Liftinstituut B.V.





Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	24	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	021	010	110		Zeskantbout	M10 x 110 - RVS A2-70
3	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
4	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
5	4	OHO	HHT	100	012		Staander HHT	100x100, lengte=2730
6	4	OME	KAP	100	502	B	Paalkap 100x100	Aluminium
7	4	OME	VRB	903	VZP	C	Voetplaat	100 x 100
8	4	RNT	BUS	M10	040		DRAADBUS	M10 x 40
9	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant



Benaming  
Title Lage Toren

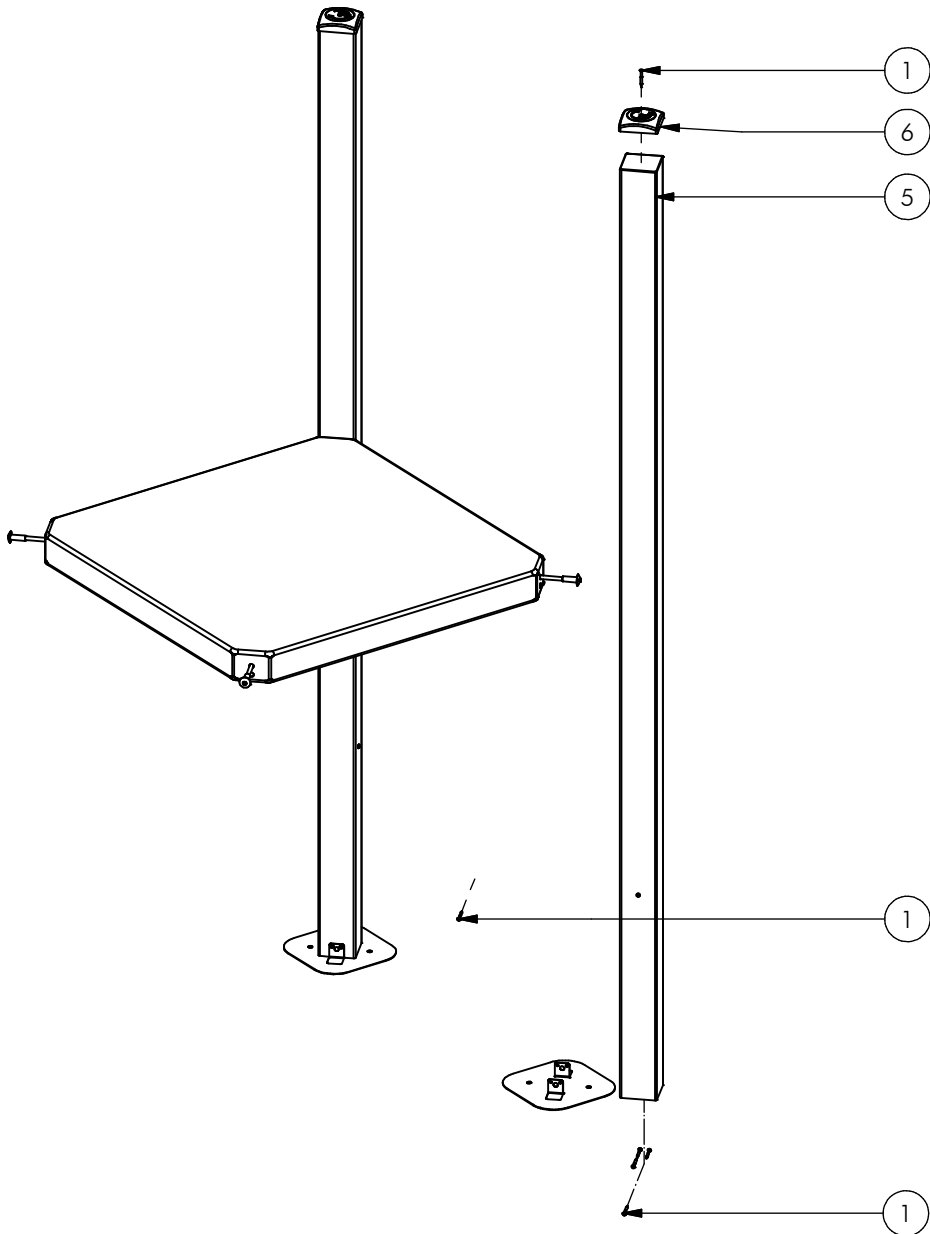
Opmerking  
Comment Standaard

Datum  
Date 4-3-2009

Tekening  
Drawing

# MOD VRB HHT 001

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	12	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	021	010	110		Zeskantbout	M10 x 110 - RVS A2-70
3	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
4	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
5	2	OHO	HHT	100	012		Staander HHT	100x100, lengte=2730
6	2	OME	KAP	100	ZMK		PAALKAP 100	Zamak, RAL 5003
7	2	OME	VRB	903	VZP	C	Voetplaat	100 x 100
8	4	RNT	BUS	M10	040		DRAADBUS	M10 x 40
9	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant



Benaming  
Title Halve Toren

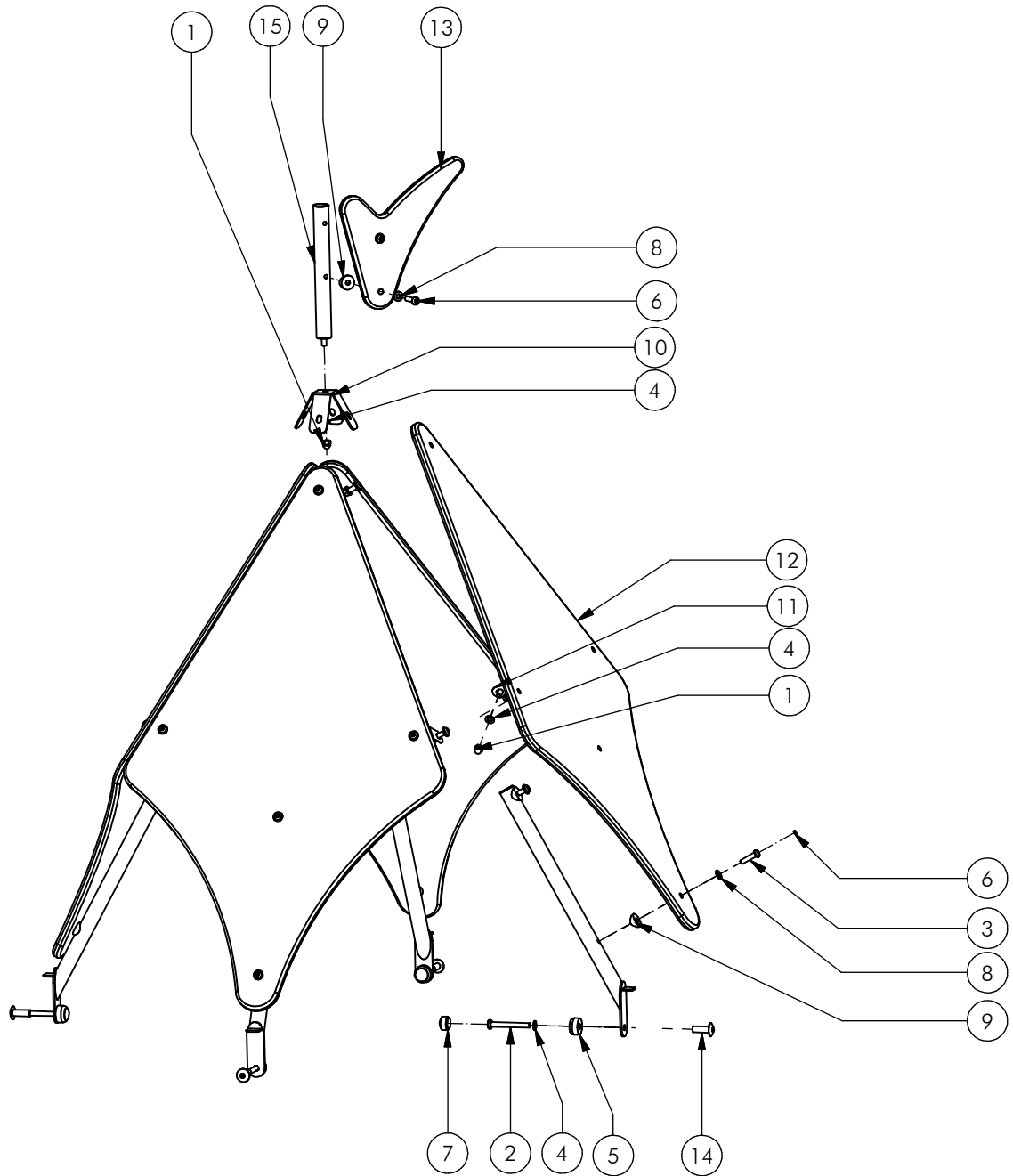
Opmerking  
Comment Laag

Datum  
Date 4-3-2009

Tekening  
Drawing

# MOD VRB HHT 005

Samenstelling module Assembly module



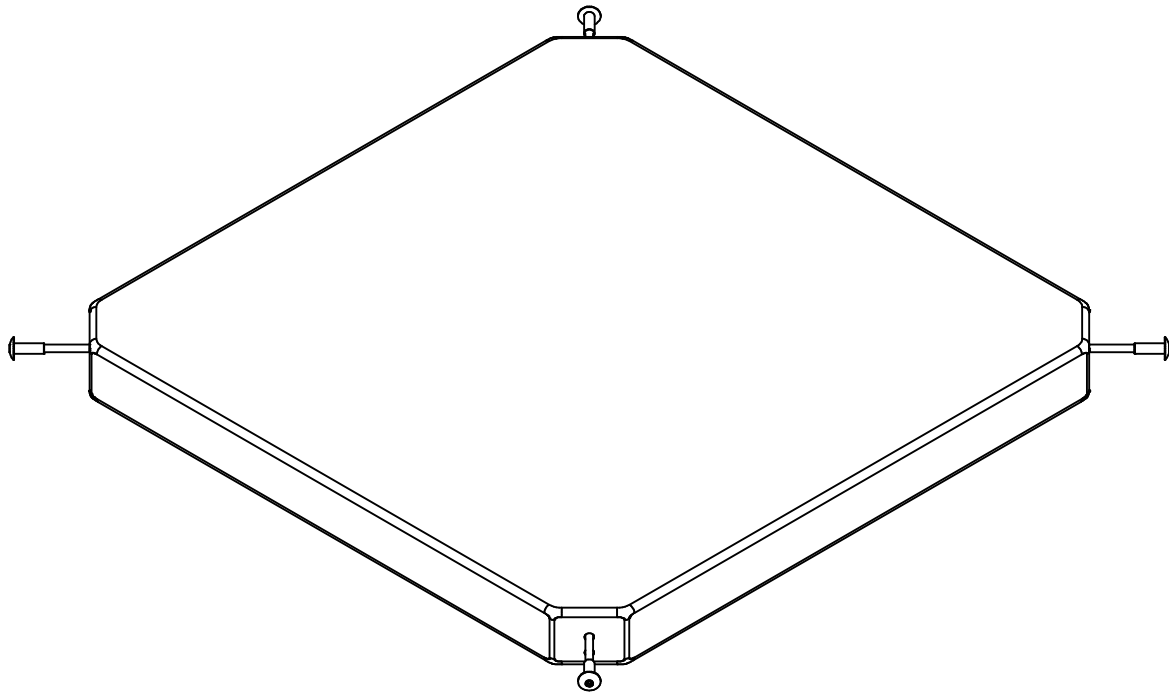
Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	13	BSR	011	010	020		DOPMOER	BORG RVS M10
2	4	BSR	021	010	090		Zeskantbout	M10 x 90 - RVS A2-70
3	22	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
4	17	BSR	030	010	002		SLUITRING	M10
5	4	KST	DON	010	030		Bescherm dop M10-M12	Donut rood
6	22	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
7	4	KST	DOP	010	030		Bescherm dop M10-M12	Dop rood
8	22	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
9	10	KST	T33	010	000		ZADELRING	BUIS 33.7
10	1	OME	VRB	006	304	F	NOKBEUGEL	60 GRADEN
11	4	OME	VRB	007	304	B	DAKHELFTBEUGELTJE	VRB
12	4	OPE	VRB	003	010	D	DAKWIEBER	GEEL
13	1	OPE	VRB	004	050	B	WINDWIJZER	BLAUW
14	4	RNT	BUS	M10	040		DRAADBUS	M10 x 40
15	1	SME	VRB	023	320	E	VLAGGESTOK	VRB
16	4	SME	VRB	026	320	D	DAKSTEUN	VRB



Benaming Title Dak  
 Opmerking Comment Geel VRB  
 Datum Date 14-11-2013

Tekening Drawing

**MOD VRB HHT 007 A**  
 Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	021	010	110		Zeskantbout	M10 x 110 - RVS A2-70
2	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
3	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
4	4	RNT	BUS	M10	040		DRAADBUS	M10 x 40
5	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant



Benaming  
Title: VIERKANTVLOER

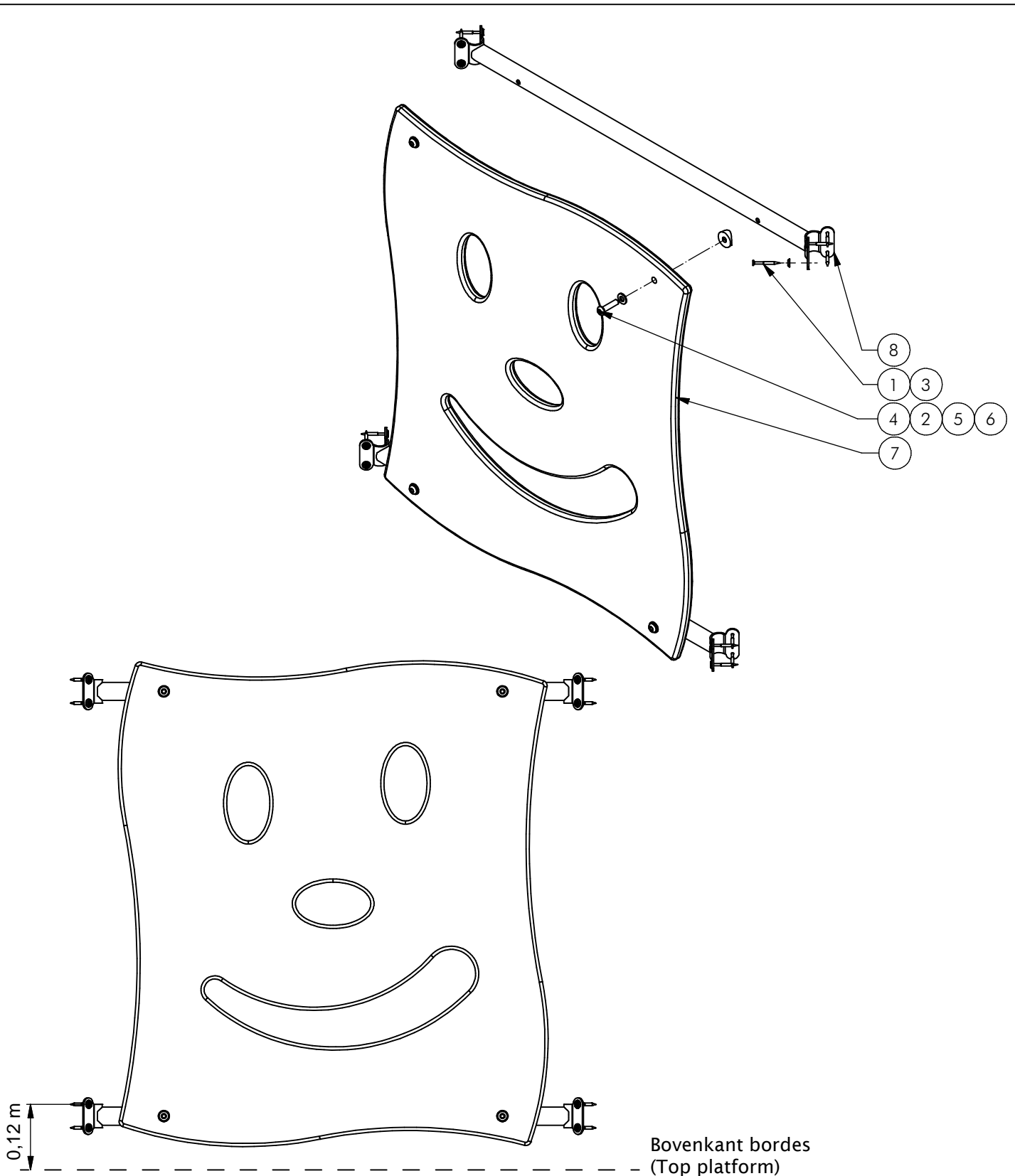
Opmerking  
Comment: VRIJBUITER

Datum  
Date: 10-1-2008

Tekening  
Drawing

# MOD VRB HHT 008

Samenstelling module Assembly module



Bovenkant bordes  
(Top platform)

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	001	050	G	WANDJE	GEZICHT
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRIJBUITER RVS



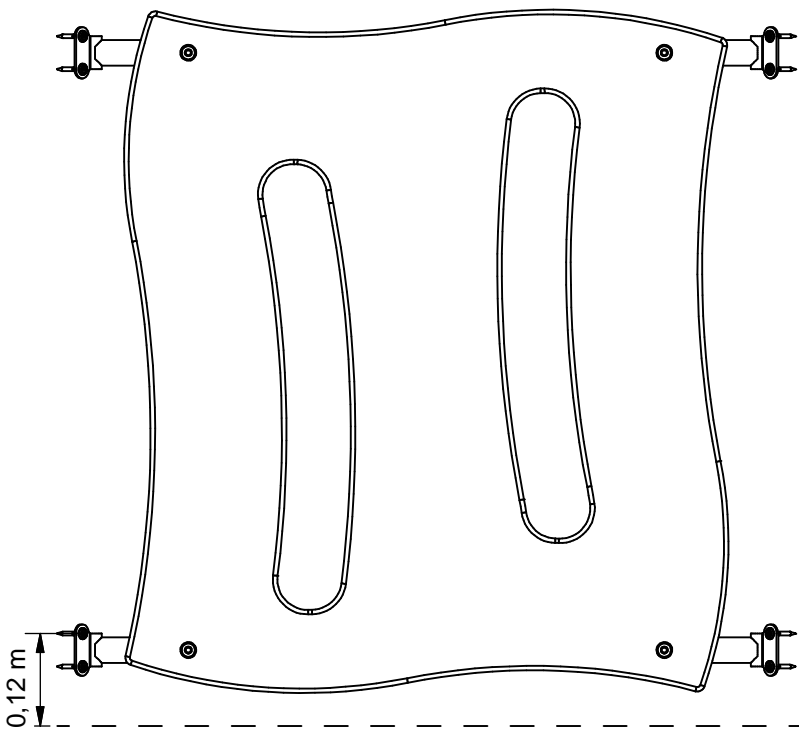
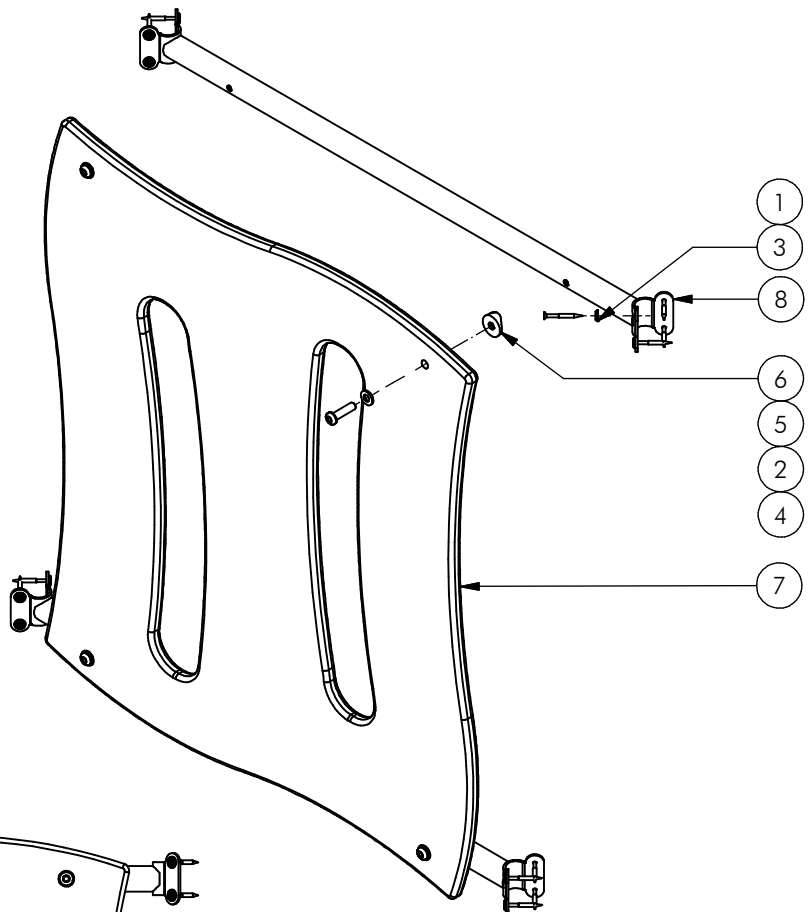
Benaming  
Title WANDJE GEZICHT

Opmerking  
Comment BLAUW

Datum  
Date 2-12-2013

Tekening  
Drawing

**MOD VRB HHT 010 A**  
Samenstelling module Assembly module



Bovenkant bordes  
(Top platform)

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	002	030	G	WANDJE	SLEUF ROOD
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRJIBUITER RVS

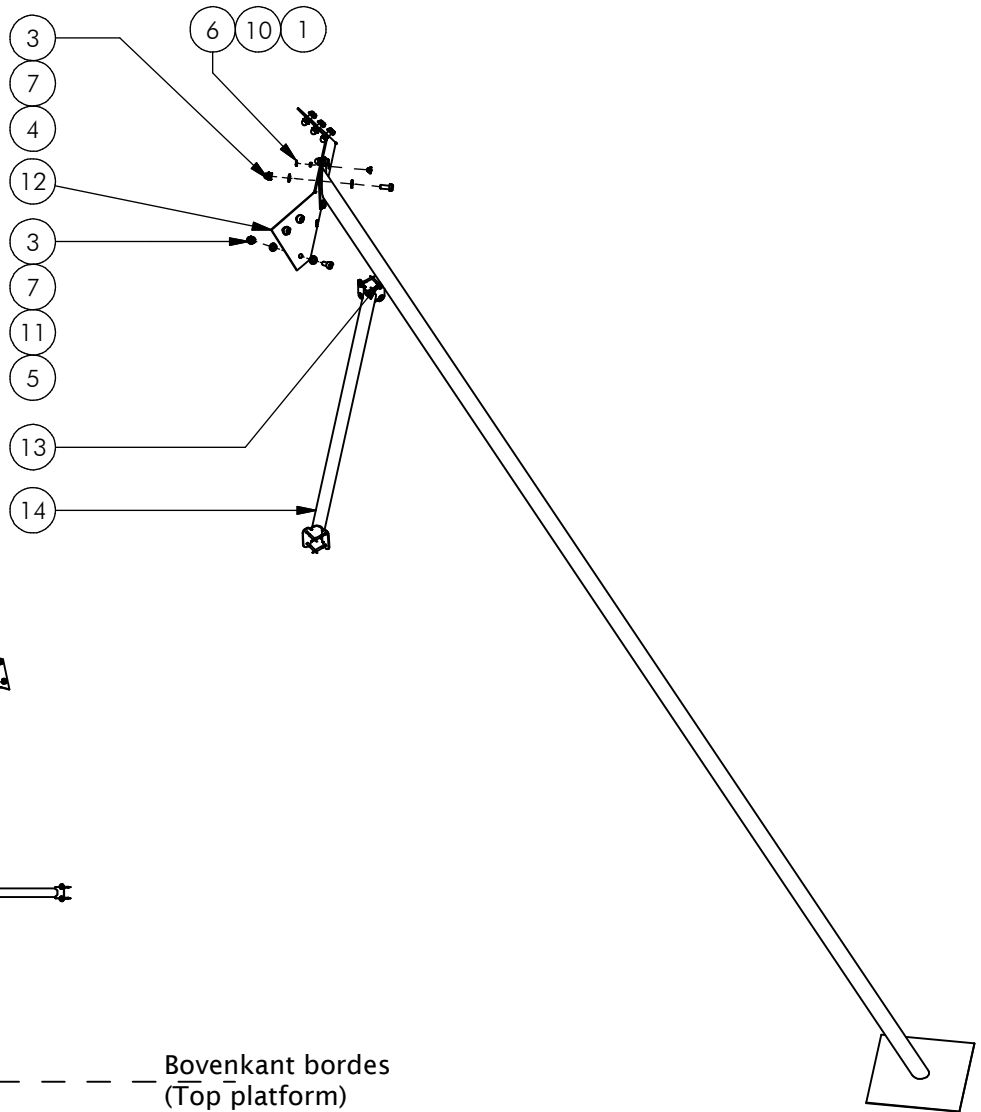


Benaming  
Title | WANDJE SLEUF  
Opmerking  
Comment | ROOD  
Datum  
Date | 17-2-2014

Tekening  
Drawing

MOD VRB HHT 011 A

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	2	BSA	014	004	054		POPNAGEL	GROTE KOP
2	8	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
3	10	BSR	011	010	020		DOPMOER	BORG RVS M10
4	4	BSR	023	010	025		BOLKOP SCHROEF	ISO 7380 - M10 x 25
5	6	BSR	023	010	030		Bolkopbout ISO 7380	M10 x 30 - RVS A2-70
6	2	BSR	030	005	001		Sluitring	M5 - RVS A2-70
7	14	BSR	030	010	002		SLUITRING	M10
8	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
9	10	KST	DOP	006	030		OPVULDOEJE	6 MM ROOD
10	2	KST	RNG	005	003		RING	KUNSTSTOF
11	6	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
12	1	OME	VRB	058	304	A	DAKPLAAT	GLIIPAAL/LADDER
13	1	SME	VRB	005	320	E	GLIIPAAL	VLOER 93 CM
14	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS



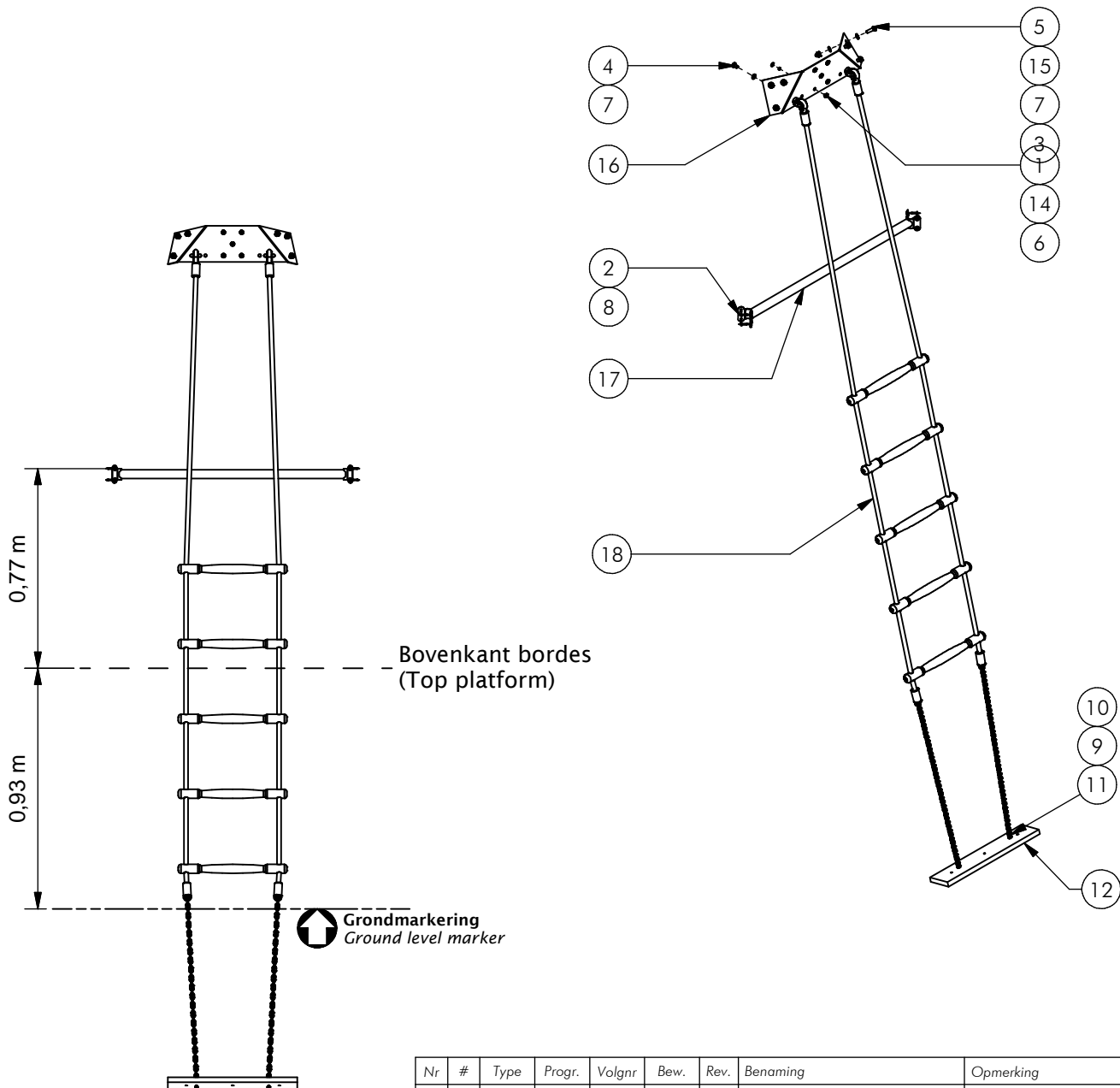
Benaming  
Title | GLIIPAAL AAN DAK

Opmerking  
Comment | VLOER 93 CM

Datum  
Date | 29-11-2016

Tekening  
Drawing

**MOD VRB HHT 021 A**  
 Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	5	BSA	014	004	054		POPNAGEL	GROTE KOP
2	8	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
3	6	BSR	011	010	020		DOPMOER	BORG RVS M10
4	2	BSR	023	010	016		Bolkopbout ISO 7380	M10 x 16 - RVS A2-70
5	6	BSR	023	010	030		Bolkopbout ISO 7380	M10 x 30 - RVS A2-70
6	5	BSR	030	005	001		Sluitring	M5 - RVS A2-70
7	8	BSR	030	010	002		SLUITRING	M10
8	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
9	2	BSV	017	006	005		Zeskantmoer	M6 - VZ 8.8
10	2	BSV	021	006	050		Zeskantbout ISO 4014	M6 x 50 - VZ 8.8
11	4	BSV	030	006	002		Sluitring	M6 - VZ 8.8
12	1	KST	APL	050			Ankerplaat	500x100x19
13	8	KST	DOP	006	030		OPVULDOEJE	6 MM ROOD
14	5	KST	RNG	005	003		RING	KUNSTSTOF
15	6	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
16	1	OME	VRB	058	304	A	DAKPLAAT	GLIIPAAL/LADDER
17	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
18	1	SNT	VRB	100	POM	D	KLIMLADDER	VLOER 93 CM



Benaming  
Title Klimladder dakbeugel

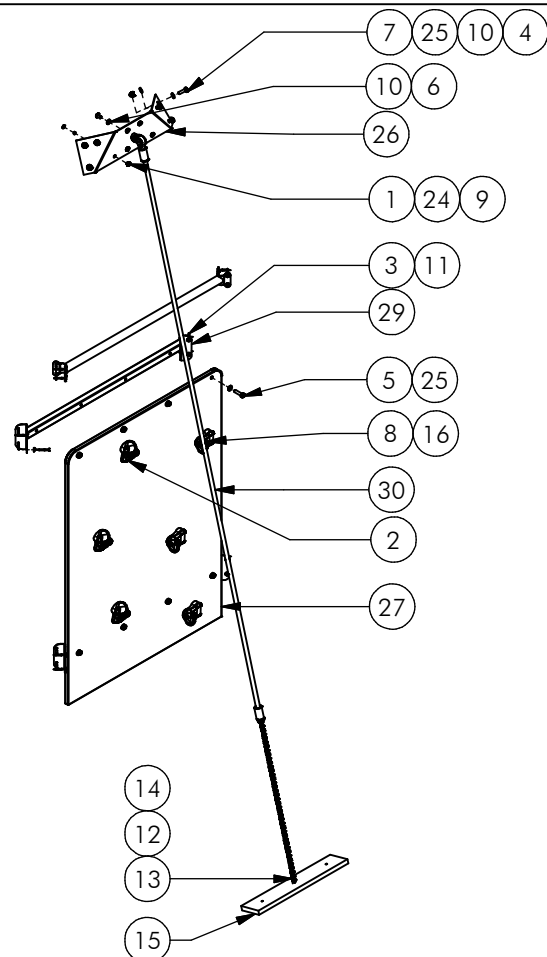
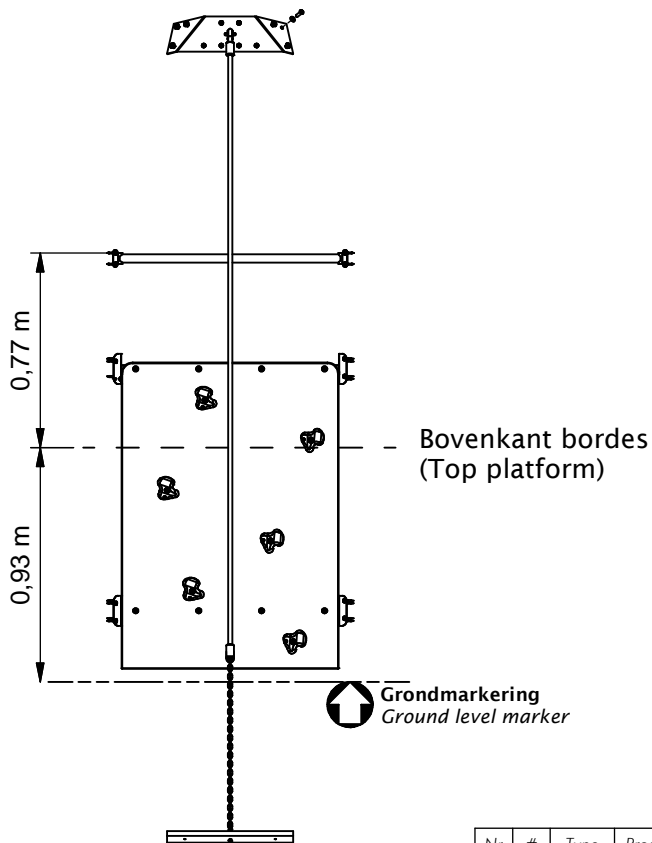
Opmerking  
Comment Vloer 93 cm S4

Datum  
Date 29-11-2016

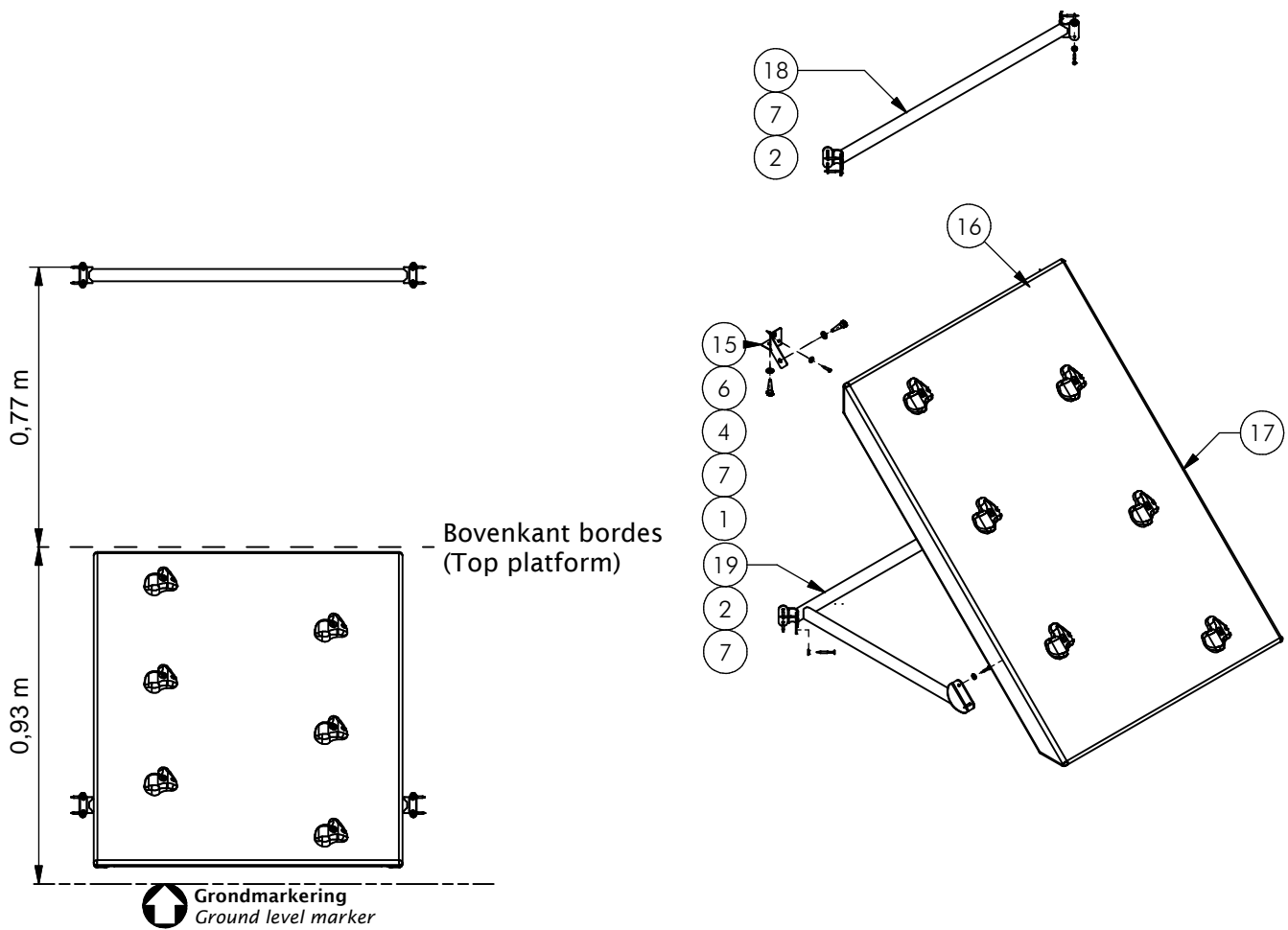
Tekening  
Drawing

**MOD VRB HHT 023 B**  
 Samenstelling module Assembly module





Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSA	014	004	054		POPNAGEL	GROTE KOP
2	6	BSR	002	005	030		Schroef Assy	5 x 30 - RVS A2-70
3	24	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
4	12	BSR	011	010	020		DOPMOER	BORG RVS M10
5	8	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
6	1	BSR	023	010	016		Bolkopbout ISO 7380	M10 x 16 - RVS A2-70
7	6	BSR	023	010	030		Bolkopbout ISO 7380	M10 x 30 - RVS A2-70
8	6	BSR	024	010	050		Verzonken bout	M10 x 50 - RVS A2-70
9	6	BSR	030	005	001		Sluitring	M5 - RVS A2-70
10	13	BSR	030	010	002		SLUITRING	M10
11	24	BSR	036	005	015		Facet ring	M5 - RVS A2-70
12	1	BSV	017	006	005		Zeskantmoer	M6 - VZ 8.8
13	1	BSV	021	006	050		Zeskantbout ISO 4014	M6 x 50 - VZ 8.8
14	2	BSV	030	006	002		Sluitring	M6 - VZ 8.8
15	1	KST	APL	050			Ankerplaat	500x100x19
16	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
17	10	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
18	6	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
19	1	KST	KNP	010	040		KLIMGREEP	PAARS
20	1	KST	KNP	010	070		KLIMGREEP	GROEN
21	1	KST	KNP	010	050		KLIMGREEP	BLAUW
22	1	KST	KNP	010	010		KLIMGREEP	GEEL
23	2	KST	KNP	010	030		KLIMGREEP	ROOD
24	6	KST	RNG	005	003		RING	KUNSTSTOF
25	14	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
26	1	OME	VRB	058	304	A	DAKPLAAT	GLIJPAAI/LADDER
27	1	OPE	VRB	049	050	B	Klimwandplaat S4	Vrijbouter
28	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
29	2	SME	VRB	515	320	F	OPHANGKOKER	KLIMWAND
30	1	SNT	VRB	007	BLW	C	KLIMTOUW	335 CM



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	14	BSR	002	005	030		Schroef Assy	5 x 30 - RVS A2-70
2	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
3	6	BSR	011	010	020		DOPMOER	BORG RVS M10
4	4	BSR	022	010	040		Houtdraadbout	ø10 X 40 - RVS A2-70
5	6	BSR	024	010	050		Verzonken bout	M10 x 50 - RVS A2-70
6	10	BSR	030	010	002		SLUITRING	M10
7	24	BSR	036	005	015		Facet ring	M5 - RVS A2-70
8	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
9	1	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
10	1	KST	KNP	010	010		KLIMGREEP	GEEL
11	1	KST	KNP	010	050		KLIMGREEP	BLAUW
12	1	KST	KNP	010	070		KLIMGREEP	GROEN
13	2	KST	KNP	010	030		KLIMGREEP	ROOD
14	1	KST	KNP	010	040		KLIMGREEP	PAARS
15	1	OME	VRB	830	304		OPLOOP	BEUGEL LINKS
16	1	OME	VRB	831	304		OPLOOP	BEUGEL RECHTS
17	1	SHO	VRB	003	COA	B	OPLOOPPLAAT	VRIJBUIJTER
18	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUIJTER RVS
19	1	SME	VRB	560	320	B	Steun	Oploop
20	2	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD



Benaming  
Title OPLOOP

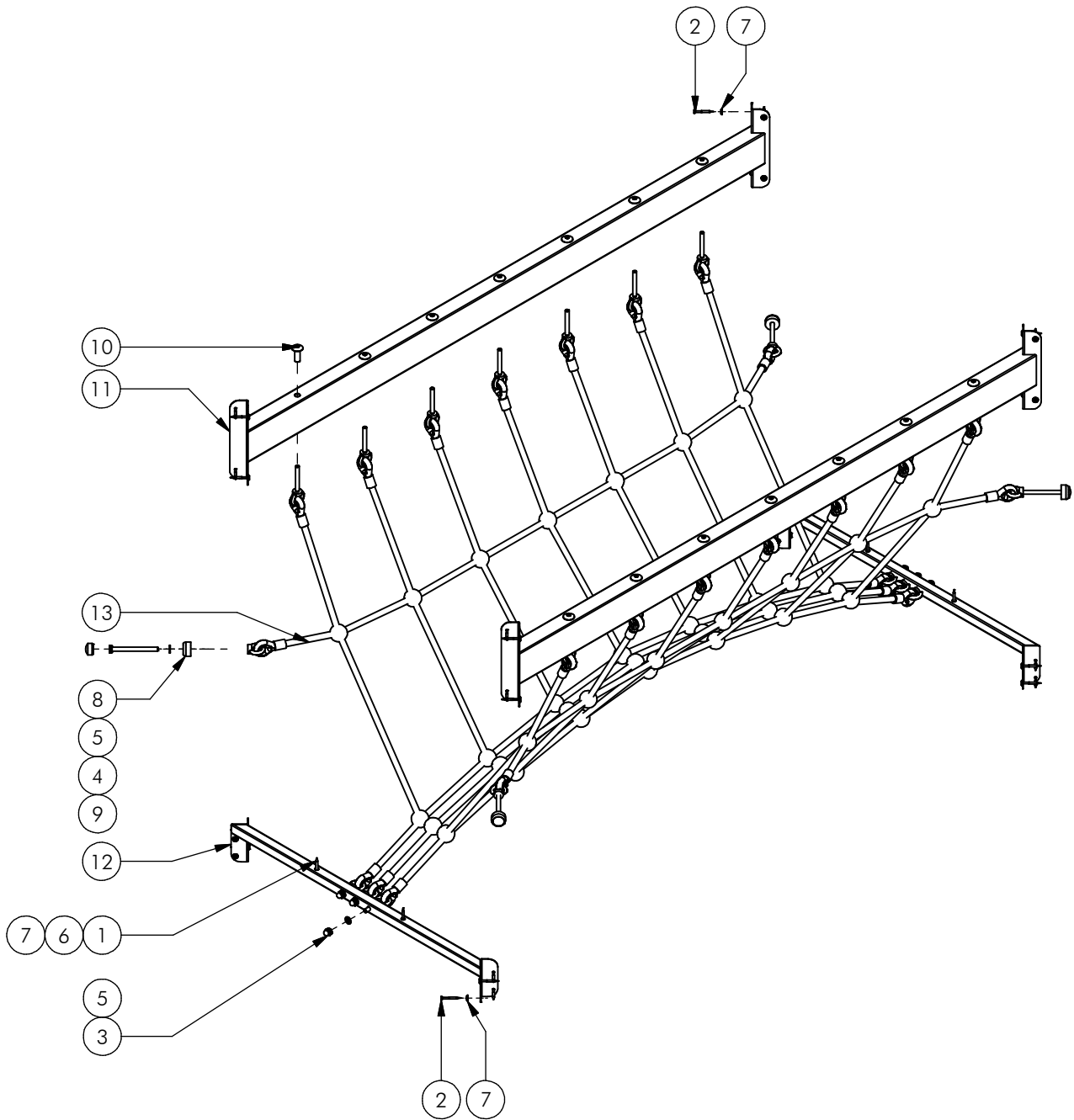
Opmerking  
Comment VRB

Datum  
Date 25-9-2006

Tekening  
Drawing

# MOD VRB HHT 027

Samenstelling module Assembly module



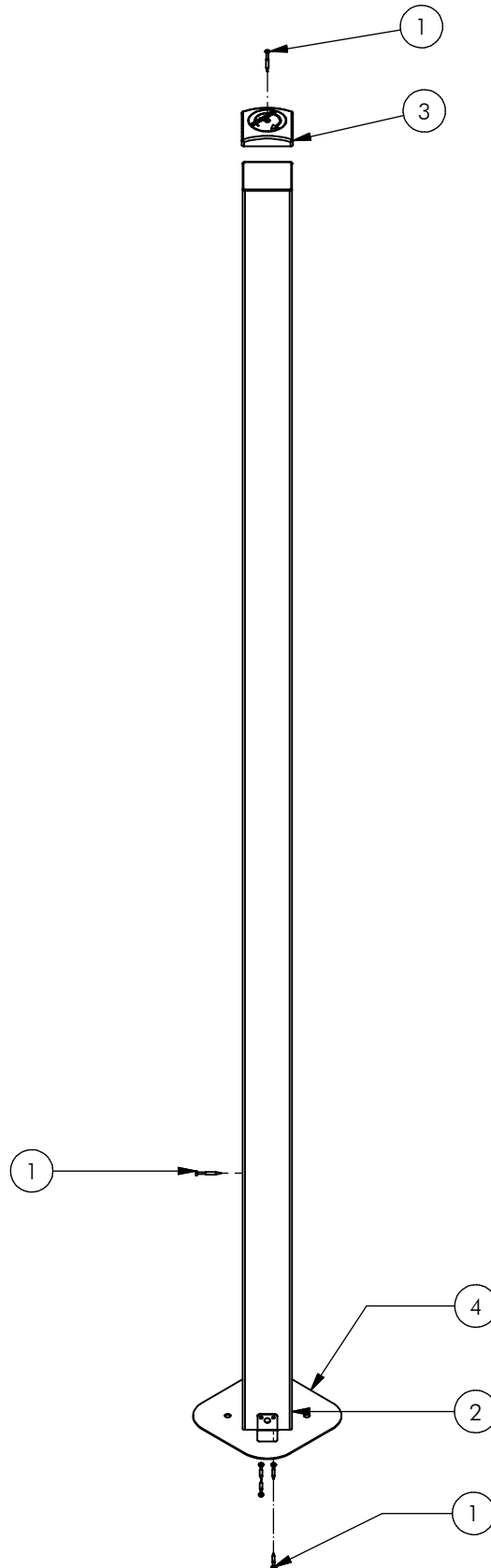
Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	002	005	070		Schroef Assy	5 x 70 - RVS A2-70
2	32	BSR	002	005	050		SCHROEF	5 x 50
3	6	BSR	011	010	020		Borgdopmoer	M10 - RVS A2-70
4	4	BSR	021	010	120		Zeskantbout	M10 x 120 - RVS A2-70
5	10	BSR	030	010	002		SLUITRING	M10
6	4	BSR	035	006	020		Carrosserie ring	M6 - RVS A2-70
7	36	BSR	036	005	015		Facet ring	M5 - RVS A2-70
8	4	KST	DON	010	030		Bescherm dop M10-M12	Donut Rood
9	4	KST	DOP	010	030		Bescherm dop M10-M12	Dop rood
10	14	RNT	BUS	M10	040		DRAADBUS	M10 x 40
11	2	SME	VRB	507	320	F	BRUGKOKER	2 METER
12	2	SME	VRB	561	320		VLOERKOKER	BOOGNET
13	1	SNT	VRB	003	BLW	E	BOOGNET	VRJBUITER



Benaming Title: BOOGNET  
 Opmerking Comment: BLAUW  
 Datum Date: 9-5-2007

Tekening Drawing

**MOD VRB HHT 032 A**  
 Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSR	002	005	050		SCHROEF	5 x 50
2	1	OHO	HHT	100	013		Staander HHT	100x100, lengte=3070
3	1	OME	KAP	100	ZMK		PAALKAP 100	Zamak, RAL 5003
4	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100



Benaming  
Title: STAANDER

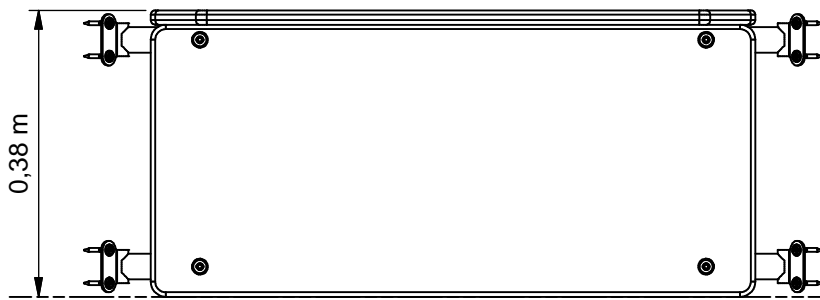
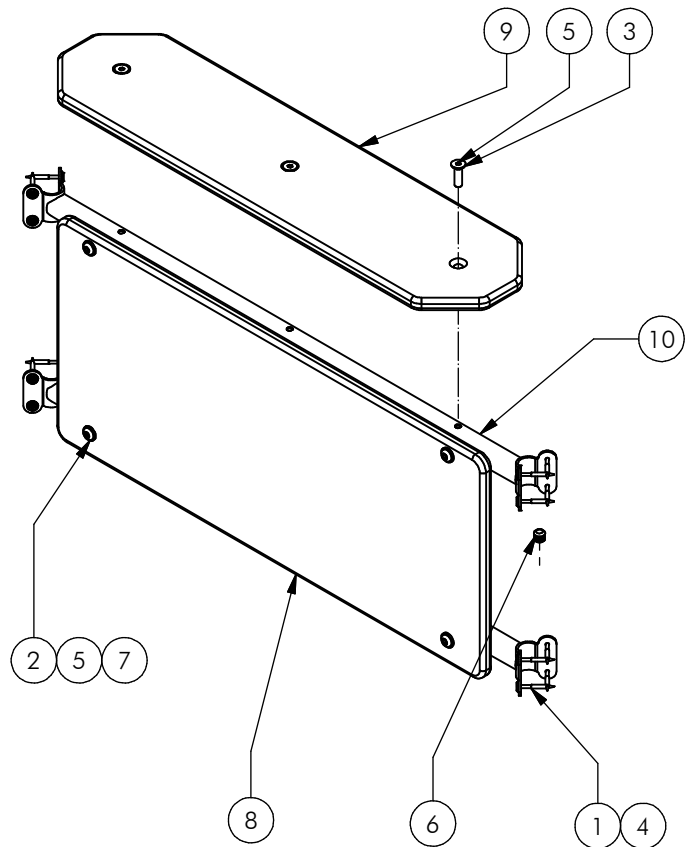
Opmerking  
Comment: 247 CM


Datum  
Date: 9-5-2007

Tekening  
Drawing

# MOD VRB HHT 054

Samenstelling module *Assembly module*




**Grondmarkering**  
 Ground level marker

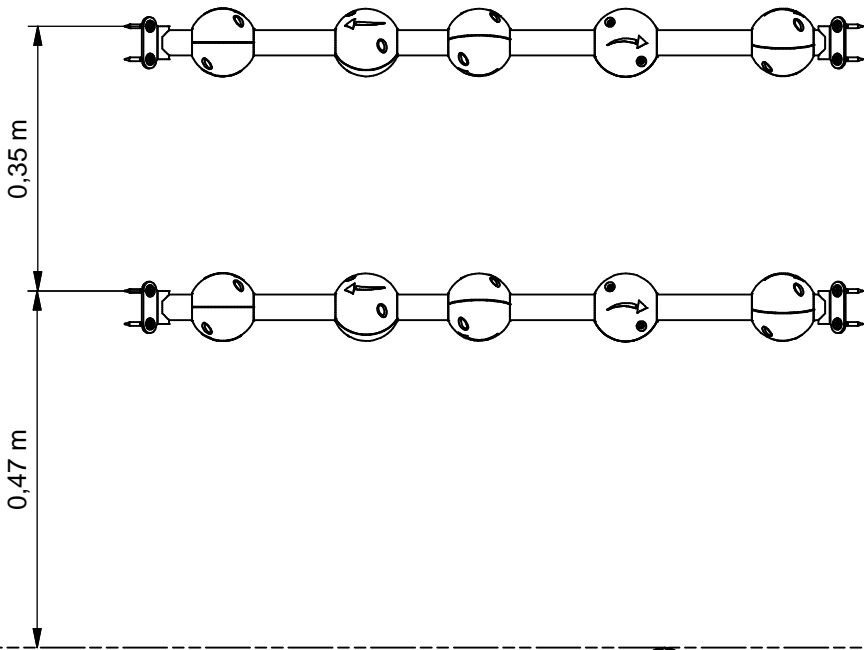
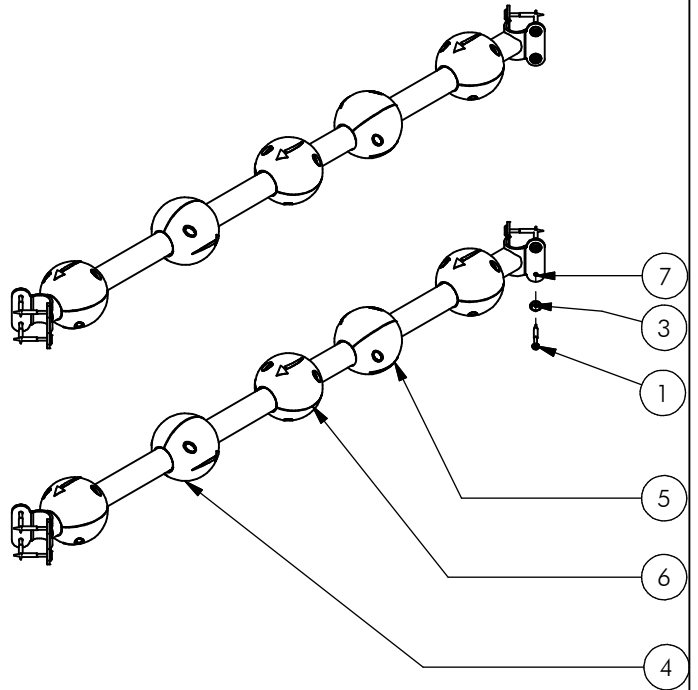
Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		SCHROEF	5 x 50
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	3	BSR	024	010	035		Verzonken bout	M10 x 35 - RVS A2-70
4	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
5	7	KST	DOP	006	030		OPVULDOPIE	6 MM ROOD
6	3	KST	LAM	015	005		LAMELLENSTOP	ROND 15
7	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
8	1	OPE	DRM	060	050	B	ONDERPLAAT	LOKET
9	1	OPE	DRM	061	010	A	TOONBANK	LOKET
10	2	SME	VRB	660	320		SYSTEEMBUIS	VRJBUITER RVS



Benaming  
 Title LOKET  
 Opmerking  
 Comment MET ONDERPLAAT  
 Datum  
 Date 28-11-2013

Tekening  
 Drawing

**MOD VRB HHT 062 A**  
 Samenstelling module Assembly module



↑ Grondmarkering  
Ground level marker

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	40	BSR	005	004	019		Zelfb. schroef	3,5 x 19 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	8	KST	BOL	036	050		Telbol helpt	Blauw
5	8	KST	BOL	036	030		Telbol helpt	Rood
6	4	KST	BOL	036	010		Telbol helpt	Geel
7	2	SME	VRB	505	320	D	SYSTEEMBUIS	VRJIBUITER RVS



Benaming  
Title TELBOLBUIS

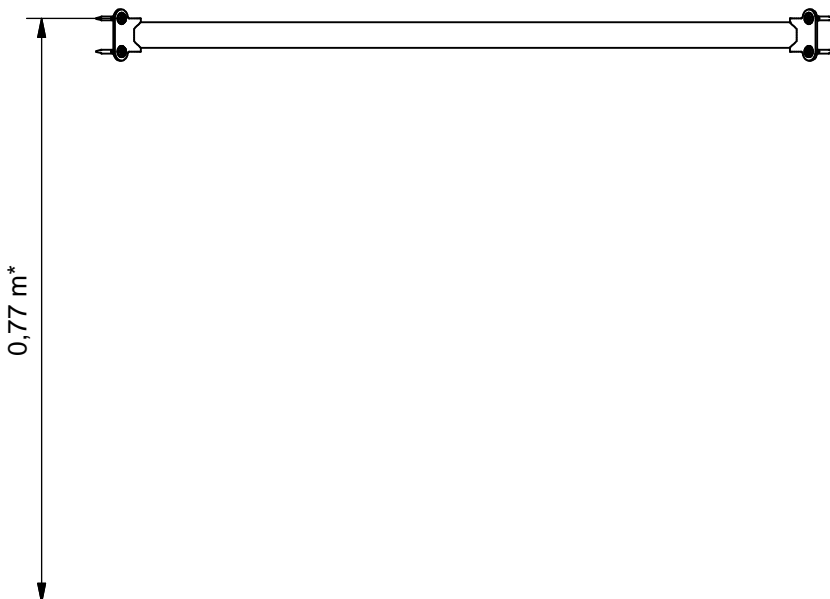
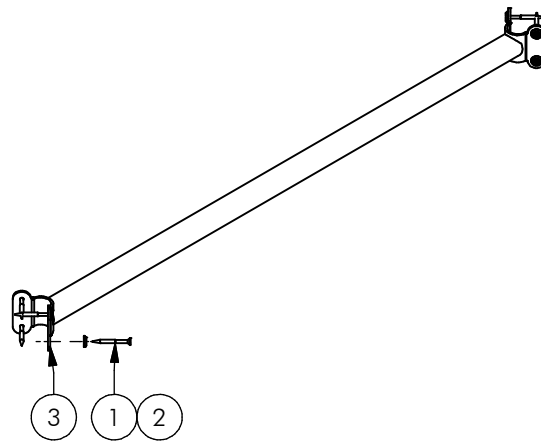
Opmerking  
Comment DUBBEL

Datum  
Date 25-9-2006

Tekening  
Drawing

# MOD VRB HHT 063

Samenstelling module Assembly module



Bovenkant bordes  
(Top platform)

\*Gebruikt als railing  
\*Used as railing

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	8	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
3	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRJIBUITER RVS

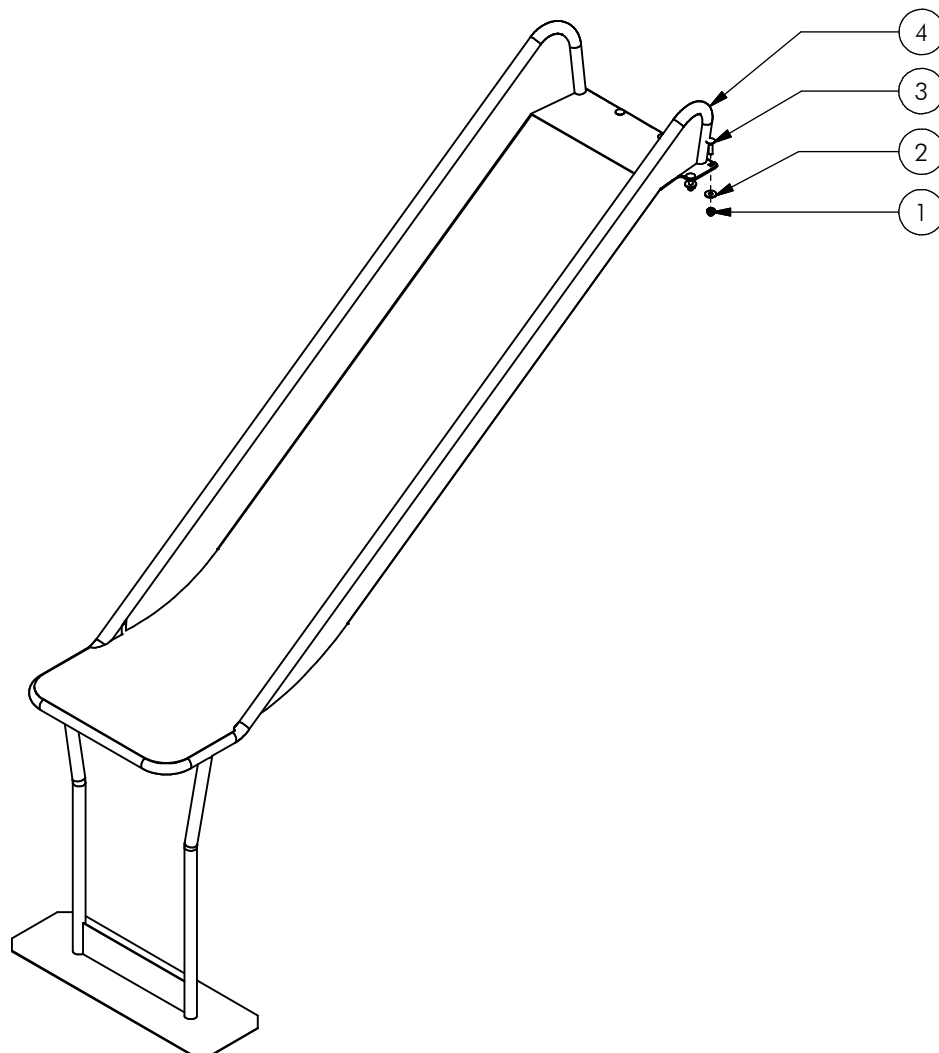


Benaming  
Title | SYSTEEMBUIS  
Opmerking  
Comment | ENKEL  
Datum  
Date | 25-9-2006

Tekening  
Drawing

**MOD VRB HHT 075**

Samenstelling module *Assembly module*



**Let op:** toestel bij voorkeur niet met de glijbaan op het zuiden plaatsen.

**Attention:** it is advisable not to orient playground equipment with the slide facing south

POS	N	TYPE	PROJ.	NR.	BEH.	R	BENAMING	OPMERKING
1	6	BSR	011	010	020		DOPMOER	BORG RVS M10
2	6	BSR	035	010	030		Carrosserie ring	M10 - RVS A2-70
3	6	BSR	026	010	040		Slotbout	M10 x 40 - RVS A2-70
4	1	SME	VRB	612	320	A	Glijbaan	127 cm



Benaming  
Title: Glijbaan 127 cm

Opmerking  
Comment: Module HHT

Datum  
Date: 3-12-2008

Tekening  
Drawing

# MOD VRB HHT 191

Samenstelling module Assembly module