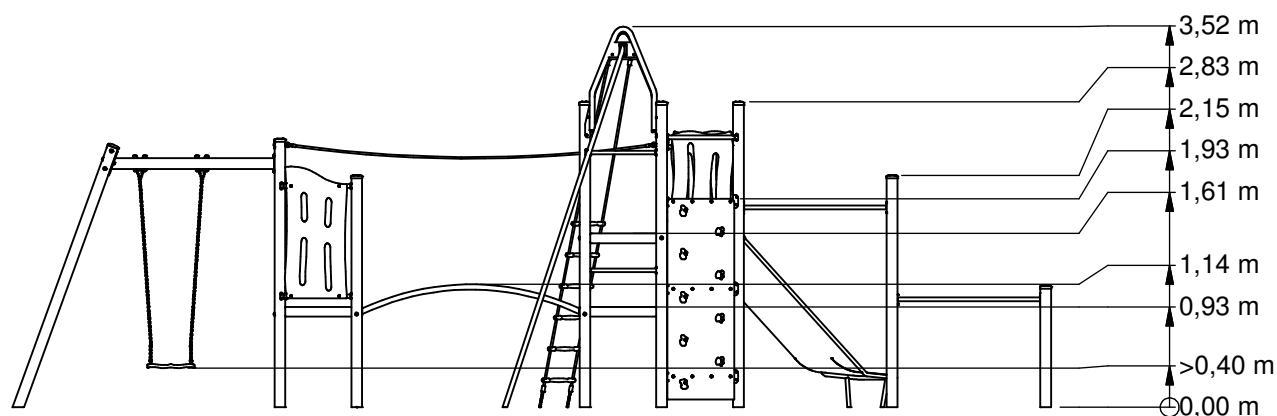
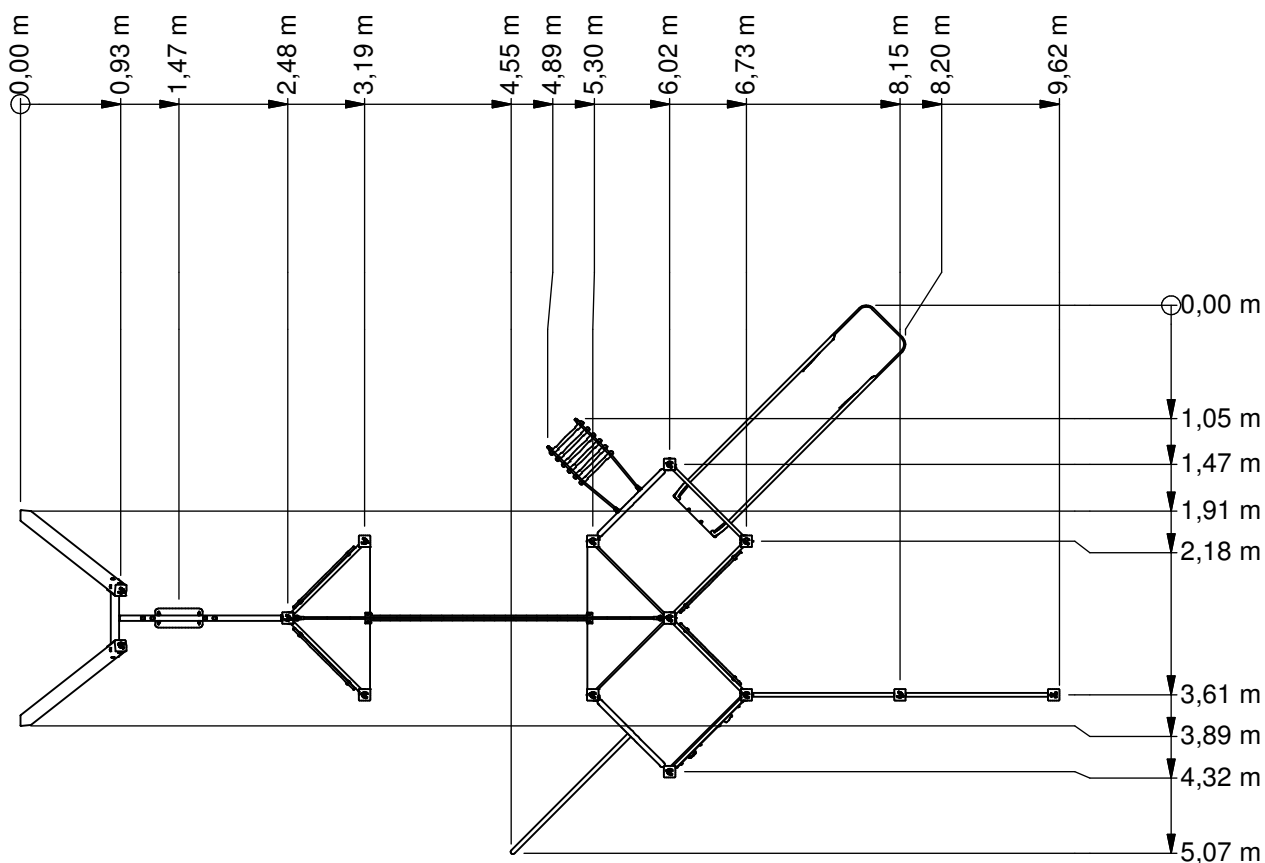


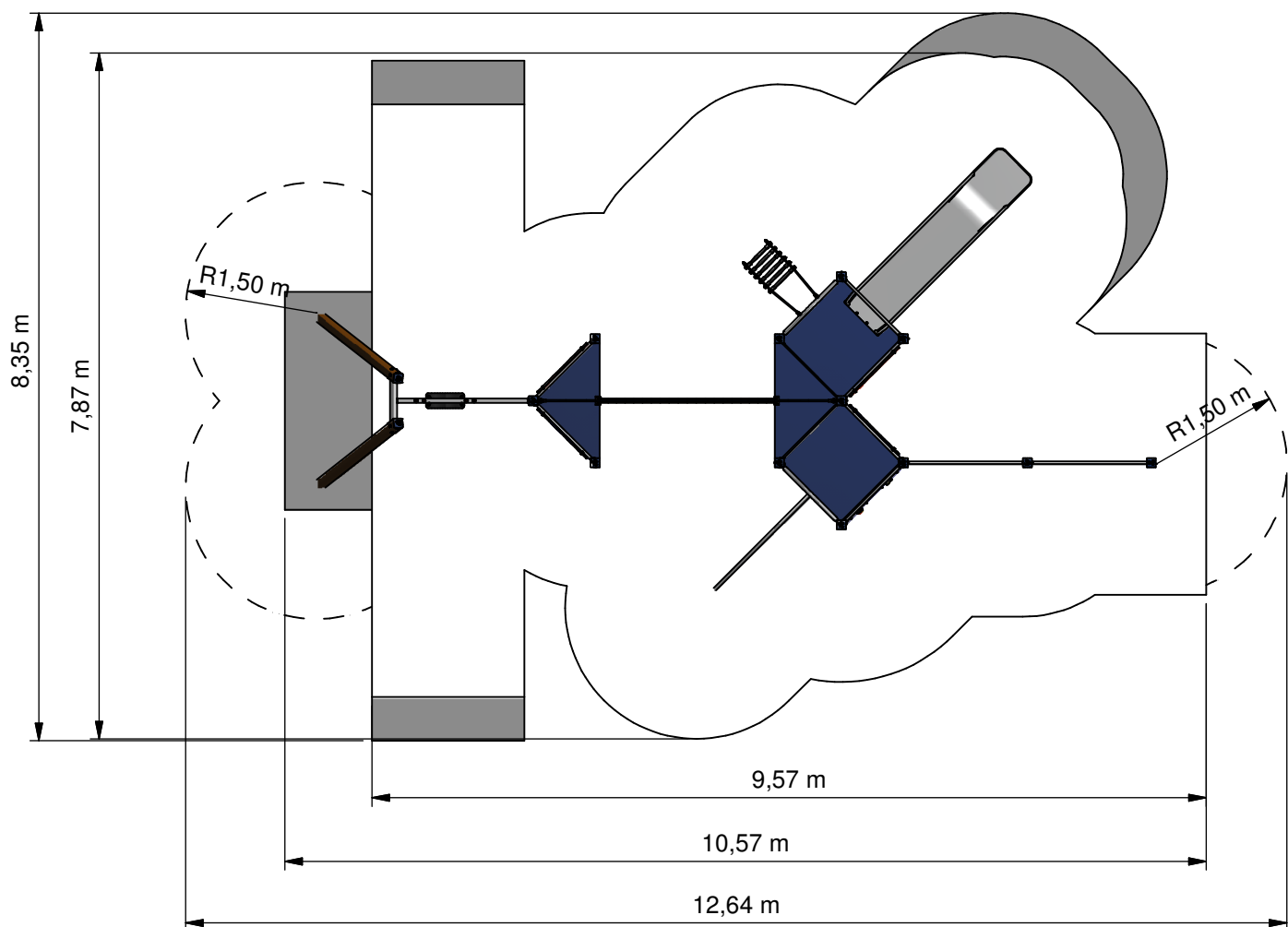


Combination equipment

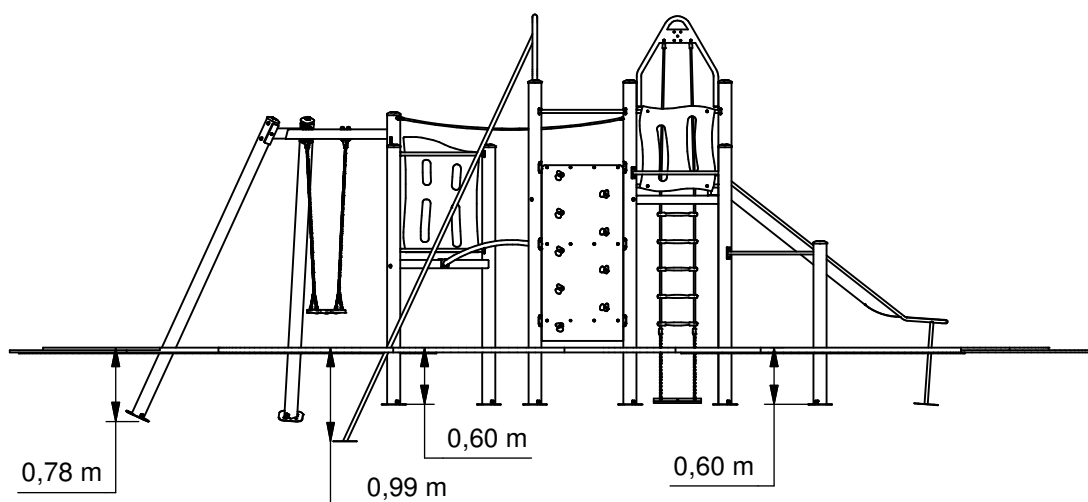
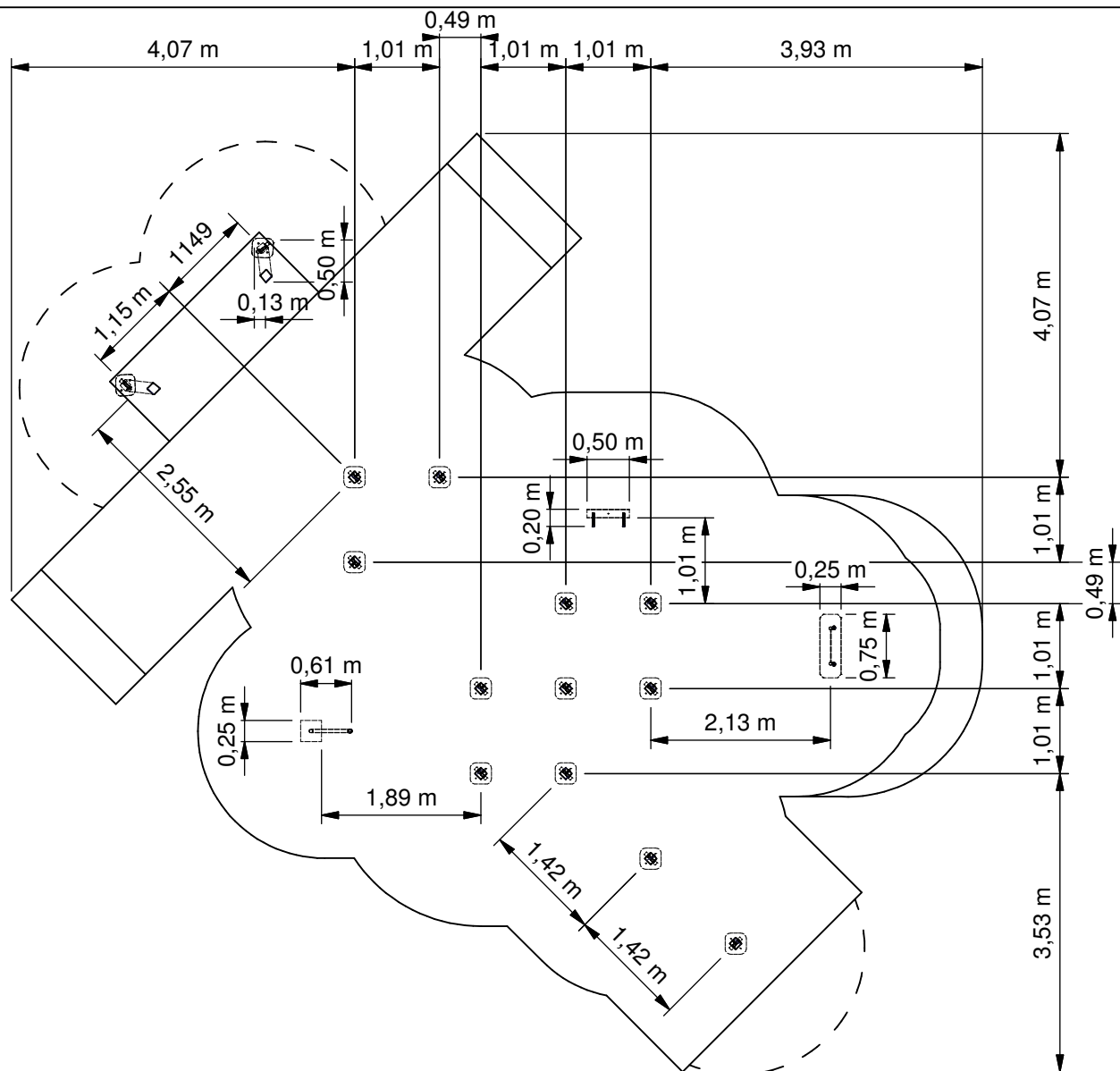


VRBE080.750





	Obstakelvrij EN-1176
	Obstacle free EN-1176
	Opvangzone
	Impact area
	Obstakelvrij WAS
	Obstacle free WAS



Geleverde modules:

Zie tabel

Supplied modules:

See table

Montageinstructie:

- De hoofdmaten geven de maten van de staanders en vloeren aan
- De detailtekeningen geven specifiek de maten van de verbindingen aan
- De modules met buizen zijn op de tekeningen bemaat op bovenkant kopplaat
- Overige modules zijn bemaat op de bovenkant (klimwanden, paalkoppen, etc.)

Assembly instruction:

- The main dimensions indicate the dimensions of the posts and floors
- The detailed dimensions show the specific dimensions of the connections
- The modules which contain tubes are dimensioned at the top of the flanges
- Other modules are dimensioned at the top (climbing walls, caps for the posts, etc.)

Montagevolgorde:

- 1 - Graaf de gaten volgens het bodemplan
- 2 - Assembleer toren 2(2x),3,4,9(7x),11,13,15
- 3 - Plaats toren
- 4 - Plaats 3,7(2x),8,18,19 en verbind deze aan toren met 14
- 5 - Plaats 1,6(2x),7,10,12,16,17 en verbind deze aan toren
- 6 - Controleer of het toestel voldoet aan de afmetingen zoals op blad 'afmetingen'
- 7 - Dicht de gaten en verdicht het zand

Installation sequence:

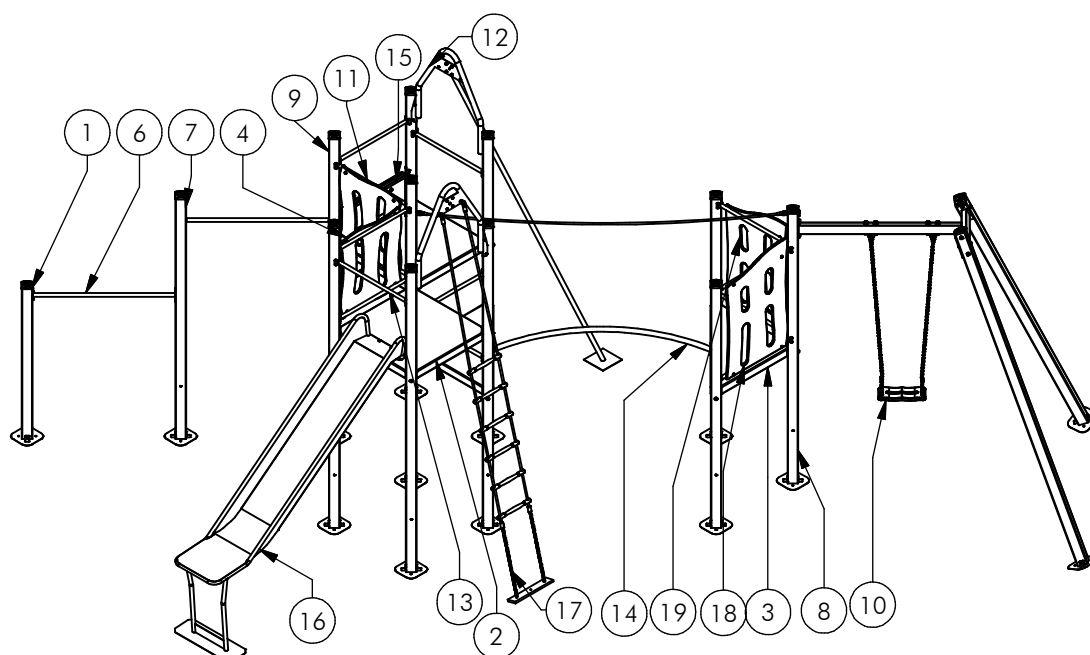
- 1 - Dig the holes according to the ground plan
- 2 - Assemble tower 2(2x),3,4,9(7x),11,13,15
- 3 - Place tower
- 4 - Place 3,7(2x),8,18,19 and attach it to tower using 14
- 5 - Place 1,6(2x),7,10,12,16,17 and attach it to tower
- 6 - Check that the unit conforms to the dimensions on sheet 'dimensions'
- 7 - Close the holes and compacted the sand

Controles:

- 1 - Correcte opbouw en alle bevestigingsmiddelen
- 2 - Controleer de afmetingen van de valbodem t.o.v. het toestel

Checks:

- 1 - Correct assembly and all the fasteners
- 2 - Check the dimensions of the safety area with regard to the play equipment



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	1	MOD	SOL	030	375		DUIKELSTAANDER	111 CM
2	2	MOD	VRB	HHT	008		VIERKANTVLOER	VRIJBUI TER
3	2	MOD	VRB	HHT	009		DRIEHOEKVLOER	VRIJBUI TER
4	1	MOD	VRB	HHT	011	A	WANDJE SLEUF	ROOD
5	1	MOD	VRB	HHT	046		VLOERVERBINDING	DIAGONAAL
6	2	MOD	VRB	HHT	050		BUIS	DIAGONAAL
7	3	MOD	VRB	HHT	052		STAANDER	213 CM
8	1	MOD	VRB	HHT	054		STAANDER	247 CM
9	7	MOD	VRB	HHT	055		STAANDER	281 CM
10	1	MOD	VRB	HHT	058	C		Aanbouw
11	1	MOD	VRB	HHT	059	A	WANDJE SLEUF	BLAUW
12	1	MOD	VRB	HHT	066	A	GLIJPAAAL	VLOER 195 CM
13	3	MOD	VRB	HHT	075		SYSTEEMBUIS	ENKEL
14	1	MOD	VRB	HHT	077		Oversteek	Enkel touw
15	1	MOD	VRB	HHT	153	A	Klimwand 161 cm (S8)	Met buis
16	1	MOD	VRB	HHT	192		Glijbaan 161 cm	Module HHT
17	1	MOD	VRB	HHT	206		Klimladder	1,61m (S8)
18	1	MOD	VRB	HHT	232	A	Afschermwand	Schommel rood
19	1	MOD	VRB	HHT	233	A	Afschermwand	Schommel blauw

VRBE080.750

Combination equipment

LOGBOOK

(Onderstaand logboek kan gebruikt worden om te voldoen aan de eisen, gesteld in artikel 14 van het Warenwetbesluit Attractie- en Speeltoestellen)

Type indication	Nature Play
Product code	VRBE080.750
Name of equipment	Vrijbuitter Klimklautertoestel
Maximum height of fall	2,3 m
Year of construction	2017
Certificate	09200116201
inspection authority	Liftinstituut B.V. Buikslotermeerplein 381, A'dam - 1025 XE Amsterdam
Name manufacturer	BOERplay Hyacintstraat 2 - 4255 HX Nieuwendijk Phone: +31 (0)183 40 23 66 Fax: +31 (0)183 40 35 64
name installer	
Description of equipment	Combination equipment
Location of equipment	
Data about the owner of the play equipment	
Name:	
Address:	
Postcode and town:	
Contact person:	
Telephone number:	
Data about the administrator of the play equipment	
Name:	
Address:	
Postcode and town:	
Contact person:	
Telephone number:	

LOGBOOK

Inspection and maintenance intervals



Nr.	Inspection	Maintenance	months between inspections
1	Verify equipment's stability, junctions and missing parts. Inspect bolts, screws and nuts for absence, jams, corrosion and wear.	Add missing parts, secure joints, apply missing fixing agent and replace corroded parts.	1
2	Check suspension for wear.	Replace worn parts and/or remove non-functioning parts.	1
3	Inspect rotating parts such as hinges, rolling-element bearings, etc. for wear and acceptability.	Replace worn parts and/or remove non-functioning parts.	1
4	Check wood for splinters, unacceptable damage and signs of rot. Especially at ground level.	Repair damage. Replace affected wood. Smoothen splintered wood and sharp edges.	1
5	Inspect foundation for stability, tearing and coverage.	Restore foundation and covering material.	3
6	Examine rubber and synthetic parts for wear, damage and break.	Replace original parts.	3
7	Inspect metal for corrosion and damage in the coating.	Restore any damaged coating (after removing rust and applying primer).	6
8	Check ropes, cables, chains and nets for wear and damage. Steel cables and nets which are tensioned must be checked for tension.	Replace parts where necessary. Steel cables and nets must be tensioned.	3
9	Inspect equipment for unsafe changes and additions.	Remove unsafe additions and correct unsafe changes.	1
10	Inspect safety surfaces.	Restore and repair where necessary.	1

Remarks

1. If used intensively, all points require extra attention.
2. Extreme weather conditions and locations may require a higher inspection frequency. Discuss this with the supplier.
3. Vandalism-sensitive locations require stricter inspections, possibly daily.
4. Check the terrain regularly for items that do not belong there, are unsafe or may be used wrongly. Examples are poisonous plants, glass shards, etc. Frequency depends on strain.
5. Remember that bad maintenance leads to unsafe conditions and notably faster impoverishment of the playground area.
6. Replacement parts can be ordered at the manufacturer with the part numbers on the module drawing. Drawings can be found in the user guide.
7. The impact area shall be provided with impact attenuating surface according to the specified falling height.
8. This list is conform the CEN-standard "playground equipment and surfacing NEN-EN 1176-7".

TYPE-EXAMINATION CERTIFICATE

Acting under the "Warenwetbesluit Attractie- en Speeltoestellen" issued by Liftinstituut B.V.
commissioned by departmental order, no. VGP/PSL 2857566 from 27 Juni 2008.

Certificate nr. : NL 09-2001-162-01 Revision nr.: 200116201

Description of the product : Playground equipment, made up by modules

Trademark, type : Speelwijzer, MOD VRB: 001 t/m 019, 021 t/m 027, 029, 031, 032, 034 t/m 062, 065, 066, 071 t/m 074, 076, 077, 079 t/m 082, 190 t/m 193

Name and address of the manufacturer : Speelwijzer
Nijverheidsstraat 8
5317 NL Nederhemert Noord

Name and address of the certificate holder : Speelwijzer
Nijverheidsstraat 8
5317 NL Nederhemert Noord

Certificate issued on the basis of the following requirements : Warenwetbesluit Attractie- en Speeltoestellen

Test laboratory : None

Date and number of the laboratory report : None

Date of type-examination : September 3th 2001, February 9th 2009

Annexes with this certificate : Report belonging to the type-examination certificate nr.: NL 09-2001-162-01

Additional remarks : This certificate supersedes type certificate dated June 21th 2002, with certificate number NL 01-2001-162-01

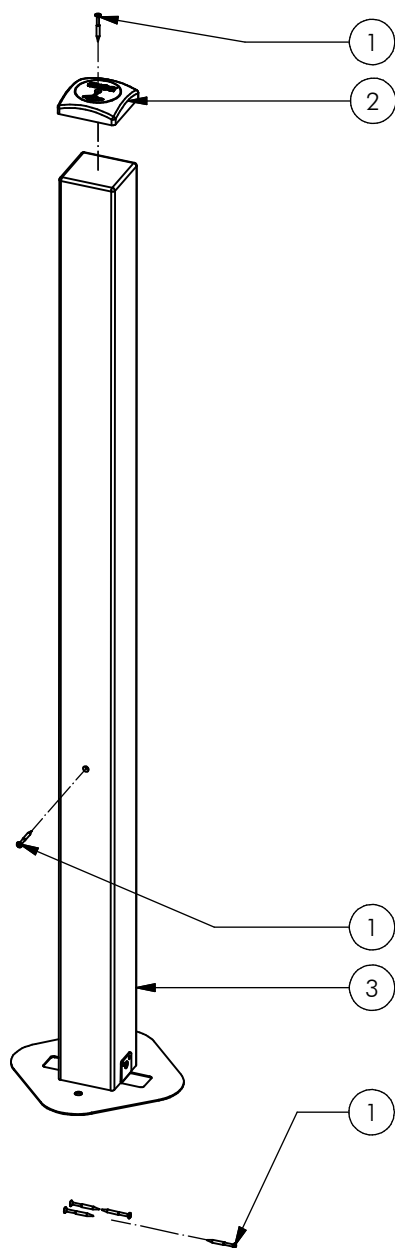
Conclusion : The playground equipment meets the requirements of the above specified European standard(s) and "Warenwetbesluit Attractie- en Speeltoestellen" taking into account any additional remarks mentioned above.

Issued in Amsterdam

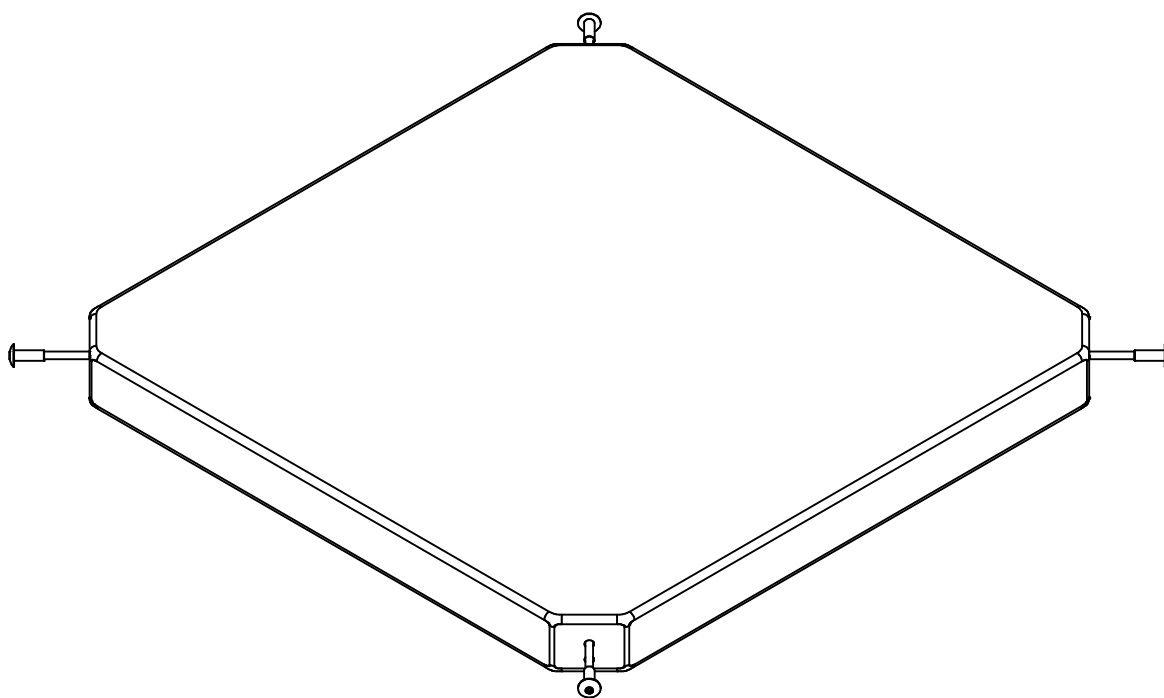
Date of issue : April 7th, 2009



Ir. V.M.A. Barendregt
Senior Officer Certification &
Technology
Liftinstituut B.V.



POS	N	TYPE	PROJ.	NR.	BEH.	R	BENAMING	OPMERKING
1	6	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	1	OME	KAP	100	502	B	Paalkap 100x100	Aluminium
3	1	OHO	VRB	040	HHT		STAANDER	DUIKEL 111 CM
4	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	021	010	110		Zeskantbout	M10 x 110 - RVS A2-70
2	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
3	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
4	4	RNT	BUS	M10	040		DRAADBUS	M10 x 40
5	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant



Benaming
Title VIERKANTVLOER

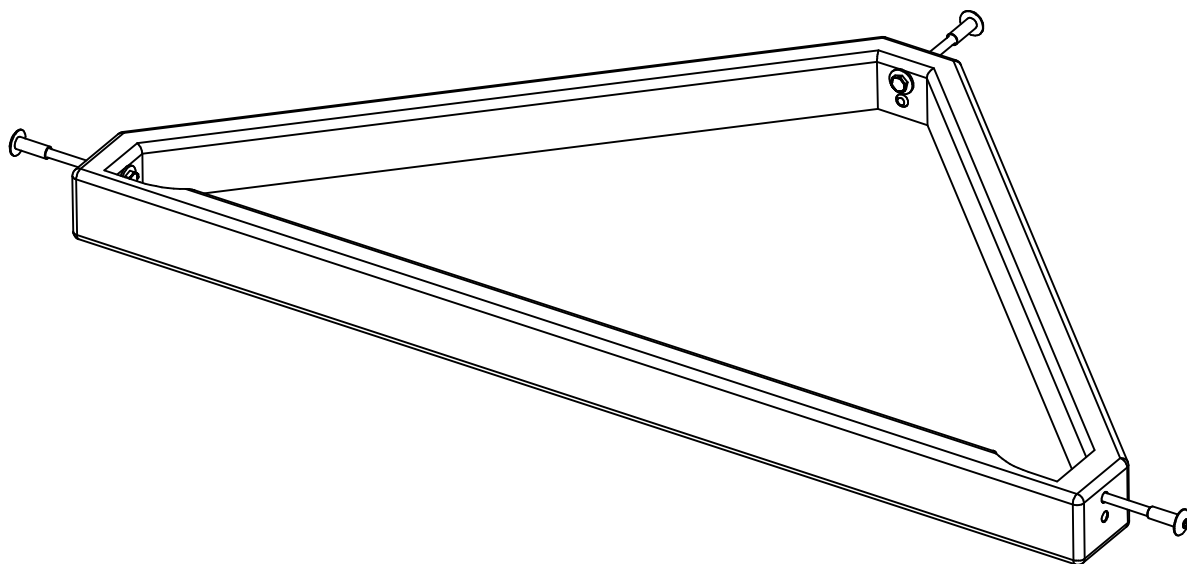
Opmerking
Comment VRIJBUITER

Datum
Date 10-1-2008

Tekening
Drawing

MOD VRB HHT 008

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	3	BSR	021	010	110		Zeskantbout	M10 x 110 - RVS A2-70
2	3	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
3	3	KST	LAM	015	005		LAMELLENSTOP	ROND 15
4	3	RNT	BUS	M10	040		DRAADBUS	M10 x 40
5	1	SHO	VRB	002	COA	B	VLOER VRB	DRIEHOEK



Benaming
Title DRIEHOEKVLOER

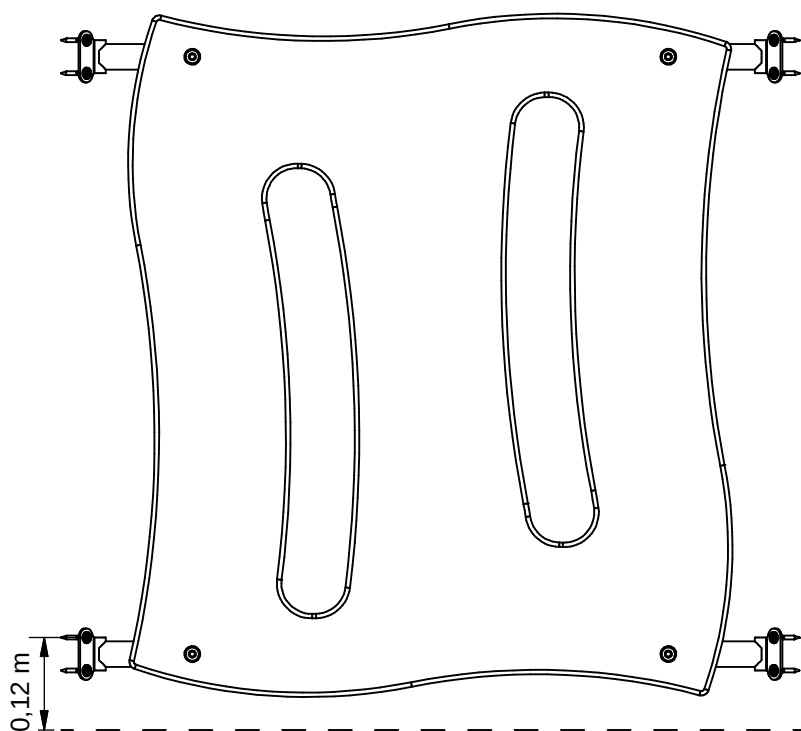
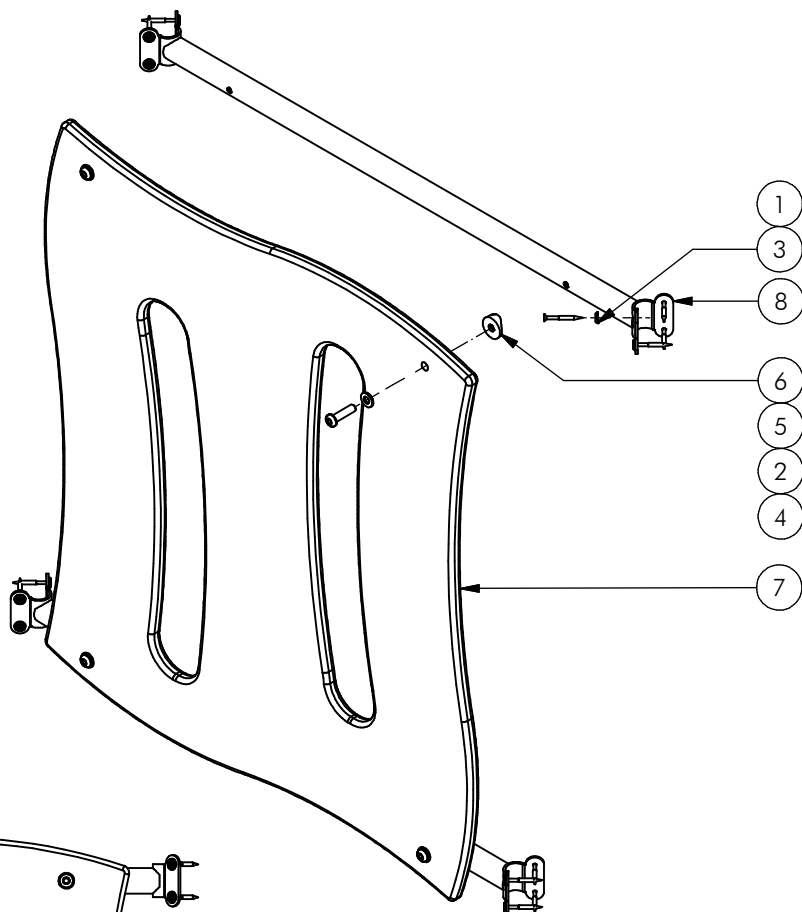
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Comment VRIJBUITER

Datum
Date 10-1-2008

Tekening
Drawing

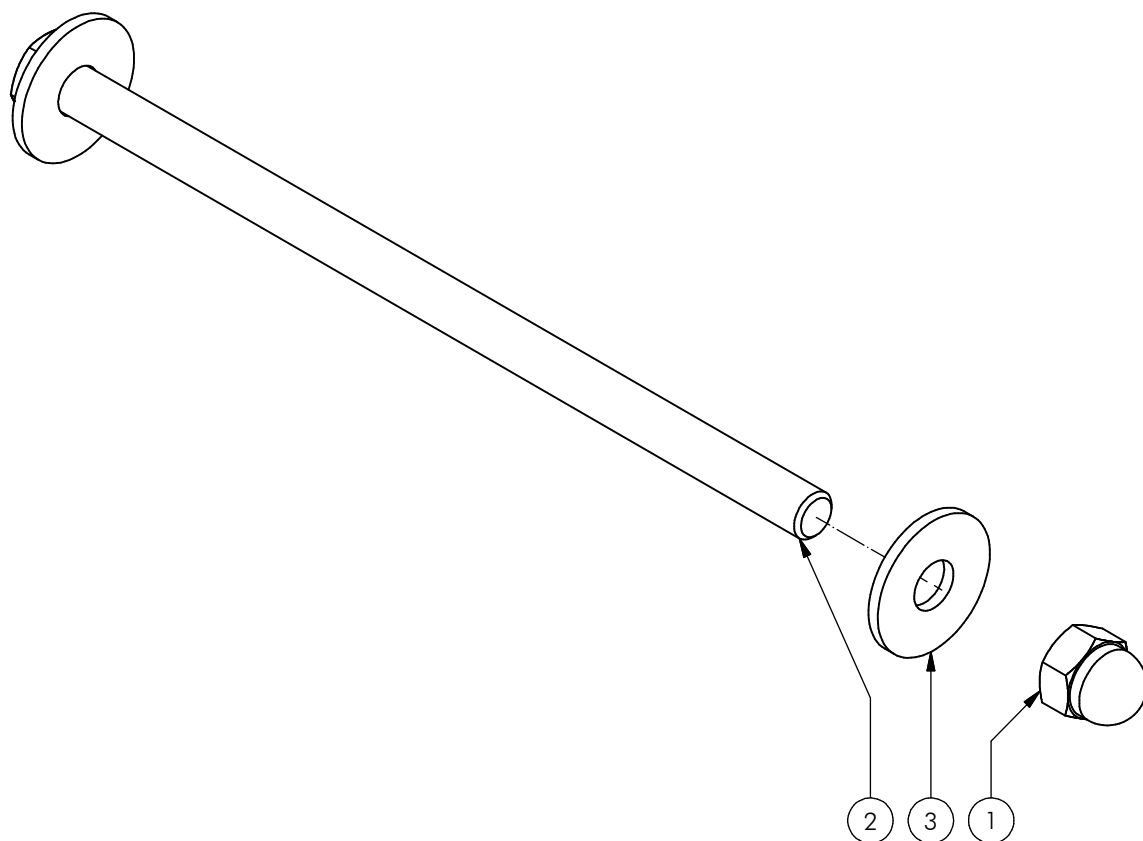
MOD VRB HHT 009

Samenstelling module Assembly module



Bovenkant bordes
(Top platform)

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	002	030	G	WANDJE	SLEUF ROOD
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRIJBUITER RVS



3	2	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
2	1	BSR	021	010	200		ZESKANTBOUT	M10 x 200
1	1	BSR	011	010	020		DOPMOER	BORG RVS M10
POS	N	TYPE	PROJ.	NR.	BEH.	R	BENAMING	OPMERKING



Benaming
Title VLOERVERBINDING

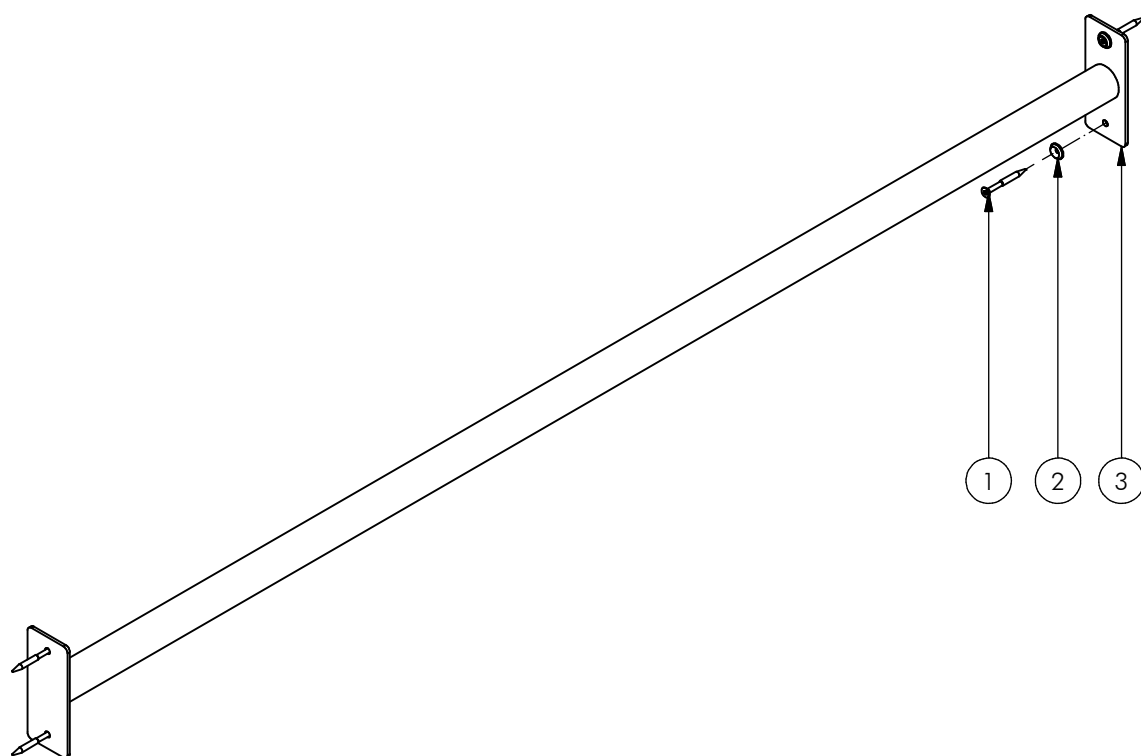
Opmerking
Comment DIAGONAAL

Datum
Date 19-2-2007

Tekening
Drawing

MOD VRB HHT 046

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	4	BSR	036	005	015		Facet ring	M5 - RVS A2-70
3	1	SME	VRB	022	320	D	SYSTEEMBUIS	DIAGONAAL



Benaming
Title: BUIS

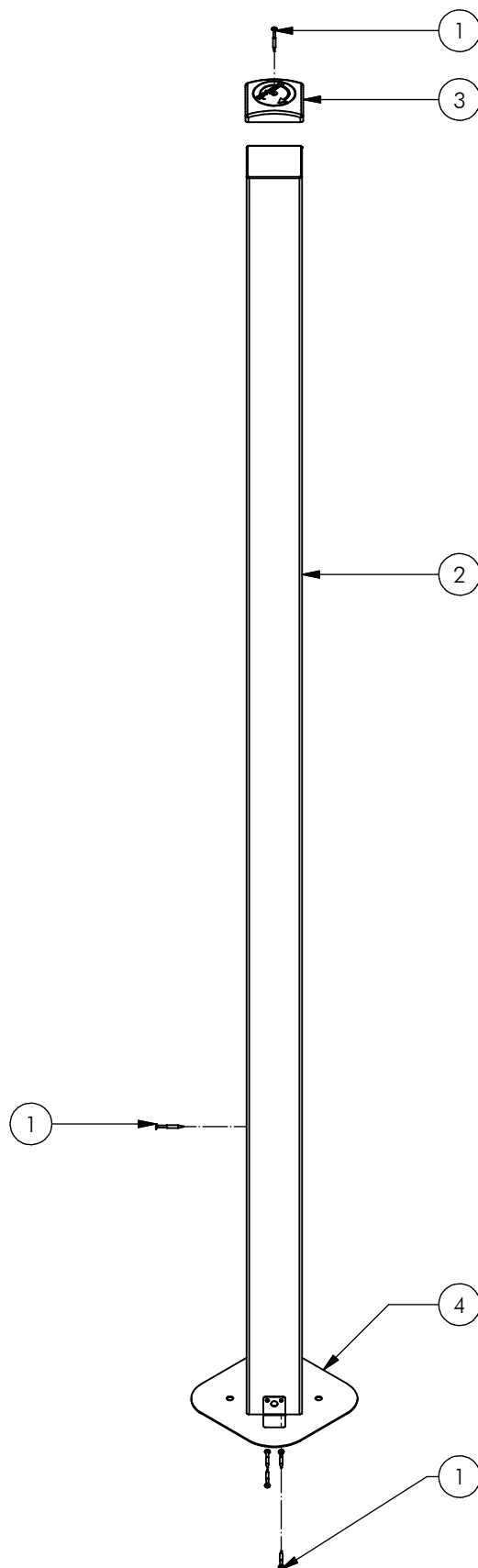
Opmerking
Comment: DIAGONAAL

Datum
Date: 25-9-2006

Tekening
Drawing

MOD VRB HHT 050

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSR	002	005	050		SCHROEF	5 x 50
2	1	OHO	HHT	100	012		Staander HHT	100x100, lengte=2730
3	1	OME	KAP	100	ZMK		PAALKAP 100	Zamak, RAL 5003
4	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100



Benaming
Title STAANDER

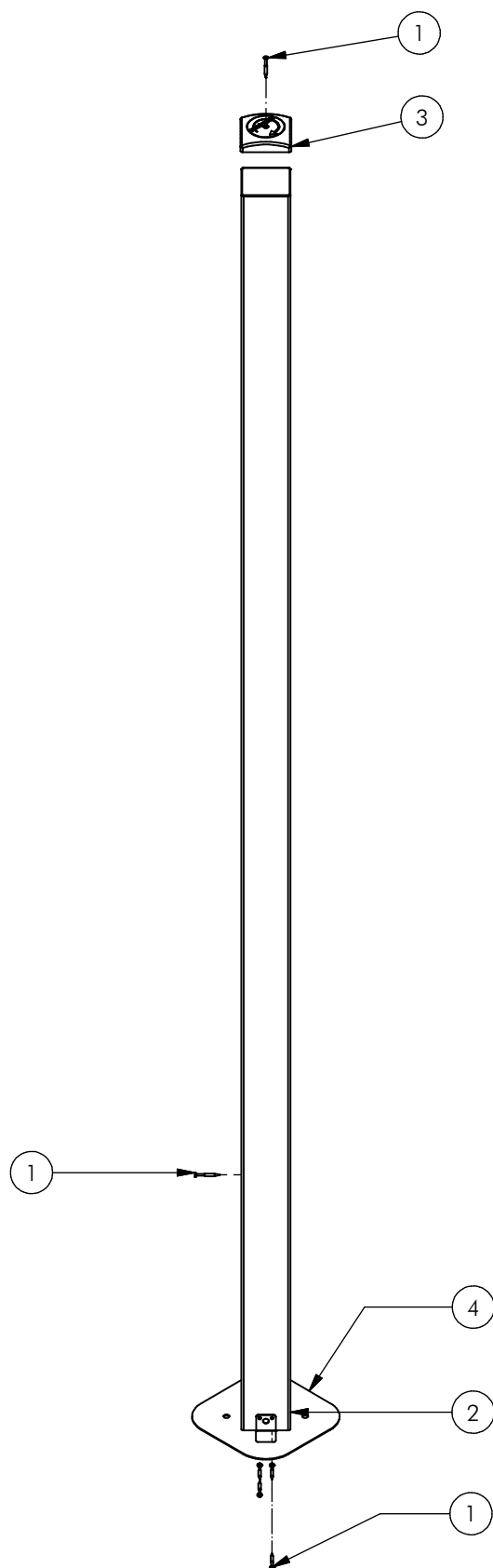
Opmerking
Comment 213 CM

Datum
Date 22-11-2006

Tekening
Drawing

MOD VRB HHT 052

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSR	002	005	050		SCHROEF	5 x 50
2	1	OHO	HHT	100	013		Staander HHT	100x100, lengte=3070
3	1	OME	KAP	100	ZMK		PAALKAP 100	Zamak, RAL 5003
4	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100



Benaming
Title STAANDER

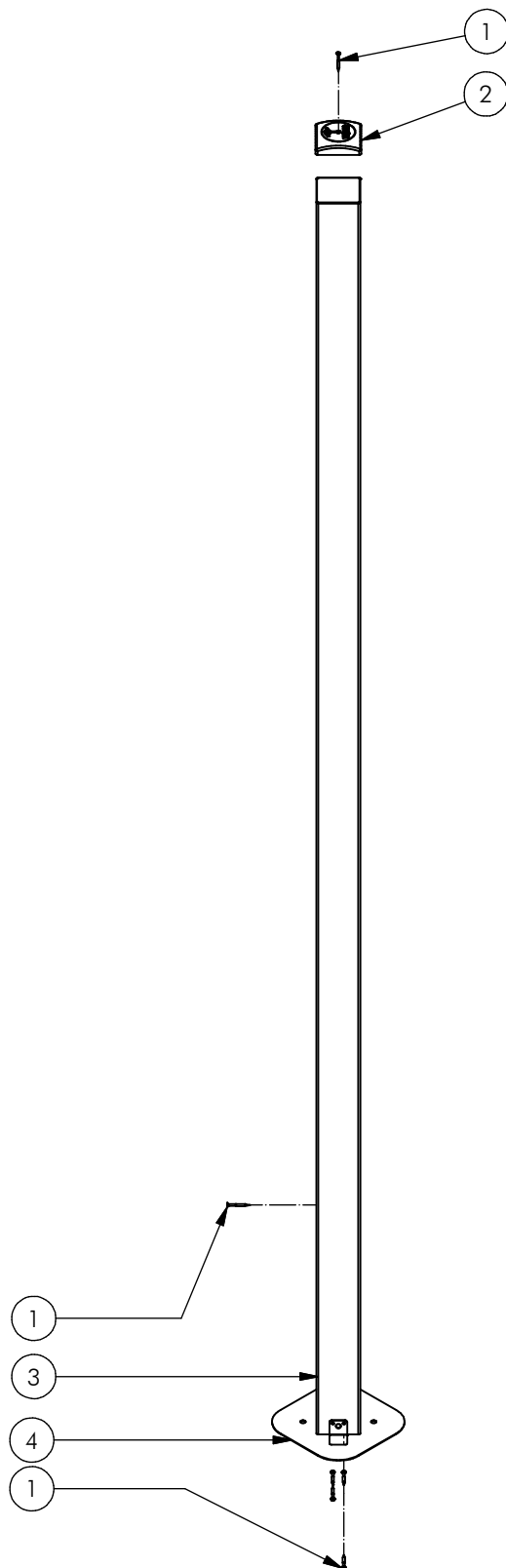
Opmerking
Comment 247 CM

Datum
Date 9-5-2007

Tekening
Drawing

MOD VRB HHT 054

Samenstelling module Assembly module



POS	N	TYPE	PROJ.	NR.	BEH.	R	BENAMING	OPMERKING
1	6	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	1	OME	KAP	100	502	B	Paalkap 100x100	Aluminium
3	1	OHO	HHT	100	014		Staander HHT	100x100, lengte=3410
4	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100



Benaming
Title STAANDER

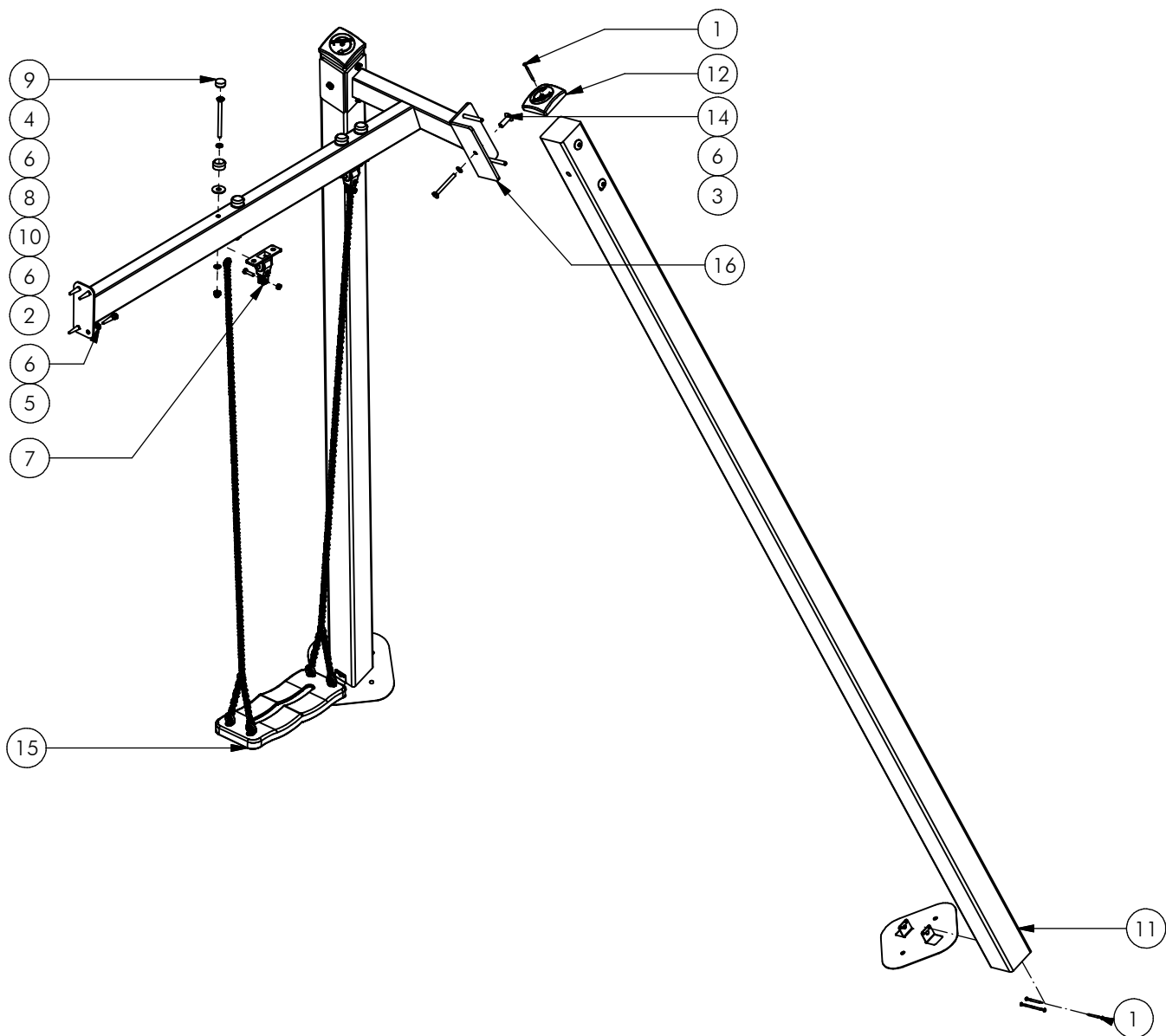
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Datum
Date 9-5-2007

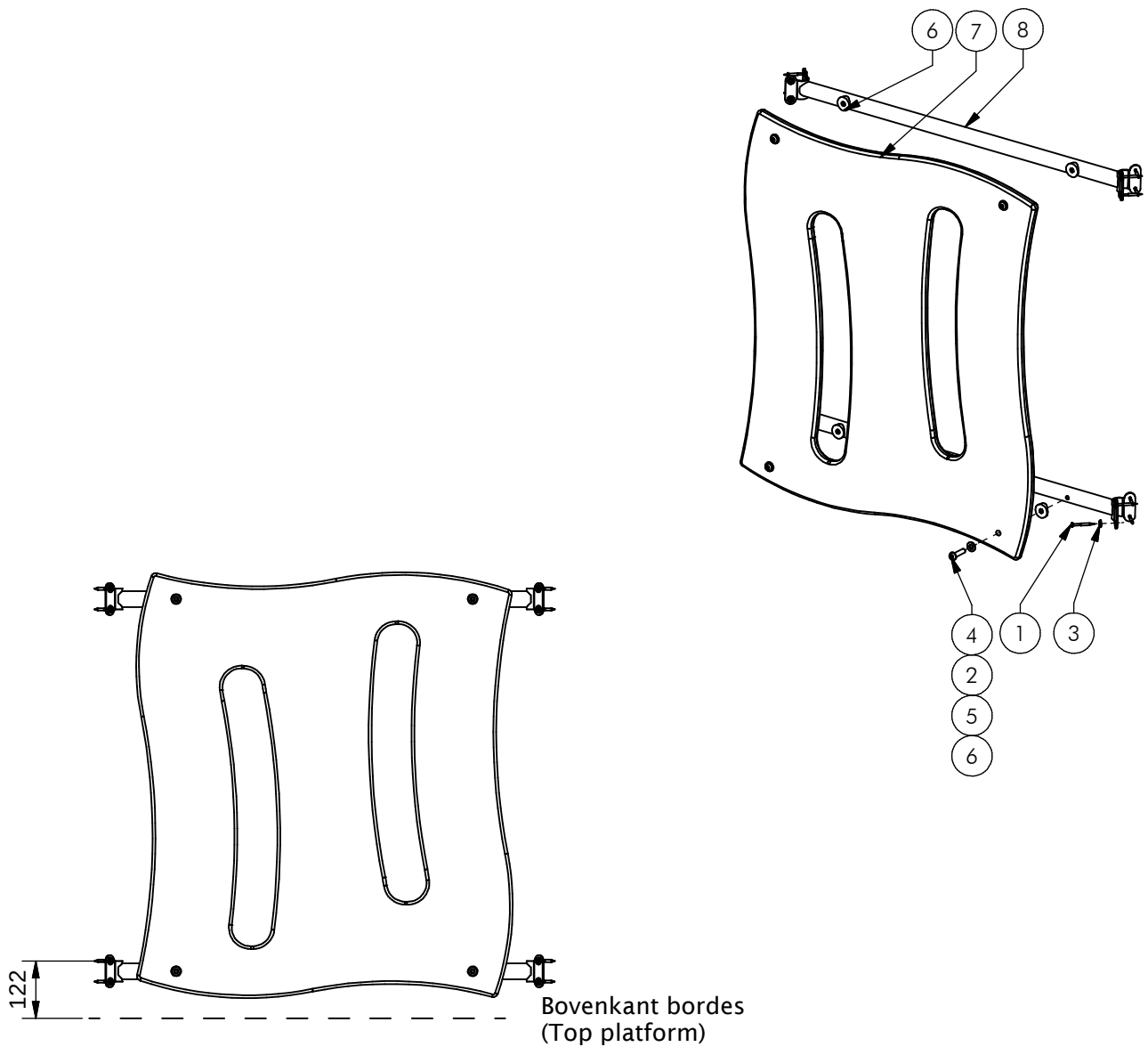
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MOD VRB HHT 055

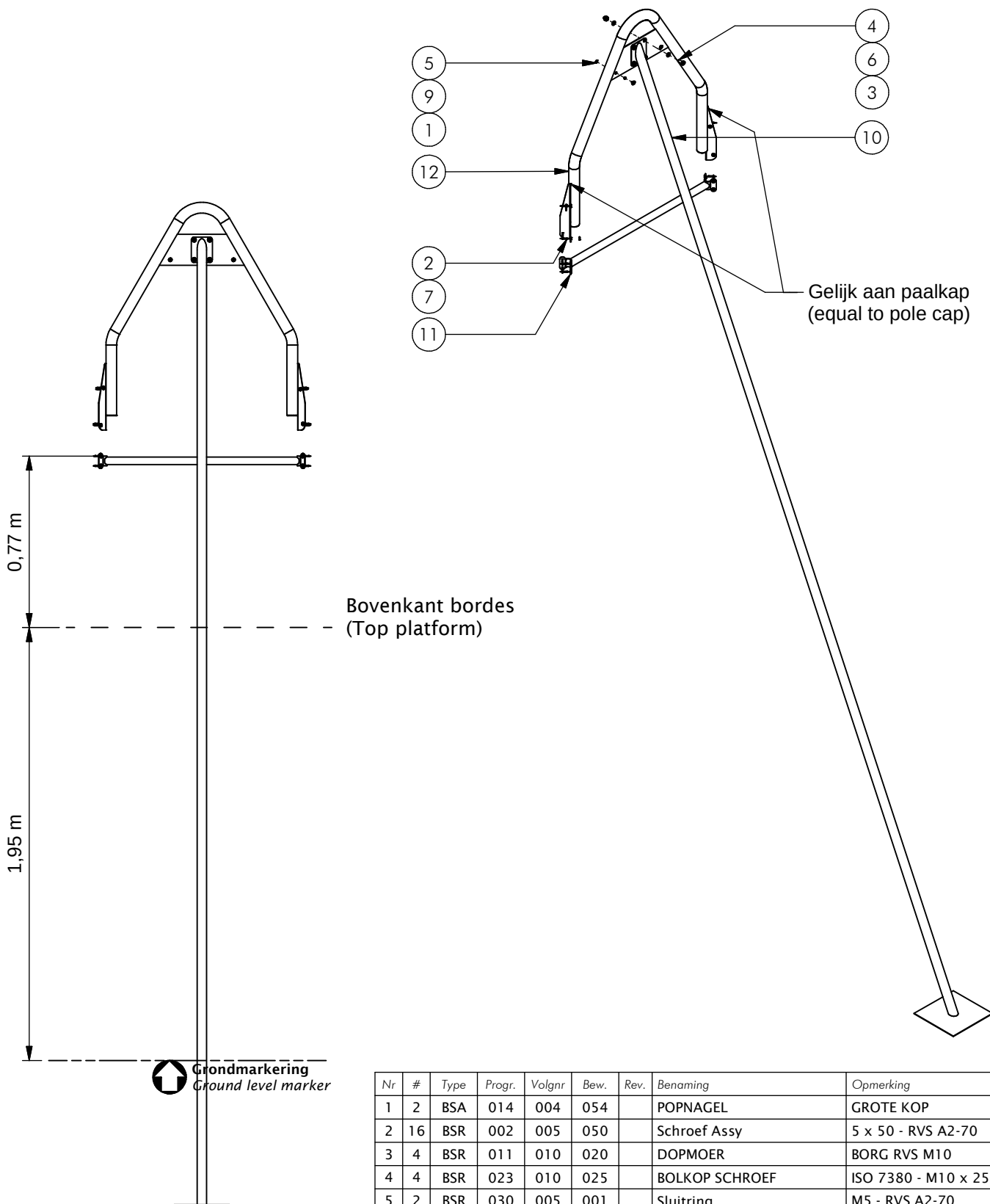
Modules Modules



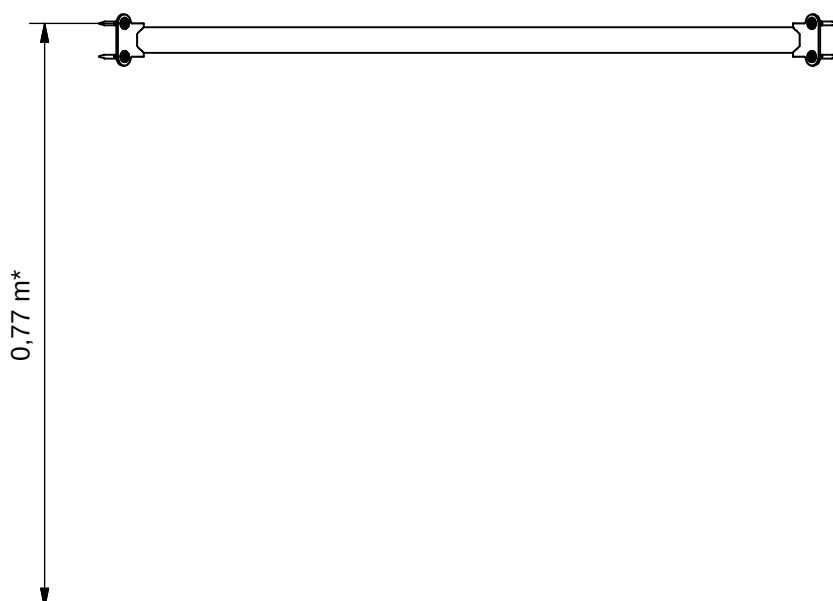
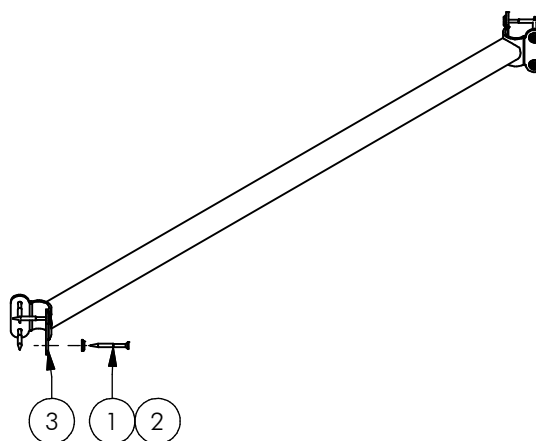
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1	10	BSR	002	005	070		Schroef Assy	5 x 70 - RVS A2-70
2	4	BSR	011	010	020		DOPMOER	BORG RVS M10
3	6	BSR	021	010	090		Zeskantbout	M10 x 90 - RVS A2-70
4	4	BSR	021	010	130		Zeskantbout	M10 x 130 - RVS A2-70
5	4	BSR	022	010	050		Houtdraadbout	ø10 X 50 - RVS A2-70
6	22	BSR	030	010	002		SLUITRING	M10
7	2	BSR	081	012	091		Schommelscharnier	RVS A2-70
8	4	KST	DON	010	030		Beschermkop M10-M12	Donut Rood
9	4	KST	DOP	010	030		Beschermkop M10-M12	Dop rood
10	4	KST	RNG	013	040		RING	KUNSTSTOF
11	2	OHO	SOL	070	HHT		STAANDER	SCHOMMEL HHT
12	2	OME	KAP	100	ZMK		PAALKAP 100	Zamak, RAL 5003
13	2	OME	VRB	903	VZP	C	Voetplaat	100 x 100
14	6	RNT	BUS	M10	040		DRAADBUS	M10 x 40
15	1	SMD	ZIT	180	090		Zitje incl. ketting	
16	1	SME	SOL	253	320	A	SCHOMMELBALK	AANBOUW HOUT



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		SCHROEF	5 x 50
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	002	050	G	WANDJE	SLEUF BLAUW
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRIJBUITER RVS



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	2	BSA	014	004	054		POPNADEL	GROTE KOP
2	16	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
3	4	BSR	011	010	020		DOPMOER	BORG RVS M10
4	4	BSR	023	010	025		BOLKOP SCHROEF	ISO 7380 - M10 x 25
5	2	BSR	030	005	001		Sluitring	M5 - RVS A2-70
6	8	BSR	030	010	002		SLUITRING	M10
7	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
8	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
9	2	KST	RNG	005	003		RING	KUNSTSTOF
10	1	SME	VRB	036	320	C	GLIJPAAL	VLOER 195 CM
11	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
12	1	SME	VRB	512	320	E	KLIM/GLIJ BEUGEL	RVS



Bovenkant bordes
(Top platform)

*Gebruikt als railing
*Used as railing

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	8	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
3	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS



Benaming
Title

SYSTEEMBUIS

Opmerking
Comment

ENKEL

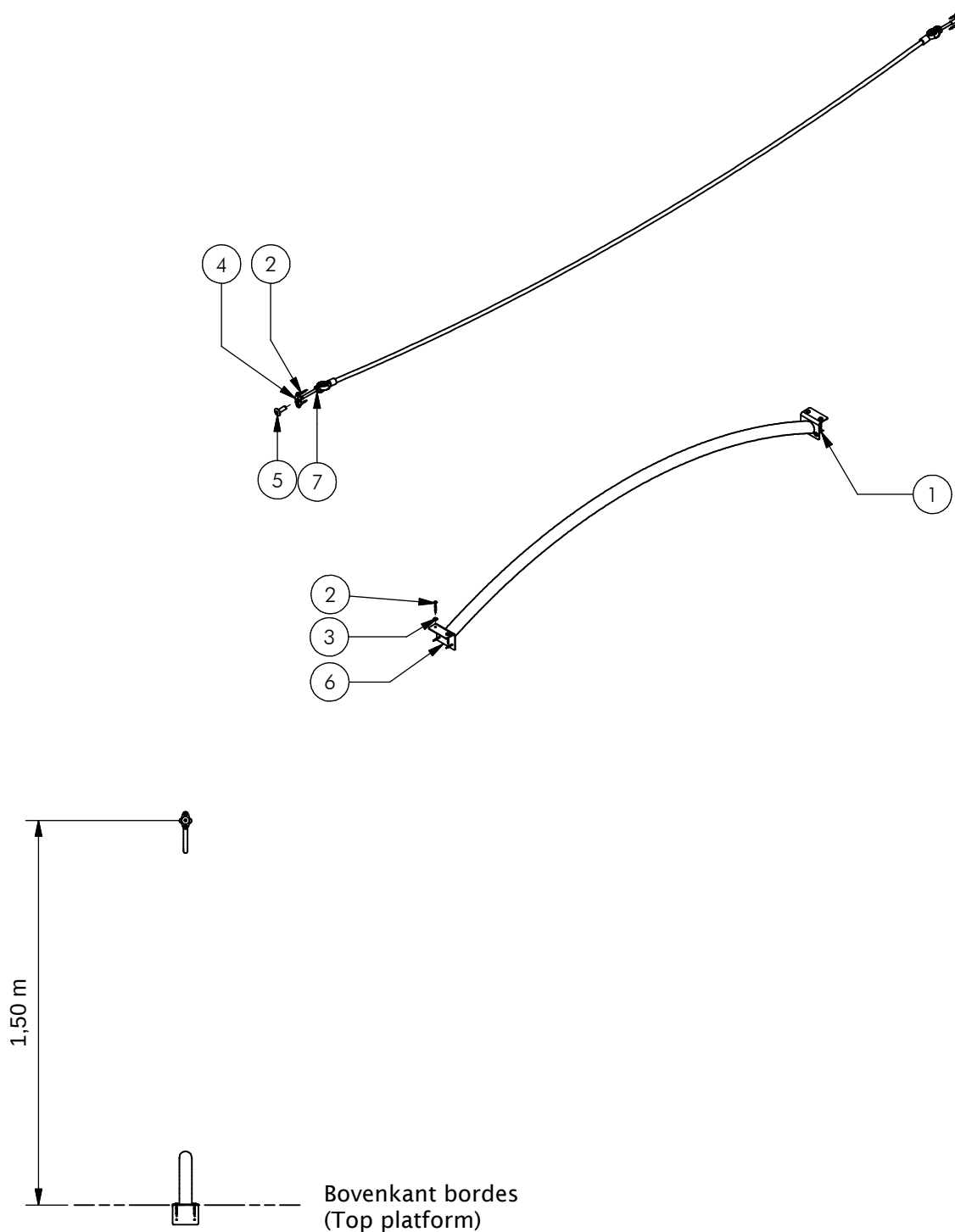
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Date

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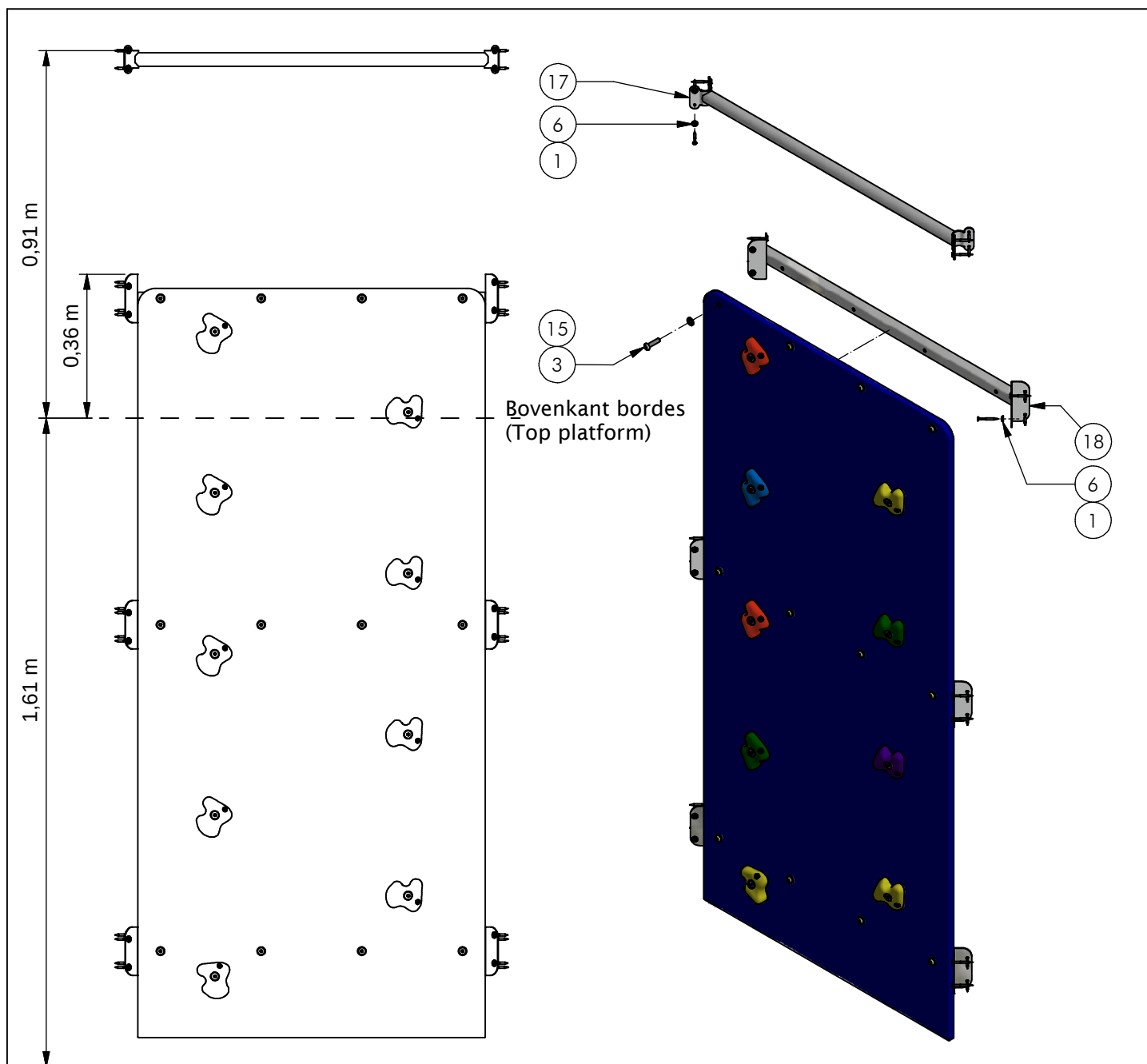
Tekening
Drawing

MOD VRB HHT 075

Samenstelling module Assembly module

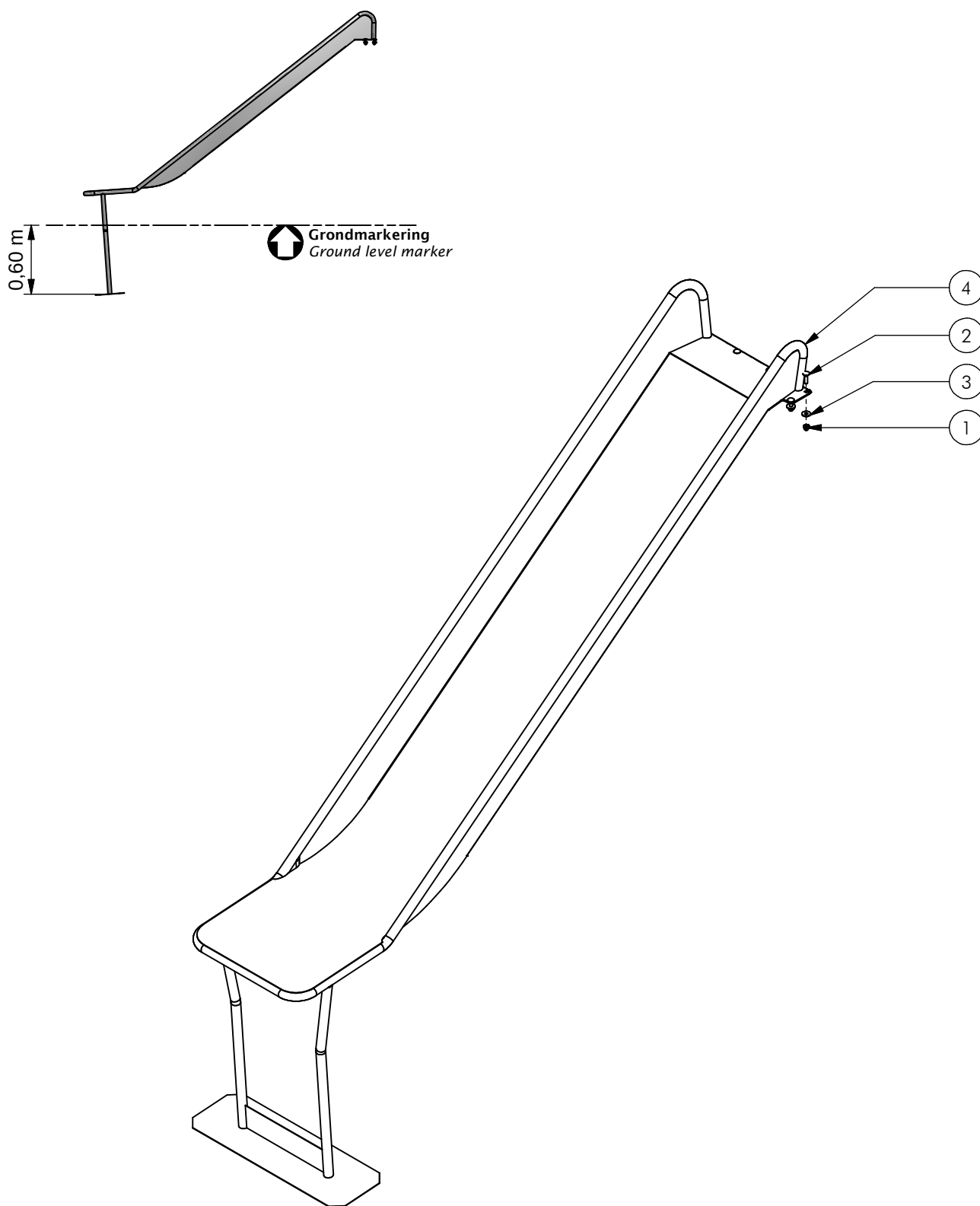


Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	002	005	040		Schroef Assy	5 x 40 - RVS A2-70
2	8	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
3	12	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	2	OME	VRB	902	320		Borgplaat	Draadbus
5	2	RNT	BUS	M10	040		DRAADBUS	M10 x 40
6	1	SME	VRB	040	320	B	LOOPBUIS	2 M
7	1	SNT	VRB	020	BLW		OVERSTEEKTOUW	VRIJBUITER



 **Grondmarkering**
Ground level marker

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	32	BSR	002	005	050		Schroef Assy	5 x 50 - RVS A2-70
2	9	BSR	011	010	020		DOPMOER	BORG RVS M10
3	12	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
4	9	BSR	024	010	050		Verzonken bout	M10 x 50 - RVS A2-70
5	9	BSR	030	010	002		SLUITRING	M10
6	32	BSR	036	005	015		Facet ring	M5 - RVS A2-70
7	9	BSR	002	005	030		Schroef Assy	5 x 30 - RVS A2-70
9	14	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
10	1	KST	KNP	010	040		KLIMGREEP	PAARS
11	2	KST	KNP	010	070		KLIMGREEP	GROEN
12	1	KST	KNP	010	050		KLIMGREEP	BLAUW
13	3	KST	KNP	010	010		KLIMGREEP	GEEL
14	2	KST	KNP	010	030		KLIMGREEP	ROOD
15	12	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
16	1	OPE	VRB	051	050	B	KLIMWAND 1.61	VRIJBUITER
17	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
18	3	SME	VRB	515	320	F	OPHANGKOKER	KLIMWAND
19	7	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD



Let op: toestel bij voorkeur niet met de glijbaan op het zuiden plaatsen.

Attention: it is advisable not to orient playground equipment with the slide facing south

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSR	011	010	020		DOPMOER	BORG RVS M10
2	6	BSR	026	010	040		Slotbout	M10 x 40 - RVS A2-70
3	6	BSR	035	010	030		Carrosserie ring	M10 - RVS A2-70
4	1	SME	VRB	613	320	B	Glijbaan	161 cm



Benaming
Title Glijbaan 161 cm

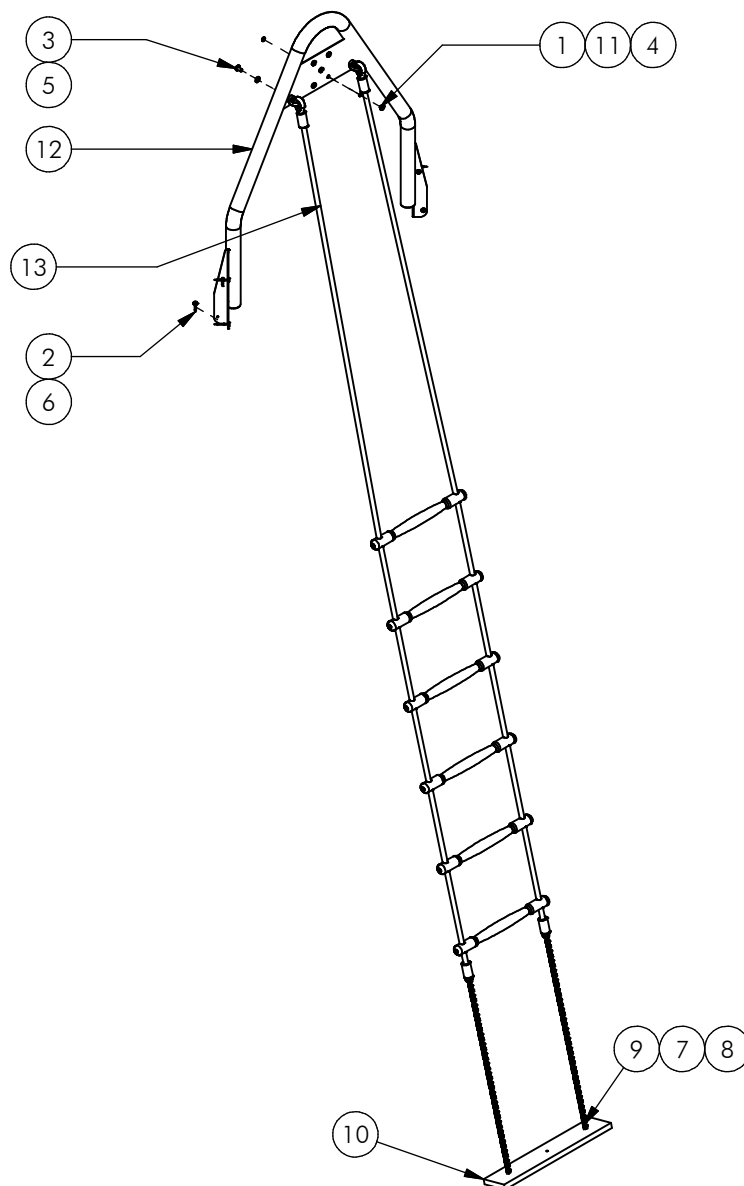
Opmerking
Comment Module HHT

Datum
Date 3-12-2008

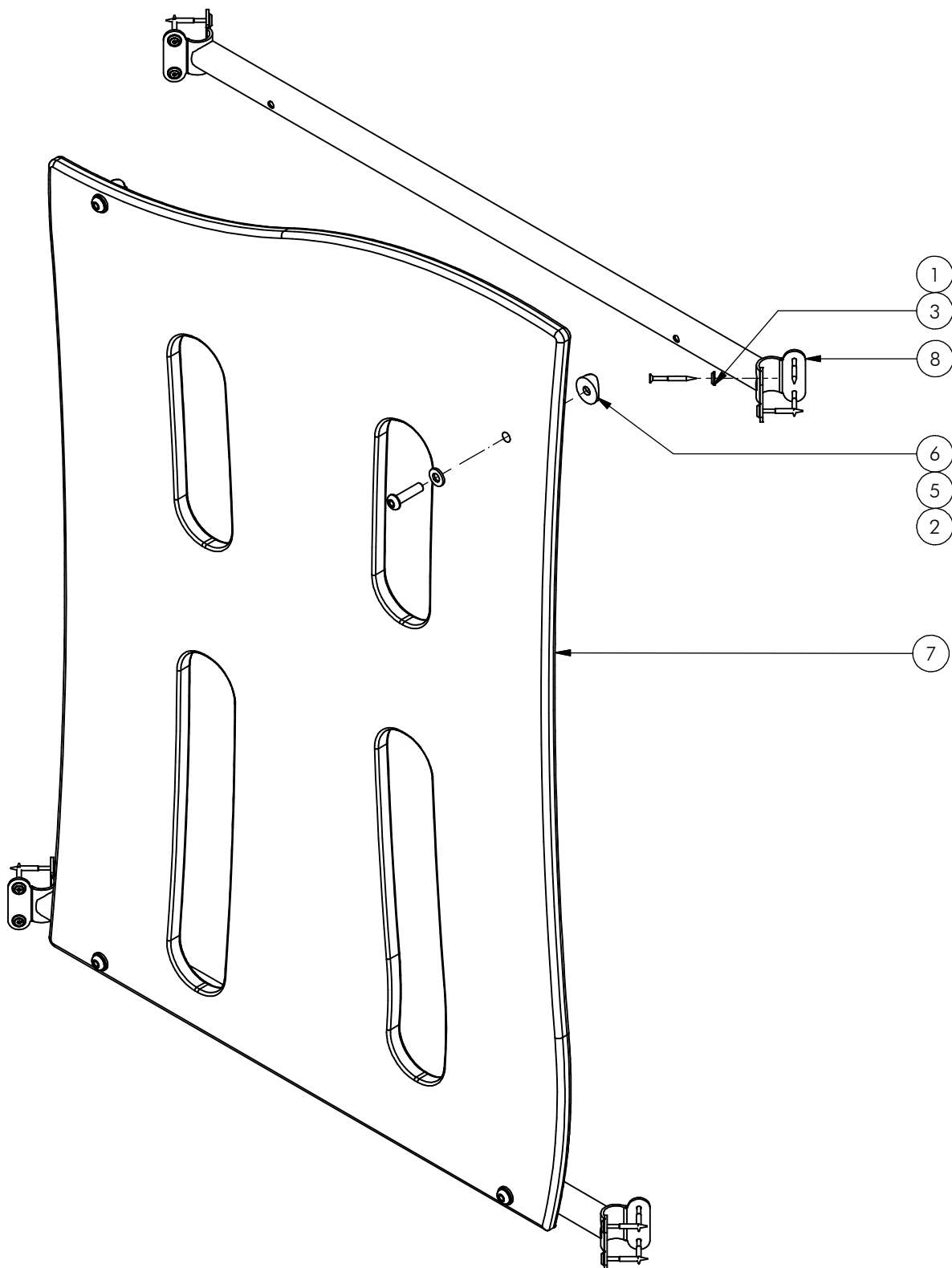
Tekening
Drawing

MOD VRB HHT 192

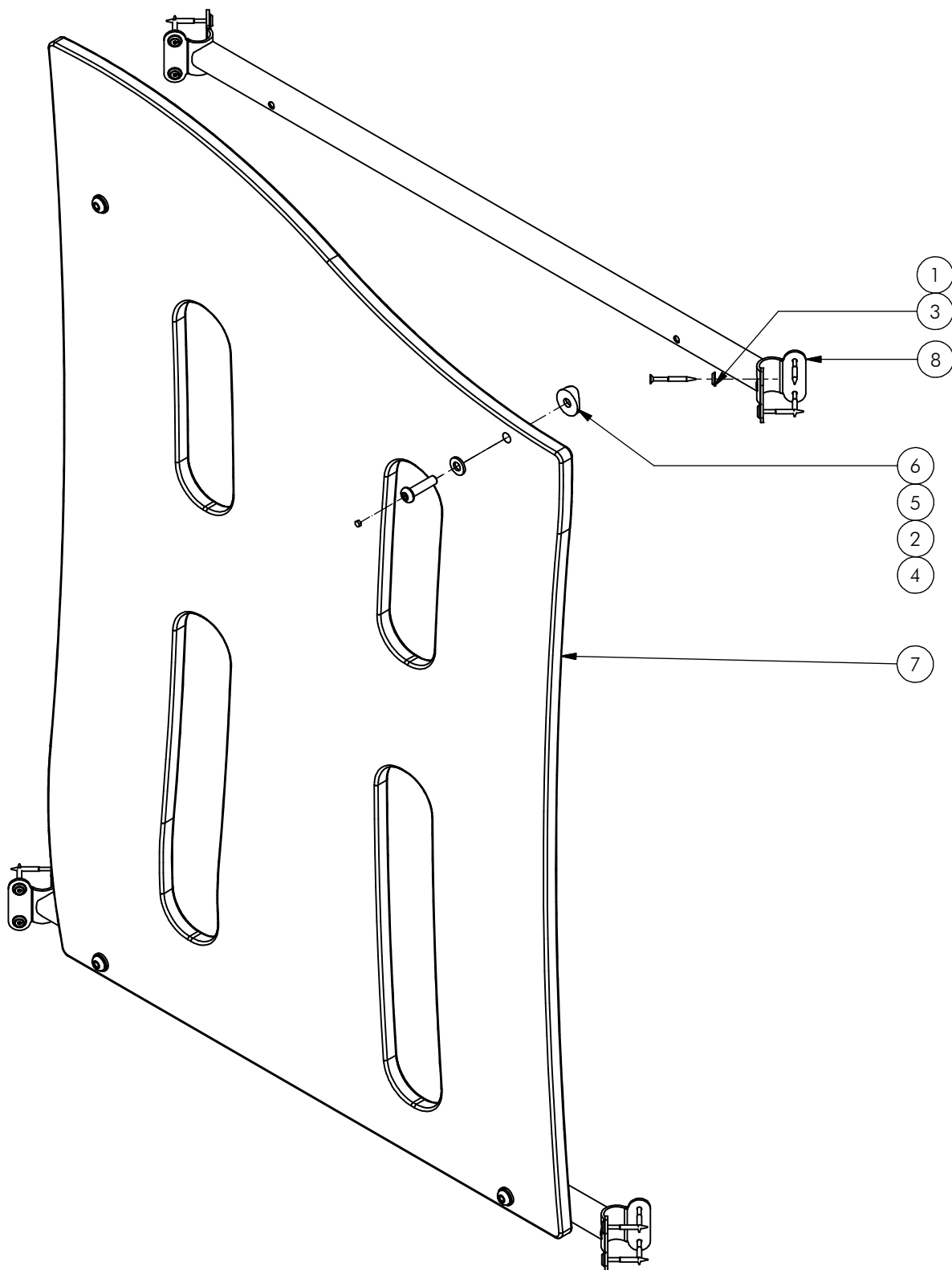
Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	5	BSA	014	004	054		POPNAGEL	GROTE KOP
2	8	BSR	002	005	050		SCHROEF	5 x 50
3	2	BSR	023	010	016		Bolkopbout ISO 7380	M10 x 16 - RVS A2-70
4	5	BSR	030	005	001		Sluitring	M5 - RVS A2-70
5	2	BSR	030	010	002		Sluitring	M10 - RVS A2-70
6	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
7	2	BSV	017	006	005		Zeskantmoer	M6 - VZ 8.8
8	2	BSV	021	006	050		Zeskantbout ISO 4014	M6 x 50 - VZ 8.8
9	4	BSV	030	006	002		Sluitring	M6 - VZ 8.8
10	1	KST	APL	050			Ankerplaat	500x100x19
11	5	KST	RNG	005	003		RING	KUNSTSTOF
12	1	SME	VRB	512	320	E	KLIM/GLIJ BEUGEL	RVS
13	1	SNT	VRB	112	POM		Klimladder	Vloer 161 cm



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		SCHROEF	5 x 50
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	043	030	A	Afschermwand	schommel rood
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRJBUITER RVS



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	002	005	050		SCHROEF	5 x 50
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	16	BSR	036	005	015		Facet ring	M5 - RVS A2-70
4	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
5	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
6	4	KST	T33	010	000		ZADELRING	BUIS 33.7
7	1	OPE	VRB	043	050	A	Afschermwand	Schommel blauw
8	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRIJBUITER RVS