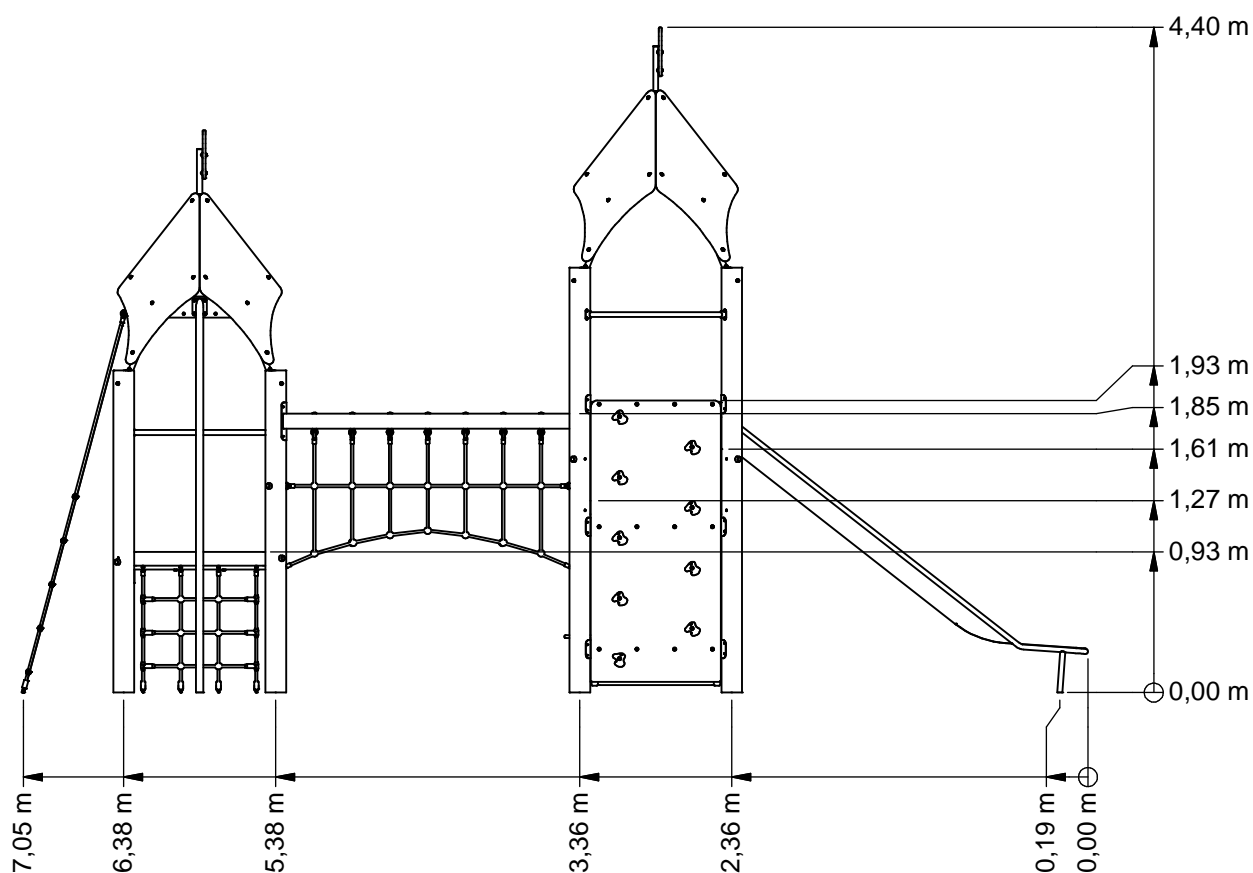
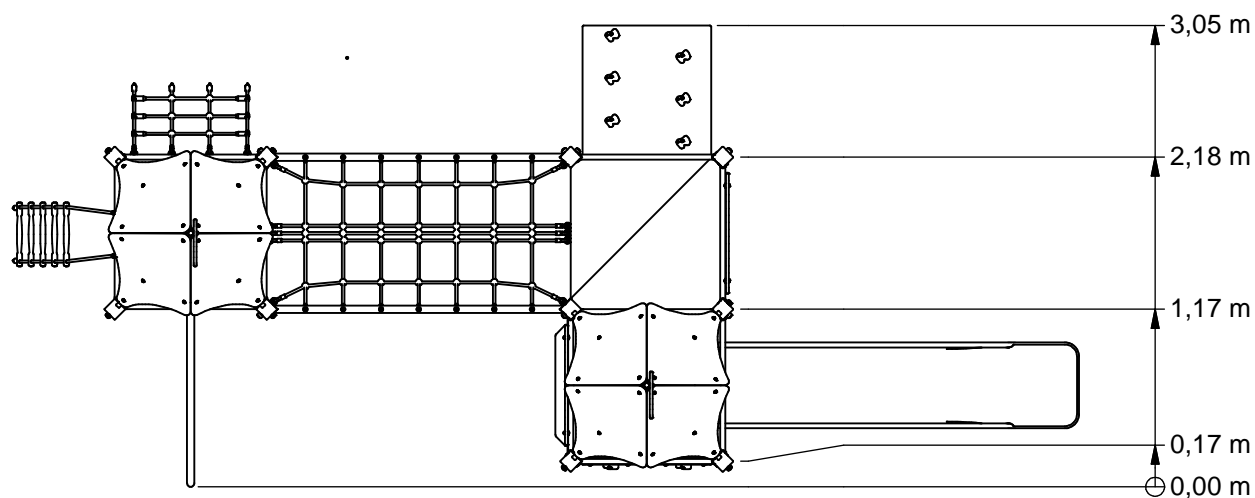




# Combination equipment



VRBE060.773



Benaming  
Title Vrijbuiters

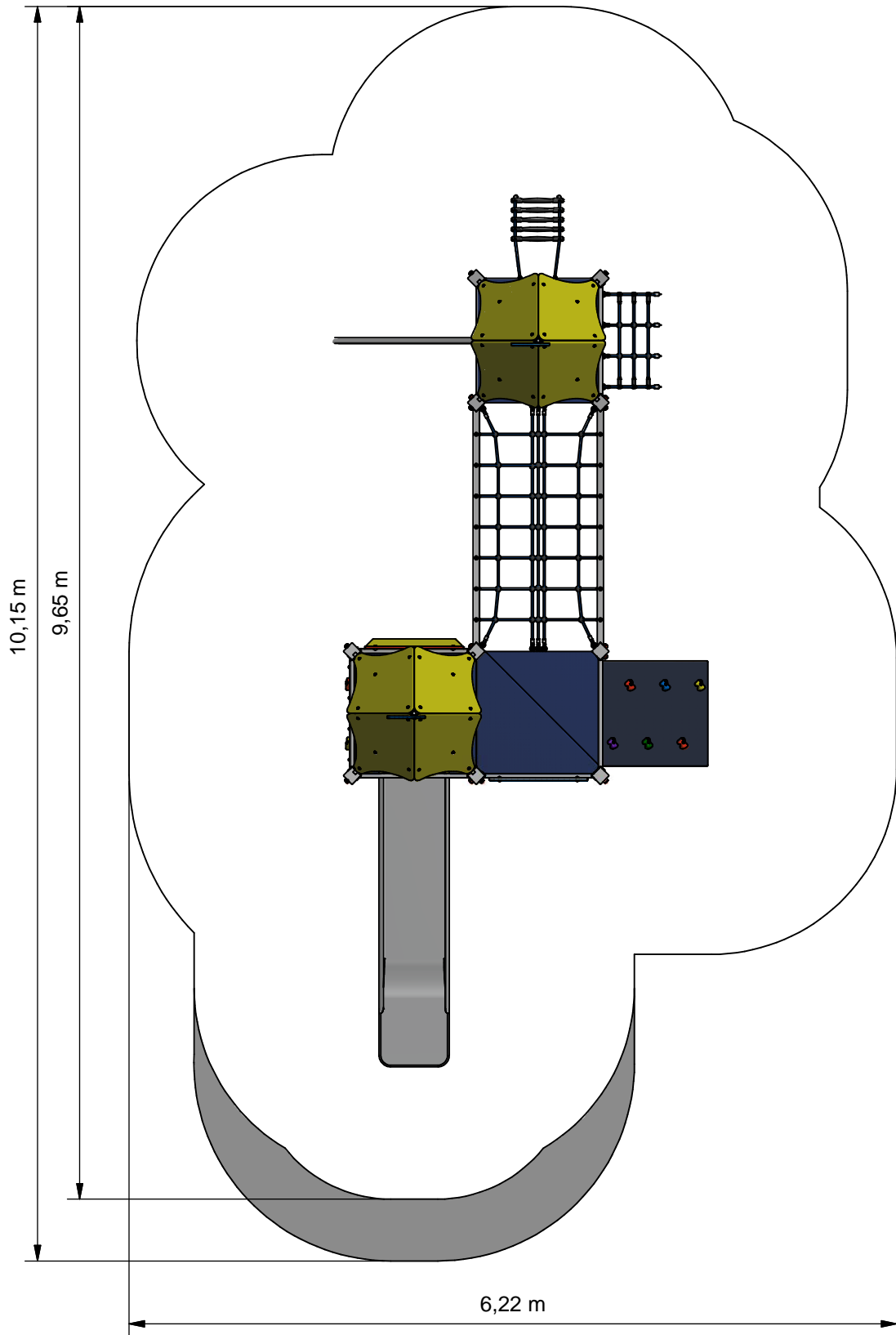
Opmerking  
Comment RVS

Datum  
Date 4-3-2014

Tekening  
Drawing

TOE VRB 060 773 B

Afmetingen Dimensions



- Opvangzone  
*Impact area*
- Obstakelvrije zone  
*Obstacle free zone*



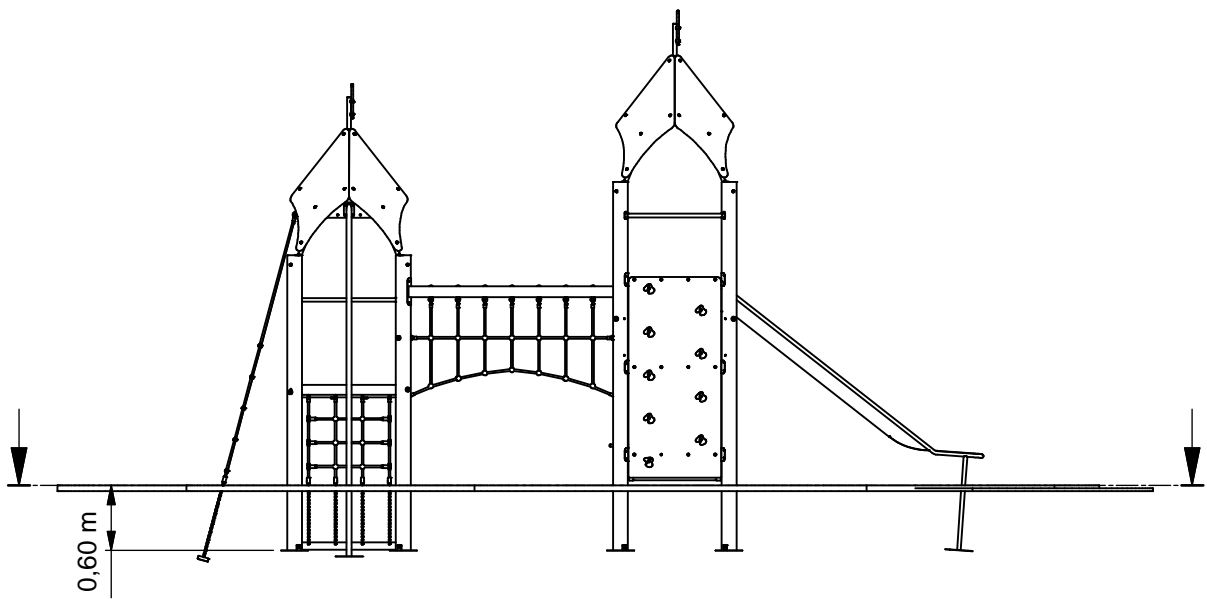
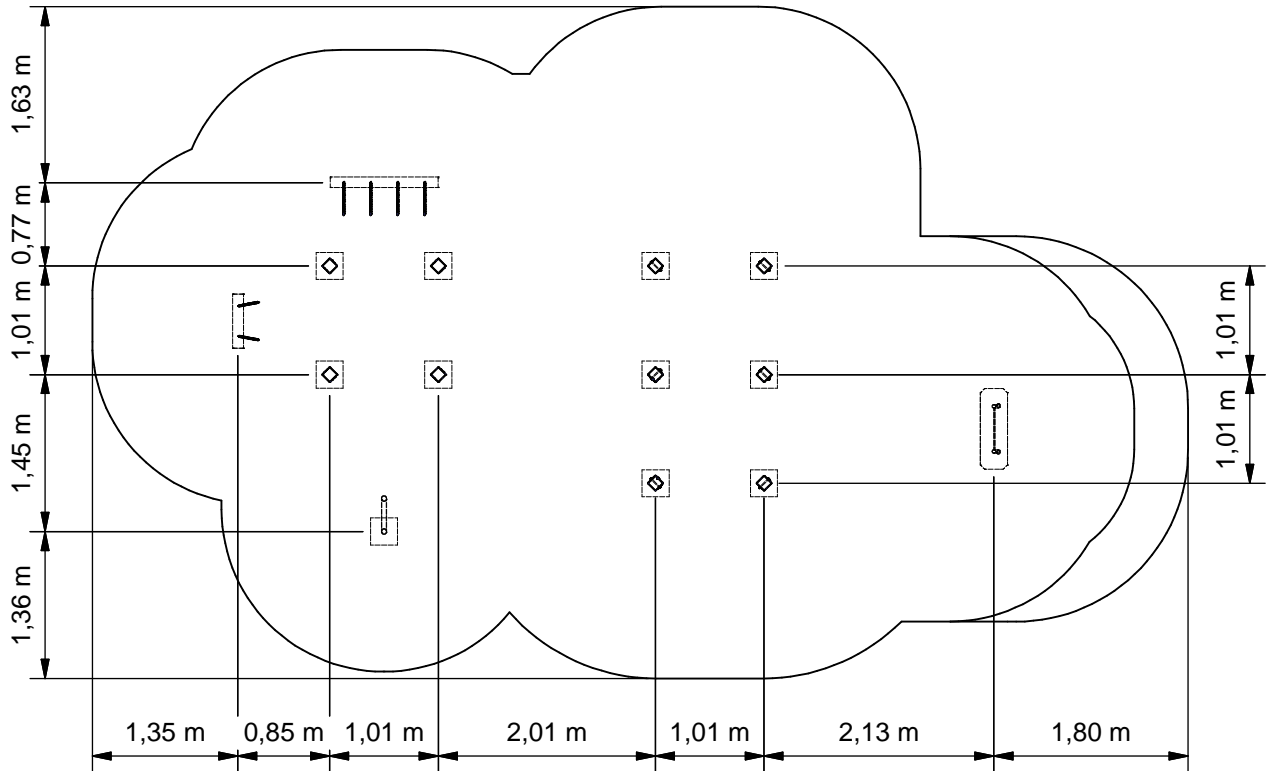
Benaming  
*Title* Vrijbuiters

Opmerking  
*Comment* RVS

Datum  
*Date* 4-3-2014

Tekening  
*Drawing*

**TOE VRB 060 773 B**  
Obstakelvrije zone *Obstacle free zone*



Benaming  
Title Vrijbuiters

Opmerking  
Comment RVS

Datum  
Date 4-3-2014

Tekening  
Drawing

**TOE VRB 060 773 B**

Bodemplan *Groundplan*

**Geleverde modules:**

Zie tabel

**Supplied modules:**

See table

**Montageinstructie:**

- De hoofdmaten geven de maten van de standers en vloeren aan
- De detailtekeningen geven specifiek de maten van de verbindingen aan
- De modules met buizen zijn op de tekeningen bemaat op bovenkant kopplaat
- Overige modules zijn bemaat op de bovenkant (klimwanden, paalkoppen, etc.)

**Assembly instruction:**

- The main dimensions indicate the dimensions of the posts and floors
- The detailed dimensions show the specific dimensions of the connections
- The modules which contain tubes are dimensioned at the top of the flanges
- Other modules are dimensioned at the top (climbing walls, caps for the posts, etc.)

**Montagevolgorde:**

- 1 - Graaf de gaten volgens het bodemplan
- 2 - Assembleer toren 3,4(2x),5,11,12,13(4x),14,15,16,17,18
- 3 - Plaats toren
- 4 - Plaats 1 en verbind deze aan toren met 10
- 5 - Plaats 2(2x),6,7,8,9,19 en verbind deze aan toren
- 6 - Controleer of het toestel voldoet aan de afmetingen zoals op blad 'afmetingen'
- 7 - Dicht de gaten en verdicht het zand

**Installation sequence:**

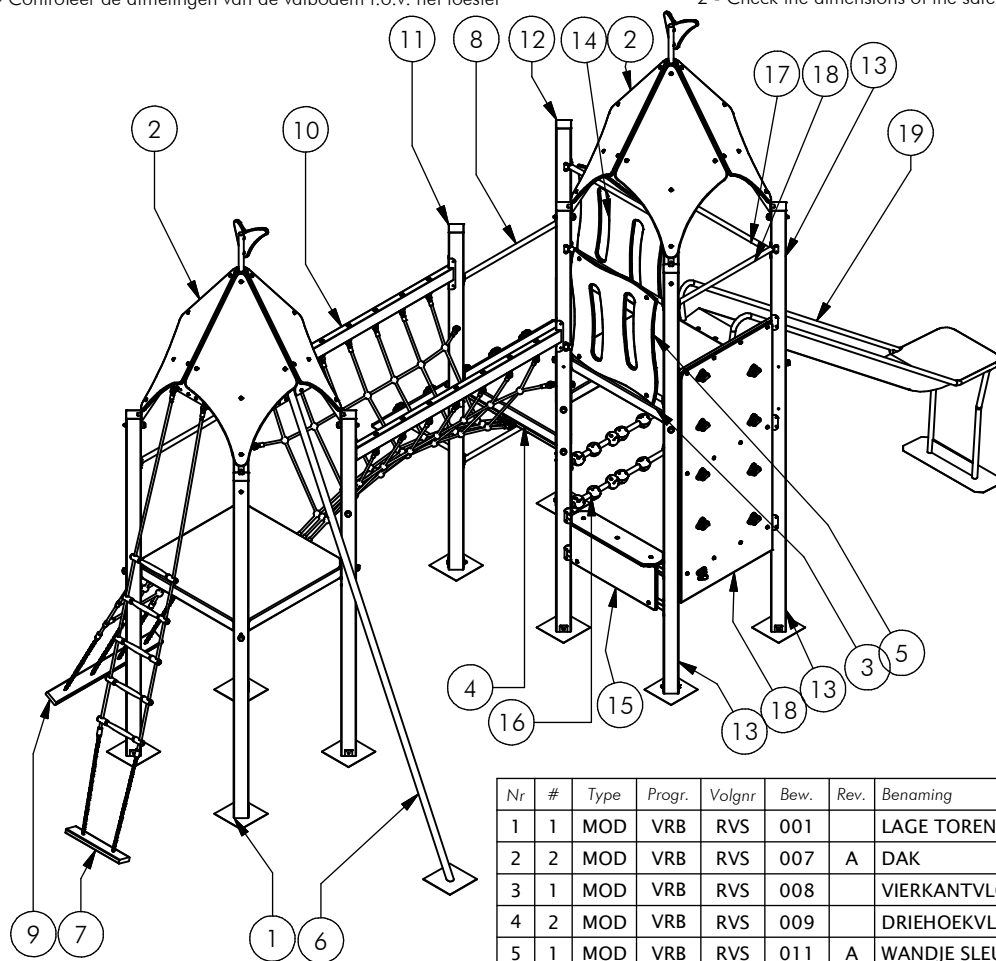
- 1 - Dig the holes according to the ground plan
- 2 - Assemble tower 3,4(2x),5,11,12,13(4x),14,15,16,17,18
- 3 - Place tower
- 4 - Place 1 and attach it to tower using 10
- 5 - Place 2(2x),6,7,8,9,19 and attach it to tower
- 6 - Check that the unit conforms to the dimensions on sheet 'dimensions'
- 7 - Close the holes and compacted the sand

**Controles:**

- 1 - Correcte opbouw en alle bevestigingsmiddelen
- 2 - Controleer de afmetingen van de valbodem t.o.v. het toestel

**Checks:**

- 1 - Correct assembly and all the fasteners
- 2 - Check the dimensions of the safety area with regard to the play equipment



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	1	MOD	VRB	RVS	001		LAGE TOREN	VRJBUITER
2	2	MOD	VRB	RVS	007	A	DAK	GEEL VRB
3	1	MOD	VRB	RVS	008		VIERKANTVLOER	VRJBUITER
4	2	MOD	VRB	RVS	009		DRIEHOEKVLOER	VRJBUITER
5	1	MOD	VRB	RVS	011	A	WANDJE SLEUF	ROOD
6	1	MOD	VRB	RVS	021		GLIJPAAL AAN DAK	VLOER 93 CM
7	1	MOD	VRB	RVS	023	A	Klimladder aan dak	Vloer S4
8	1	MOD	VRB	RVS	027		OPLOOP	VRB
9	1	MOD	VRB	RVS	031	A	OPLOOPNET	VLOER 93 CM
10	1	MOD	VRB	RVS	032		BOOGNET	BLAUW
11	1	MOD	VRB	RVS	052		Staander 93 vloer	213 CM
12	1	MOD	VRB	RVS	054		STAANDER OPSTAP	247 CM
13	4	MOD	VRB	RVS	055		STAANDER OPSTAP	281 CM
14	1	MOD	VRB	RVS	059	A	WANDJE SLEUF	BLAUW
15	1	MOD	VRB	RVS	062	A	LOKET	MET ONDERPLAAT
16	1	MOD	VRB	RVS	063		TELBOLBUIS	DUBBEL
17	1	MOD	VRB	RVS	075		SYSTEEMBUIS	ENKEL
18	1	MOD	VRB	RVS	153	A	Klimwand 161 cm (S8)	Met buis
19	1	MOD	VRB	RVS	192		Glijbaan 161 cm	Module RVS



Benaming  
Title: Vrijbuitter

Opmerking  
Comment: RVS

Datum  
Date: 4-3-2014

Tekening  
Drawing

# TOE VRB 060 773 B

Modules Modules

# VRBE060.773

Combination equipment

## LOGBOOK

(Onderstaand logboek kan gebruikt worden om te voldoen aan de eisen, gesteld in artikel 14 van het Warenwetbesluit Attractie- en Speeltoestellen)

Type indication	Nature Play
Product code	VRBE060.773
Name of equipment	Vrijbuitter Klimklautertoestel
Maximum height of fall	2,0 m
Year of construction	2017
Certificate	09200116201
inspection authority	Liftinstituut B.V. Buikslotermeerplein 381, A'dam - 1025 XE Amsterdam
Name manufacturer	BOERplay Hyacintstraat 2 - 4255 HX Nieuwendijk Phone: +31 (0)183 40 23 66 Fax: +31 (0)183 40 35 64
name installer	_____ _____
Description of equipment	Combination equipment
Location of equipment	_____
Data about the owner of the play equipment	
Name:	_____
Address:	_____
Postcode and town:	_____
Contact person:	_____
Telephone number:	_____
Data about the administrator of the play equipment	
Name:	_____
Address:	_____
Postcode and town:	_____
Contact person:	_____
Telephone number:	_____

# LOGBOOK

## Inspection and maintenance intervals



Nr.	Inspection	Maintenance	months between inspections
1	Verify equipment's stability, junctions and missing parts. Inspect bolts, screws and nuts for absence, jams, corrosion and wear.	Add missing parts, secure joints, apply missing fixing agent and replace corroded parts.	1
2	Check suspension for wear.	Replace worn parts and/or remove non-functioning parts.	1
3	Inspect rotating parts such as hinges, rolling-element bearings, etc. for wear and acceptability.	Replace worn parts and/or remove non-functioning parts.	1
4	Check wood for splinters, unacceptable damage and signs of rot. Especially at ground level.	Repair damage. Replace affected wood. Smoothen splintered wood and sharp edges.	1
5	Inspect foundation for stability, tearing and coverage.	Restore foundation and covering material.	3
6	Examine rubber and synthetic parts for wear, damage and break.	Replace original parts.	3
7	Inspect metal for corrosion and damage in the coating.	Restore any damaged coating (after removing rust and applying primer).	6
8	Check ropes, cables, chains and nets for wear and damage. Steel cables and nets which are tensioned must be checked for tension.	Replace parts where necessary. Steel cables and nets must be tensioned.	3
9	Inspect equipment for unsafe changes and additions.	Remove unsafe additions and correct unsafe changes.	1
10	Inspect safety surfaces.	Restore and repair where necessary.	1

## Remarks

1. If used intensively, all points require extra attention.
2. Extreme weather conditions and locations may require a higher inspection frequency. Discuss this with the supplier.
3. Vandalism-sensitive locations require stricter inspections, possibly daily.
4. Check the terrain regularly for items that do not belong there, are unsafe or may be used wrongly. Examples are poisonous plants, glass shards, etc. Frequency depends on strain.
5. Remember that bad maintenance leads to unsafe conditions and notably faster impoverishment of the playground area.
6. Replacement parts can be ordered at the manufacturer with the part numbers on the module drawing. Drawings can be found in de user guide.
7. The impact area shall be provided with impact attenuating surface according to the specified falling height.
8. This list is conform the CEN-standard "playground equipment and surfacing NEN-EN 1176-7".



# TYPE-EXAMINATION CERTIFICATE

Acting under the "Warenwetbesluit Attractie- en Speeltoestellen" issued by Liftinstituut B.V.  
commissioned by departmental order, no. VGP/PSL 2857566 from 27 Juni 2008.

Certificate nr. : NL 09-2001-162-01                      Revision nr.: 200116201

Description of the product : Playground equipment, made up by modules

Trademark, type : Speelwijzer, MOD VRB: 001 t/m 019, 021 t/m 027, 029, 031,032,  
034 t/m 062, 065, 066, 071 t/m 074, 076, 077, 079 t/m 082, 190  
t/m 193

Name and address of the manufacturer : Speelwijzer  
Nijverheidsstraat 8  
5317 NL Nederhemert Noord

Name and address of the certificate holder : Speelwijzer  
Nijverheidsstraat 8  
5317 NL Nederhemert Noord

Certificate issued on the basis of the following requirements : Warenwetbesluit Attractie- en Speeltoestellen

Test laboratory : None

Date and number of the laboratory report : None

Date of type-examination : September 3<sup>th</sup> 2001, February 9<sup>th</sup> 2009

Annexes with this certificate : Report belonging to the type-examination certificate  
nr.: NL 09-2001-162-01

Additional remarks : This certificate supersedes type certificate dated June 21<sup>th</sup> 2002,  
with certificate number NL 01-2001-162-01

Conclusion : The playground equipment meets the requirements of the above  
specified European standard(s) and "Warenwetbesluit Attractie-  
en Speeltoestellen" taking into account any additional remarks  
mentioned above.

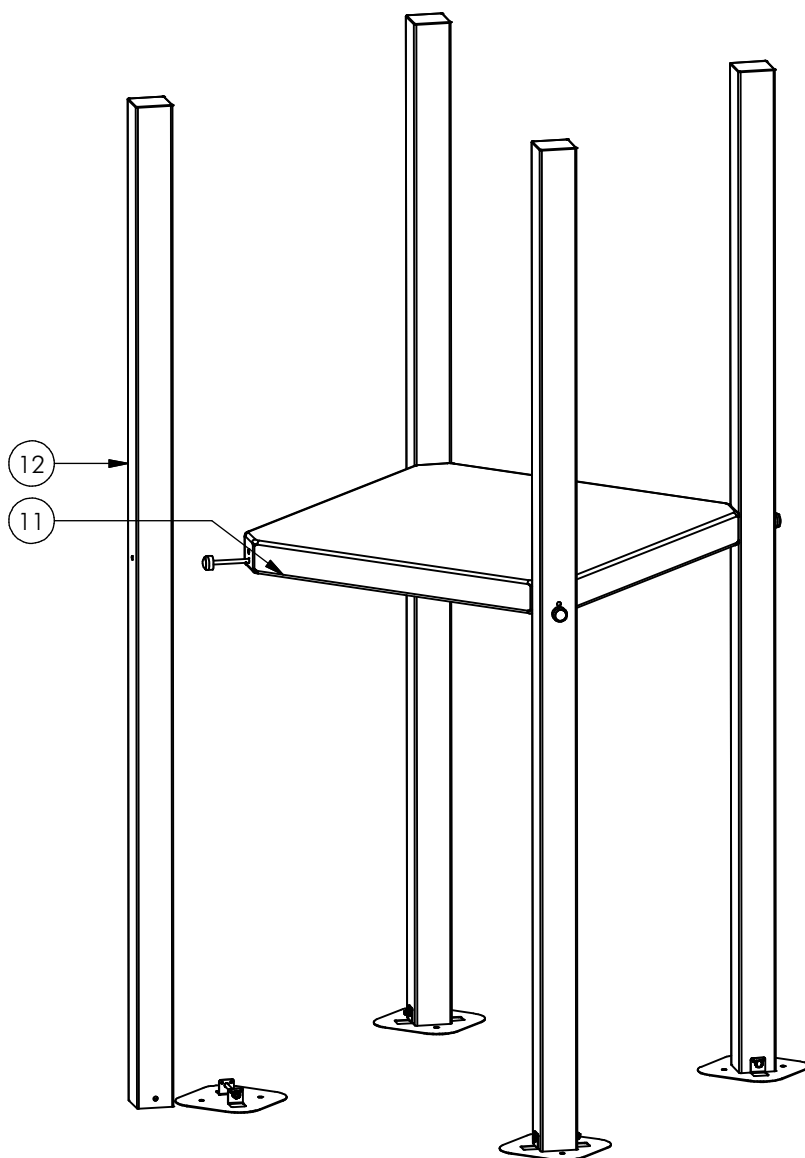


Issued in Amsterdam

Date of issue : April 7<sup>th</sup>, 2009

Ir. V.M.A. Barendregt  
Senior Officer Certification &  
Technology  
Liftinstituut B.V.





Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	011	010	020		DOPMOER	BORG RVS M10
2	4	BSR	021	010	160		Zeskantbout	M10 x 160 - RVS A2-70
3	4	BSR	030	010	002		SLUITRING	M10
4	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
5	4	BSV	010	010	010		Borgmoer	M10 - VZ 8.8
6	4	BSV	021	010	120		Zeskantbout ISO 4014	M10 x 120 - VZ 8.8
7	4	KST	DON	010	030		Bescherm dop M10-M12	Donut Rood
8	4	KST	DOP	010	030		Bescherm dop M10-M12	Dop rood
9	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
10	4	OME	VRB	903	VZP	C	Voetplaat	100 x 100
11	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant
12	4	SME	VRB	573	320	B	Staander RVS, S4	100x100 L=2730

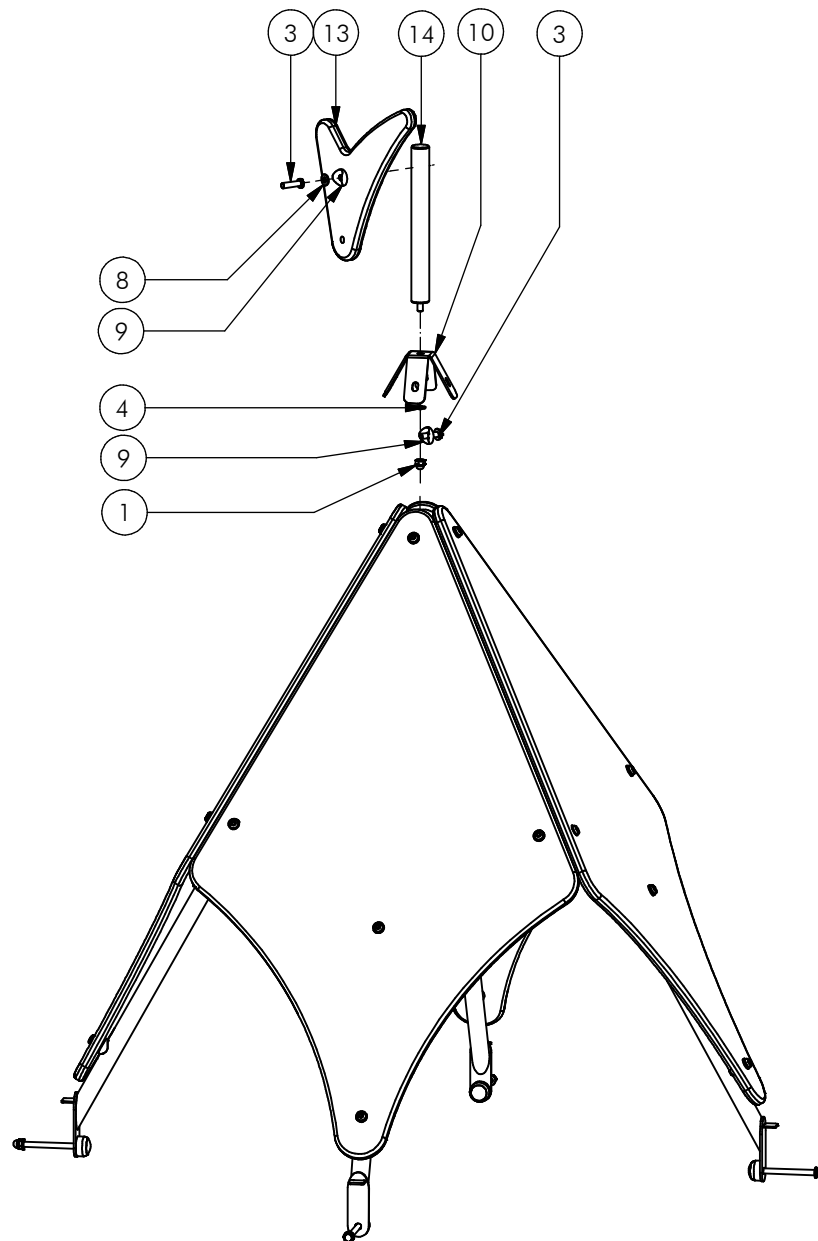


Benaming | LAGE TOREN  
 Title  
 Opmerking | VRIJBUITER  
 Comment  
 Datum | 11-5-2007  
 Date

Tekening  
 Drawing

# MOD VRB RVS 001

Samenstelling module Assembly module



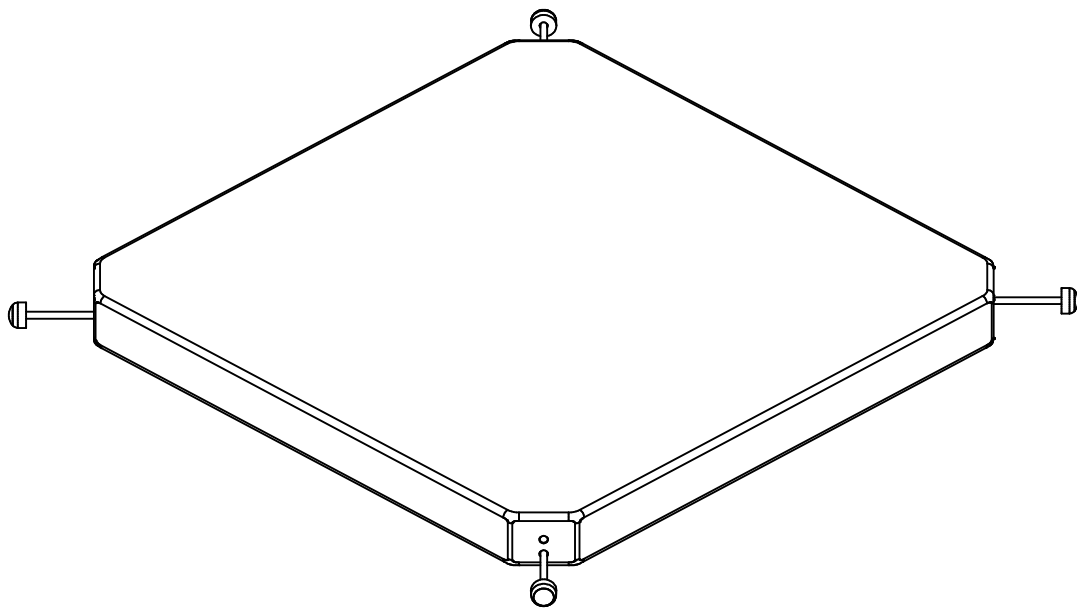
Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	17	BSR	011	010	020		DOPMOER	BORG RVS M10
2	4	BSR	021	010	120		Zeskantbout	M10 x 120 - RVS A2-70
3	22	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
4	21	BSR	030	010	002		SLUITRING	M10
5	4	KST	DON	010	030		Bescherm dop M10-M12	Donut rood
6	21	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
7	4	KST	DOP	010	030		Bescherm dop M10-M12	Dop rood
8	22	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
9	10	KST	T33	010	000		ZADELRING	BUIS 33.7
10	1	OME	VRB	006	304	F	NOKBEUGEL	60 GRADEN
11	4	OME	VRB	007	304	B	DAKHELFTBEUGELTJE	VRB
12	4	OPE	VRB	003	010	D	DAKWIEBER	GEEL
13	1	OPE	VRB	004	050	B	WINDWIJZER	BLAUW
14	1	SME	VRB	023	320	E	VLAGGESTOK	VRB
15	4	SME	VRB	026	320	D	DAKSTEUN	VRB



Benaming Title DAK  
 Opmerking Comment GEEL VRB  
 Datum Date 18-11-2013

Tekening Drawing

**MOD VRB RVS 007 A**  
 Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	011	010	020		DOPMOER	BORG RVS M10
2	4	BSR	021	010	160		Zeskantbout	M10 x 160 - RVS A2-70
3	4	BSR	030	010	002		SLUITRING	M10
4	4	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
5	4	KST	DON	010	030		Beschermkop M10-M12	Donut Rood
6	4	KST	DOP	010	030		Beschermkop M10-M12	Dop rood
7	4	KST	LAM	015	005		LAMELLENSTOP	ROND 15
8	1	SHO	VRB	001	COA	C	Vloer VRB	Vierkant



Benaming  
Title: VIERKANTVLOER

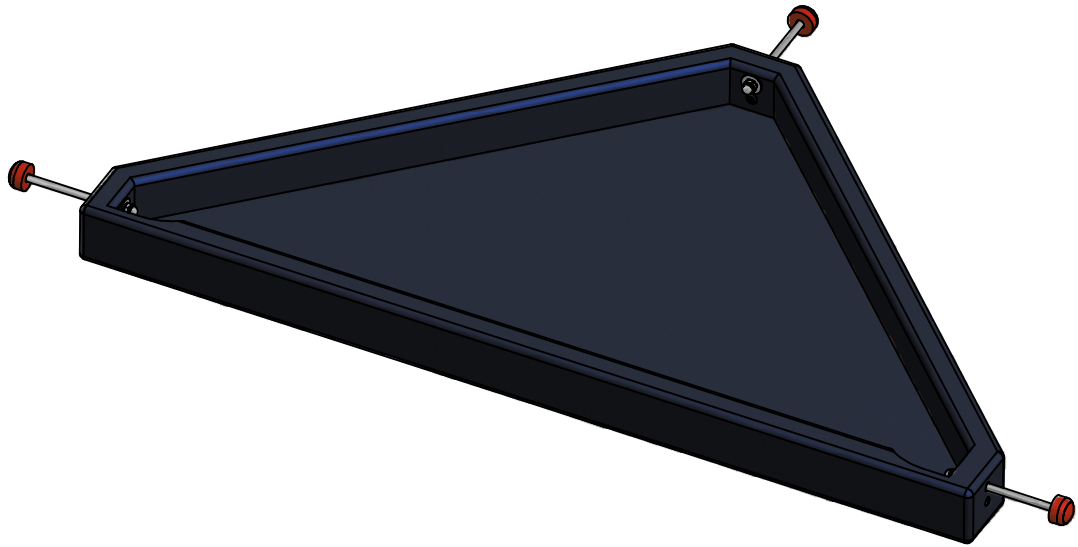
Opmerking  
Comment: VRIJBUITER

Datum  
Date: 2-1-2007

Tekening  
Drawing

# MOD VRB RVS 008

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	3	BSR	011	010	020		DOPMOER	BORG RVS M10
2	3	BSR	021	010	160		Zeskantbout	M10 x 160 - RVS A2-70
3	3	BSR	030	010	002		SLUITRING	M10
4	3	BSR	035	010	030		CARROSSERIERING	M10 x 30 x 2,5
5	3	KST	DON	010	030		Beschermdop M10-M12	Donut Rood
6	3	KST	DOP	010	030		Beschermdop M10-M12	Dop rood
7	3	KST	LAM	015	005		LAMELLENSTOP	ROND 15
8	1	SHO	VRB	002	COA	B	VLOER VRB	DRIEHOEK



Benaming  
Title DRIEHOEKVLOER

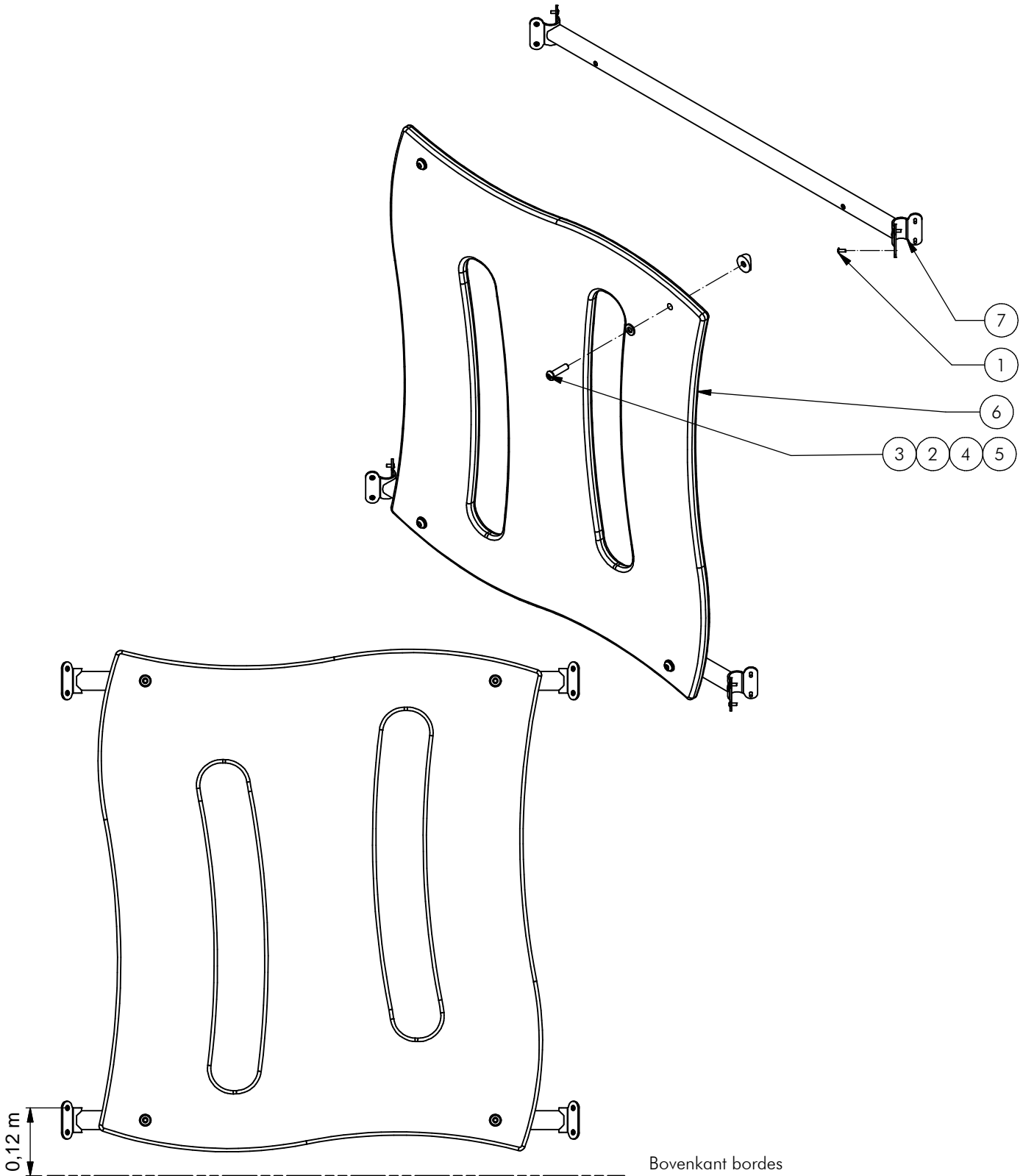
Opmerking  
Comment VRIJBUITER

Datum  
Date 2-1-2007

Tekening  
Drawing

**MOD VRB RVS 009**

Samenstelling module Assembly module



Bovenkant bordes  
(Top platform)

Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
4	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
5	4	KST	T33	010	000		ZADELRING	BUIS 33.7
6	1	OPE	VRB	002	030	G	WANDJE	SLEUF ROOD
7	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRIJBUITER RVS



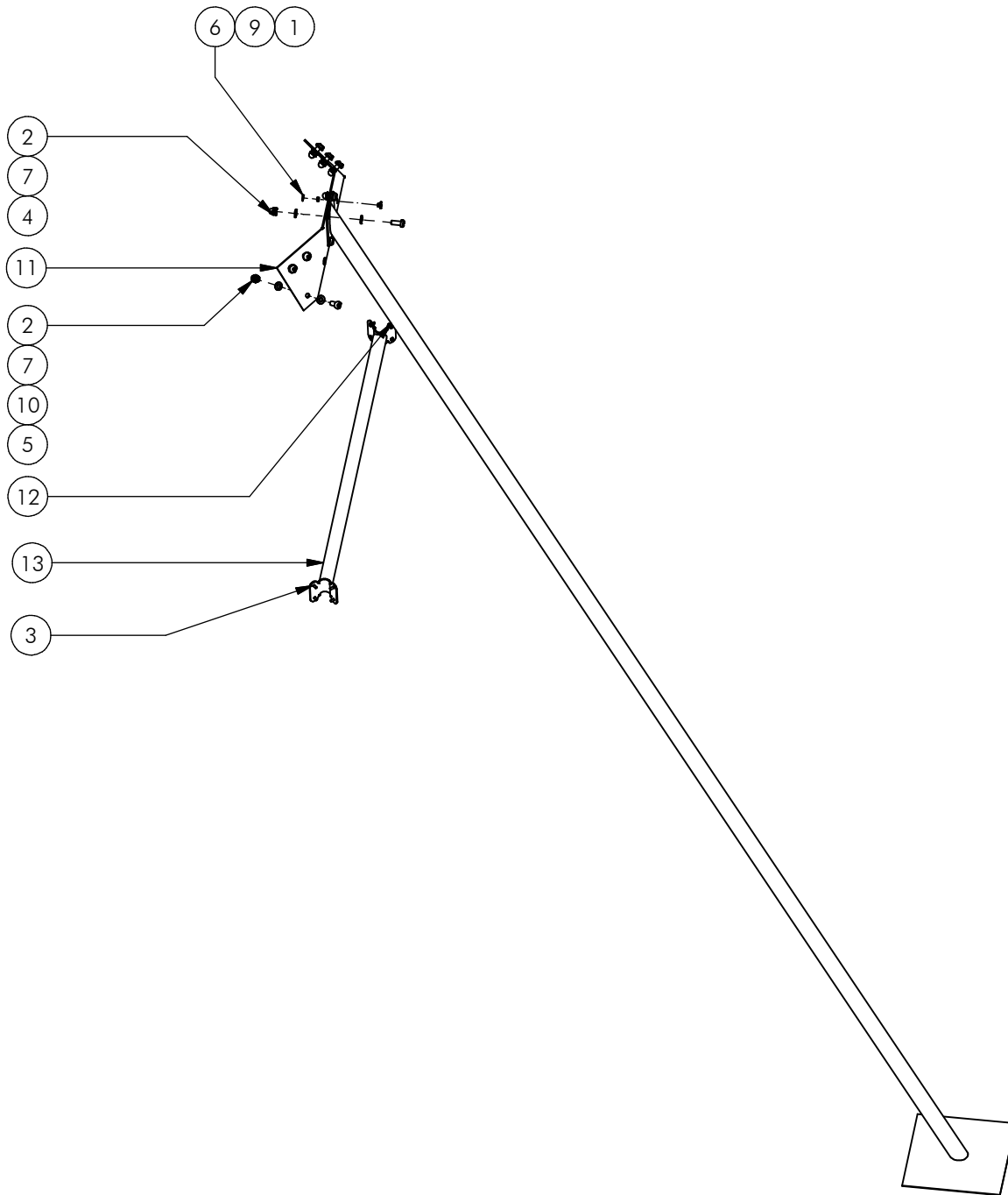
Benaming  
Title WANDJE SLEUF

Opmerking  
Comment ROOD

Datum  
Date 19-11-2013

Tekening  
Drawing

**MOD VRB RVS 011 A**  
**Samenstelling module Assembly module**



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	2	BSA	014	004	054		POPNAGEL	GROTE KOP
2	10	BSR	011	010	020		DOPMOER	BORG RVS M10
3	8	BSR	014	005	050		BOLKOPKLINKNAGEL	4.8X12
4	4	BSR	023	010	025		BOLKOP SCHROEF	ISO 7380 - M10 x 25
5	6	BSR	023	010	030		Bolkopbout ISO 7380	M10 x 30 - RVS A2-70
6	2	BSR	030	005	001		Sluitring	M5 - RVS A2-70
7	14	BSR	030	010	002		SLUITRING	M10
8	10	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
9	2	KST	RNG	005	003		RING	KUNSTSTOF
10	6	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
11	1	OME	VRB	058	304	A	DAKPLAAT	GLIIPAAL/LADDER
12	1	SME	VRB	005	320	E	GLIIPAAL	VLOER 93 CM
13	1	SME	VRB	505	320	D	SYSTEEMBUIJ	VRIJBUITER RVS



Benaming  
Title | GLIIPAAL AAN DAK

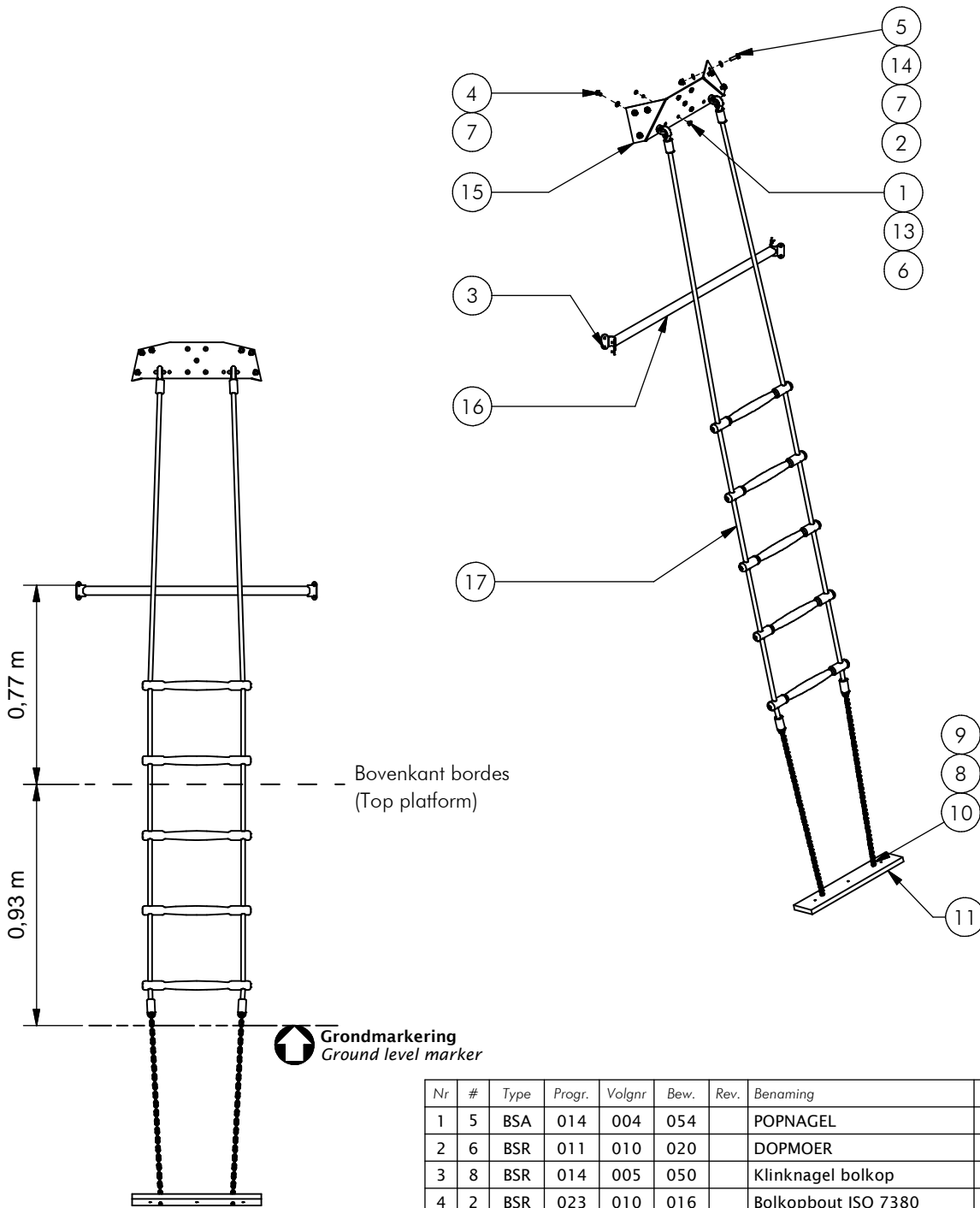
Opmerking  
Comment | VLOER 93 CM

Datum  
Date | 1-12-2016

Tekening  
Drawing

**MOD VRB RVS 021 A**  
 Samenstelling module Assembly module





Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	5	BSA	014	004	054		POPNAGEL	GROTE KOP
2	6	BSR	011	010	020		DOPMOER	BORG RVS M10
3	8	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
4	2	BSR	023	010	016		Bolkopbout ISO 7380	M10 x 16 - RVS A2-70
5	6	BSR	023	010	030		Bolkopbout ISO 7380	M10 x 30 - RVS A2-70
6	5	BSR	030	005	001		Sluitring	M5 - RVS A2-70
7	8	BSR	030	010	002		SLUITRING	M10
8	2	BSV	017	006	005		Zeskantmoer	M6 - VZ 8.8
9	2	BSV	021	006	050		Zeskantbout ISO 4014	M6 x 50 - VZ 8.8
10	4	BSV	030	006	002		Sluitring	M6 - VZ 8.8
11	1	KST	APL	050			Ankerplaat	500x100x19
12	8	KST	DOP	006	030		OPVULDOEJE	6 MM ROOD
13	5	KST	RNG	005	003		RING	KUNSTSTOF
14	6	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
15	1	OME	VRB	058	304	A	DAKPLAAT	GLIIPAAL/LADDER
16	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
17	1	SNT	VRB	100	POM	D	KLIMLADDER	VLOER 93 CM



Benaming  
Title Klimladder dakbeugel

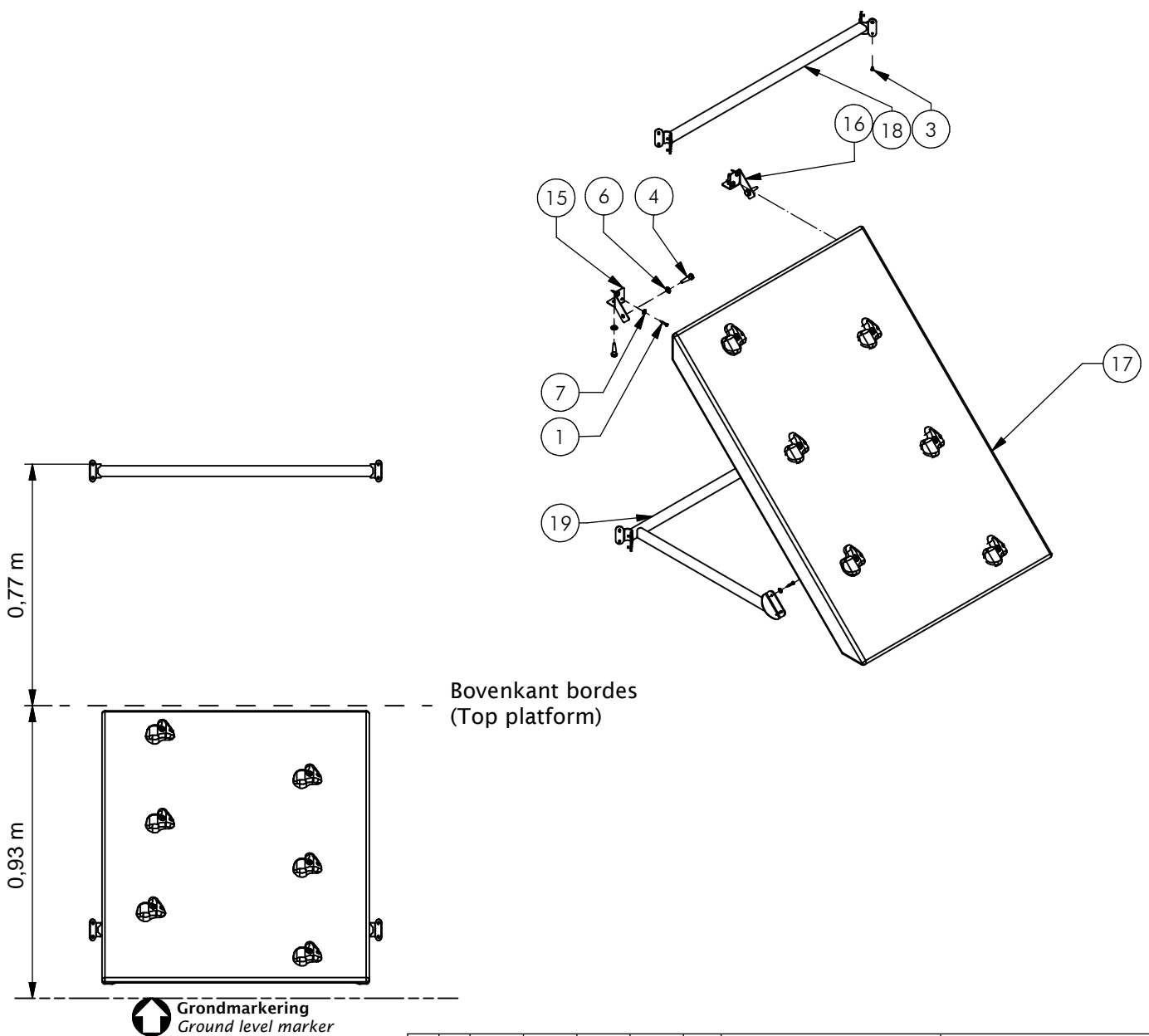
Opmerking  
Comment Vloer 93 cm S4

Datum  
Date 1-12-2016

Tekening  
Drawing

# MOD VRB RVS 023 B

Samenstelling module Assembly module



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	14	BSR	002	005	030		Schroef Assy	5 x 30 - RVS A2-70
2	6	BSR	011	010	020		DOPMOER	BORG RVS M10
3	16	BSR	014	005	050		Klinknagel balkkop	4.8 X 12 - RVS A2-70
4	4	BSR	022	010	040		Houtdraadbout	ø10 X 40 - RVS A2-70
5	6	BSR	024	010	050		Verzonken bout	M10 x 50 - RVS A2-70
6	10	BSR	030	010	002		SLUITRING	M10
7	8	BSR	036	005	015		Facet ring	M5 - RVS A2-70
8	2	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
9	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
10	1	KST	KNP	010	010		KLIMGREEP	GEEL
11	1	KST	KNP	010	050		KLIMGREEP	BLAUW
12	1	KST	KNP	010	070		KLIMGREEP	GROEN
13	2	KST	KNP	010	030		KLIMGREEP	ROOD
14	1	KST	KNP	010	040		KLIMGREEP	PAARS
15	1	OME	VRB	830	304		OPLOOP	BEUGEL LINKS
16	1	OME	VRB	831	304		OPLOOP	BEUGEL RECHTS
17	1	SHO	VRB	003	COA	B	OPLOOPPLAAT	VRIJBUI TER
18	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUI TER RVS
19	1	SME	VRB	560	320	B	Steun	Oploop



Benaming  
Title OPLOOP

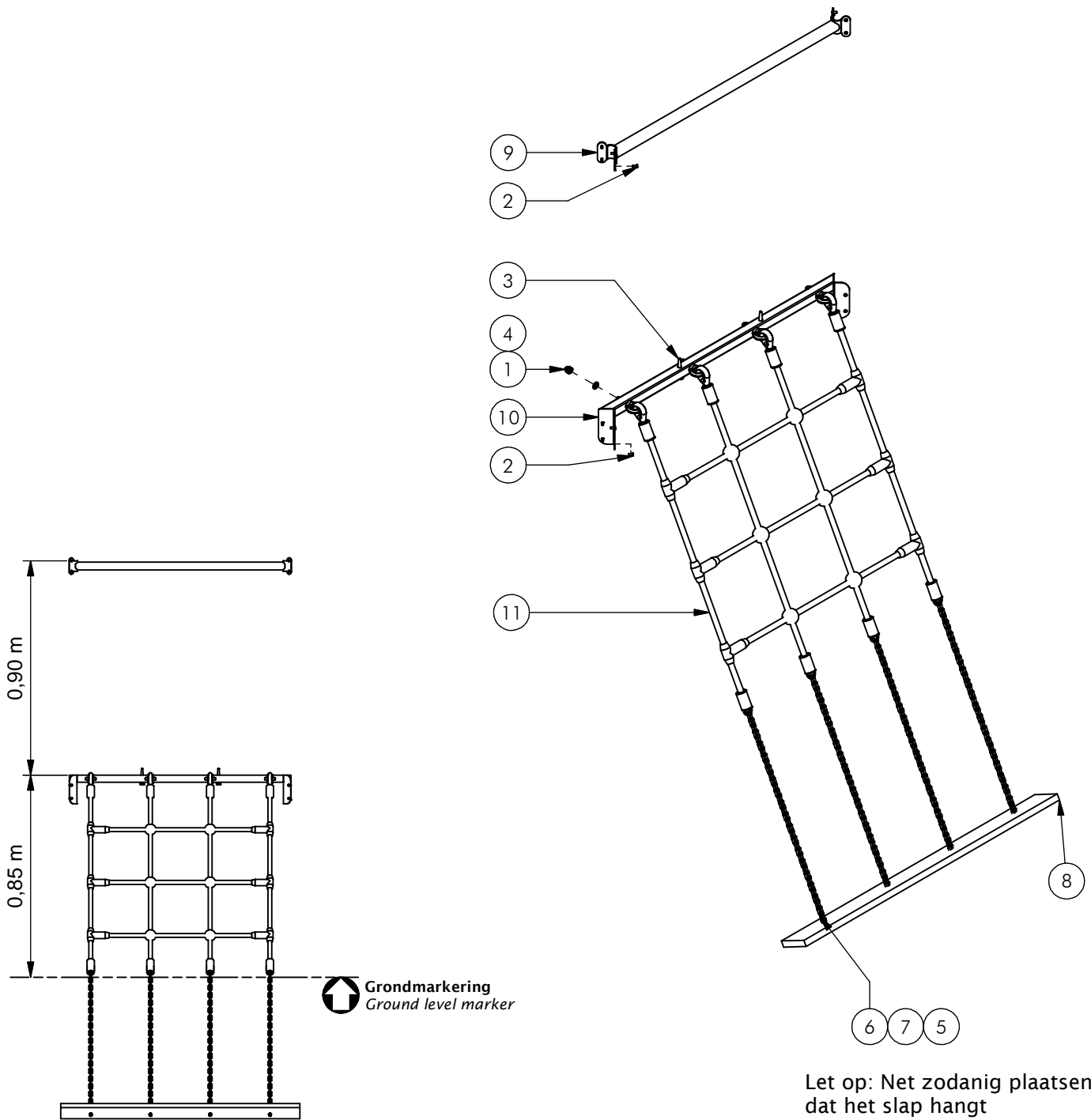
Opmerking  
Comment VRB

Datum  
Date 25-9-2006

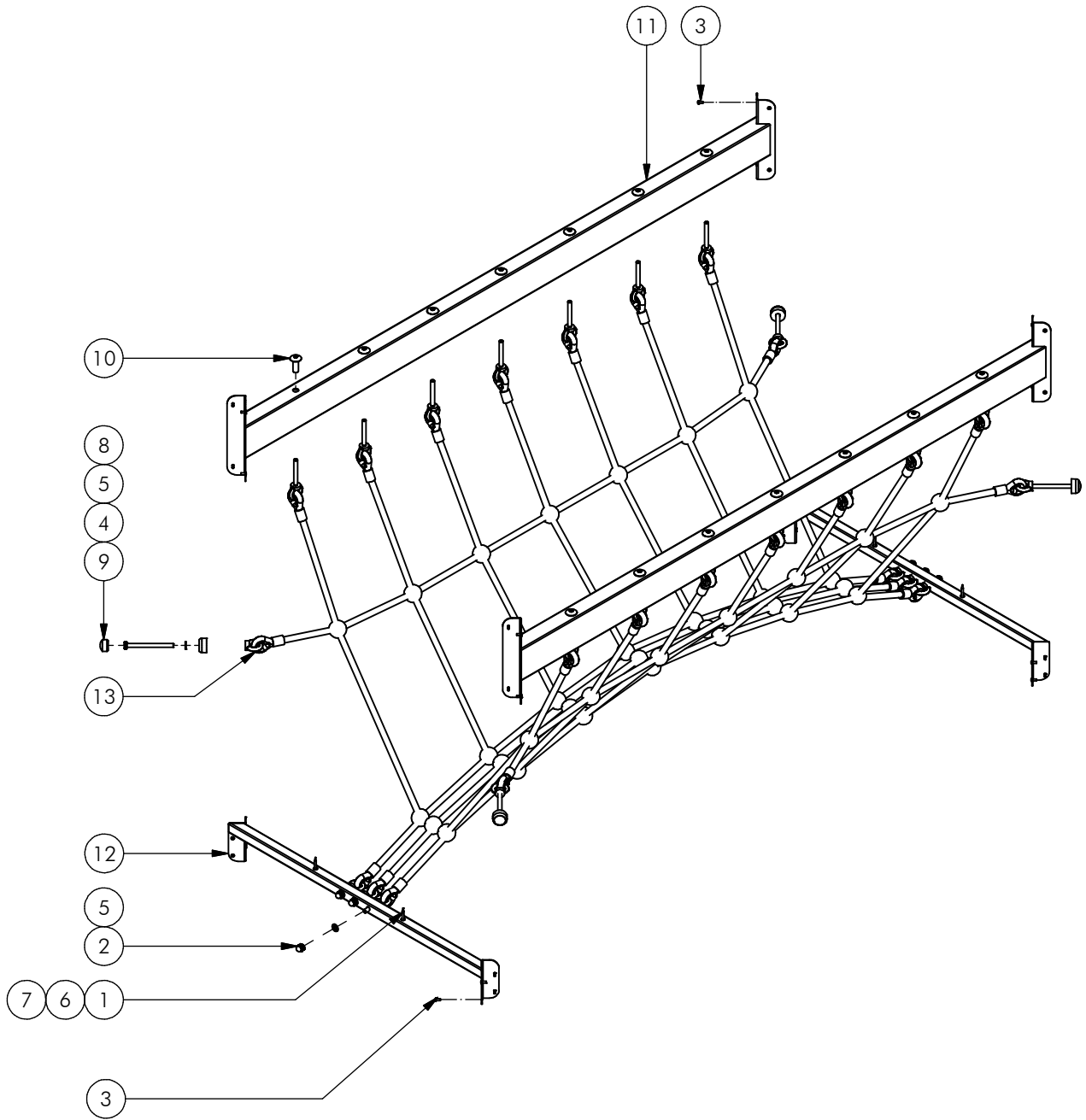
Tekening  
Drawing

# MOD VRB RVS 027

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	011	010	020		DOPMOER	BORG RVS M10
2	16	BSR	014	005	050		Klinknagel balkkop	4.8 X 12 - RVS A2-70
3	2	BSR	022	010	060		Houtdraadbout	ø10 X 60 - RVS A2-70
4	6	BSR	030	010	002		SLUITRING	M10
5	4	BSV	017	006	005		Zeskantmoer	M6 - VZ 8.8
6	4	BSV	021	006	050		Zeskantbout ISO 4014	M6 x 50 - VZ 8.8
7	8	BSV	030	006	002		Sluitring	M6 - VZ 8.8
8	1	KST	APL	100			Ankerplaat	1000x100x19
9	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUIITER RVS
10	1	SME	VRB	562	320		VLOERKOKER	HANGNET
11	1	SNT	VRB	005	BLW	D	OPLOOPNET	VRIJBUIITER



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	4	BSR	002	005	070		Schroef Assy	5 x 70 - RVS A2-70
2	6	BSR	011	010	020		Borgdopmoer	M10 - RVS A2-70
3	32	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
4	4	BSR	021	010	120		Zeskantbout	M10 x 120 - RVS A2-70
5	10	BSR	030	010	002		SLUITRING	M10
6	4	BSR	035	006	020		Carrosserie ring	M6 - RVS A2-70
7	4	BSR	036	005	015		Facet ring	M5 - RVS A2-70
8	4	KST	DON	010	030		Beschermkop M10-M12	Donut Rood
9	4	KST	DOP	010	030		Beschermkop M10-M12	Dop rood
10	14	RNT	BUS	M10	040		DRAADBUS	M10 x 40
11	2	SME	VRB	507	320	F	BRUGKOKER	2 METER
12	2	SME	VRB	561	320		VLOERKOKER	BOOGNET
13	1	SNT	VRB	003	BLW	E	BOOGNET	VRJIBUITER



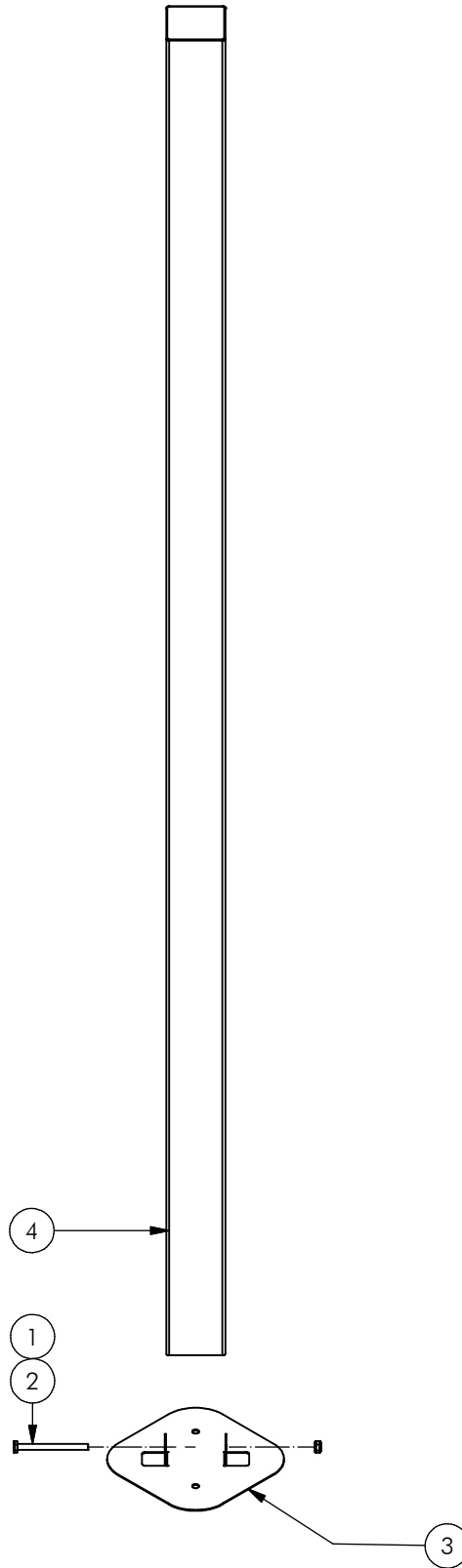
Benaming  
Title BOOGNET

Opmerking  
Comment BLAUW

Datum  
Date 25-9-2006

Tekening  
Drawing

**MOD VRB RVS 032 A**  
 Samenstelling module Assembly module



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	1	BSV	010	010	010		Borgmoer	M10 - VZ 8.8
2	1	BSV	021	010	120		Zeskantbout ISO 4014	M10 x 120 - VZ 8.8
3	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100
4	1	SME	VRB	638	320		Staander RVS	100x100 L=2730



Benaming  
Title | Staander 93 vloer

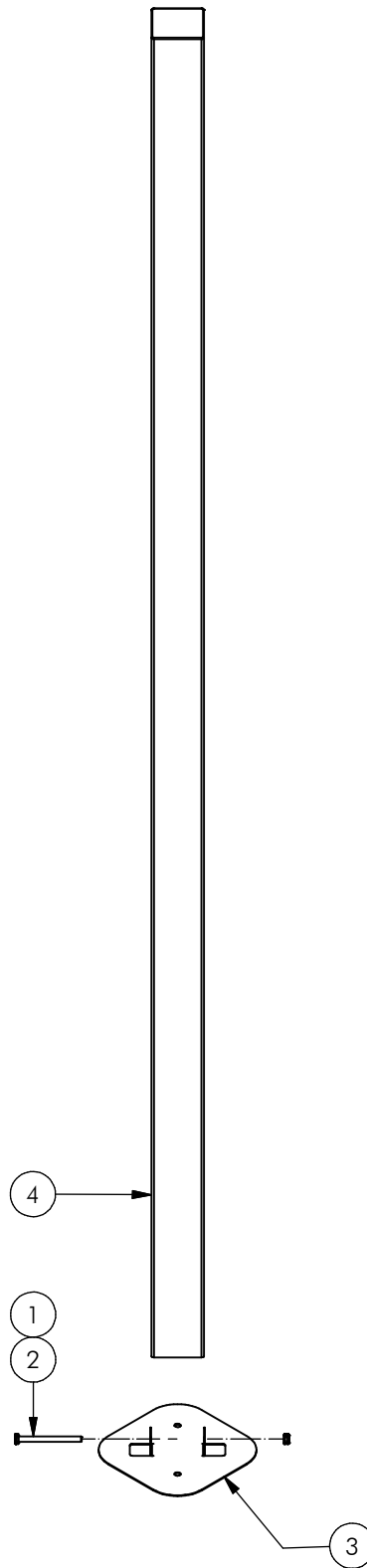
Opmerking  
Comment | 213 CM

Datum  
Date | 22-7-2009

Tekening  
Drawing

# MOD VRB RVS 052

Samenstelling module *Assembly module*



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	1	BSV	010	010	010		Borgmoer	M10 - VZ 8.8
2	1	BSV	021	010	120		Zeskantbout ISO 4014	M10 x 120 - VZ 8.8
3	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100
4	1	SME	VRB	574	320	B	Staander RVS, S6	100x100, L=3070



Benaming  
Title STAANDER OPSTAP

Opmerking  
Comment 247 CM

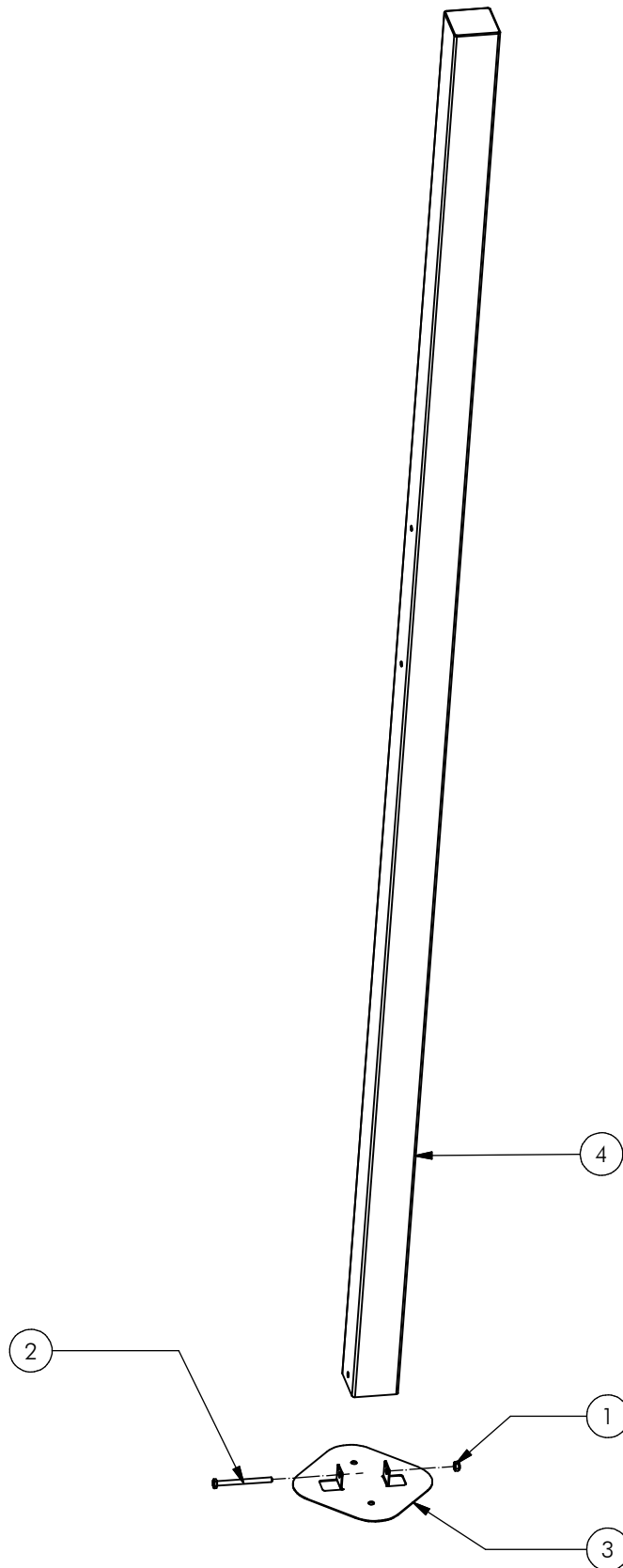
Datum  
Date 20-11-2006

Tekening  
Drawing

# MOD VRB RVS 054

Samenstelling module *Assembly module*





Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	1	BSV	010	010	010		Borgmoer	M10 - VZ 8.8
2	1	BSV	021	010	120		Zeskantbout ISO 4014	M10 x 120 - VZ 8.8
3	1	OME	VRB	903	VZP	C	Voetplaat	100 x 100
4	1	SME	VRB	575	320	B	Staander RVS	100x100, lengte=3410



Benaming  
Title | STAANDER OPSTAP

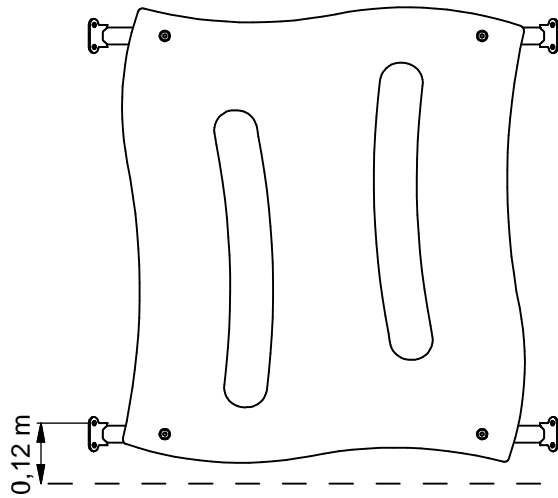
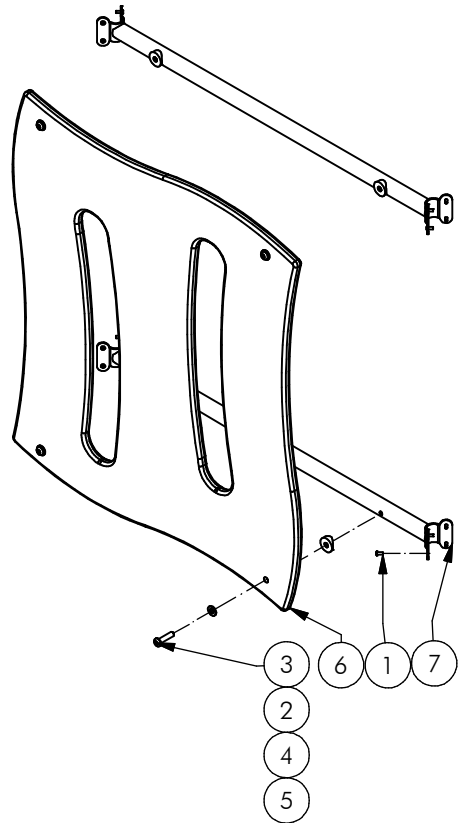
Opmerking  
Comment | 281 CM

Datum  
Date | 20-11-2006

Tekening  
Drawing

# MOD VRB RVS 055

Samenstelling module *Assembly module*



Bovenkant bordes  
(Top platform)

Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	4	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
4	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
5	4	KST	T33	010	000		ZADELRING	BUIS 33.7
6	1	OPE	VRB	002	050	G	WANDJE	SLEUF BLAUW
7	2	SME	VRB	506	320	D	SYSTEEMBUIS	VRJUIJTER RVS



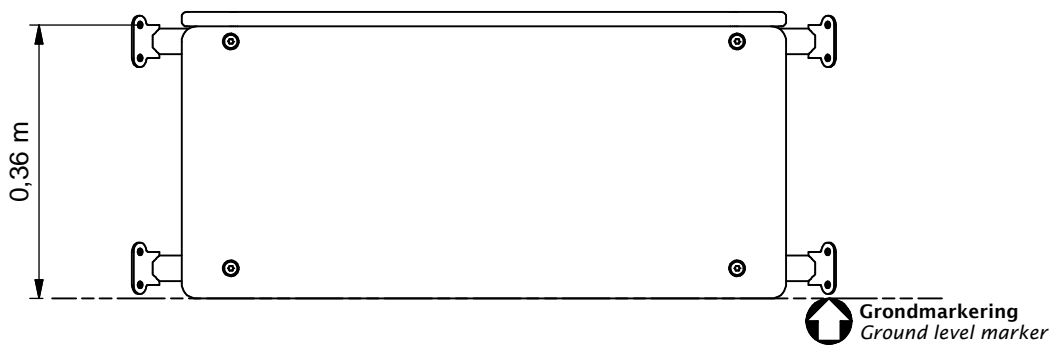
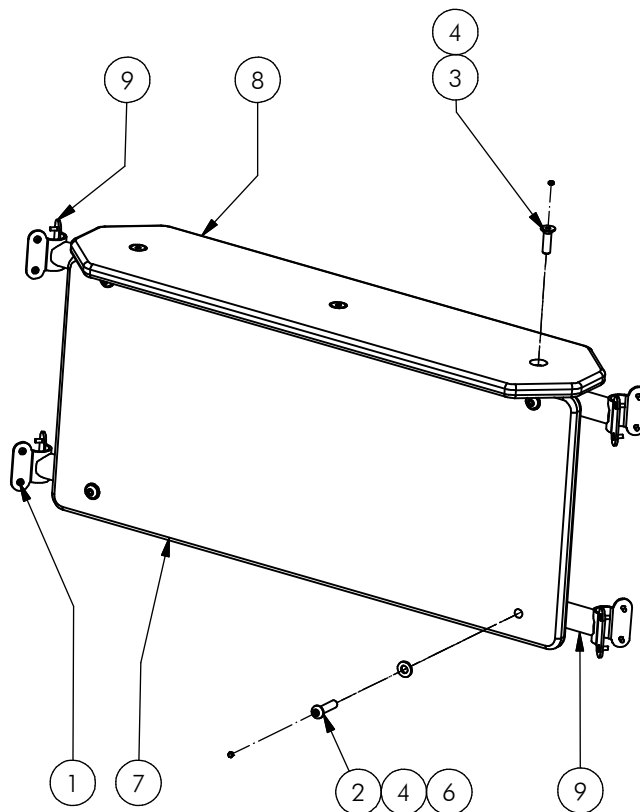
Benaming  
Title WANDJE SLEUF

Opmerking  
Comment BLAUW

Datum  
Date 28-11-2013

Tekening  
Drawing

**MOD VRB RVS 059 A**  
Samenstelling module Assembly module



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	16	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
2	4	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
3	3	BSR	024	010	035		Verzonken bout	M10 x 35 - RVS A2-70
4	7	KST	DOP	006	030		OPVULDOEJE	6 MM ROOD
5	3	KST	LAM	015	005		LAMELLENSTOP	ROND 15
6	4	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
7	1	OPE	DRM	060	050	B	ONDERPLAAT	LOKET
8	1	OPE	DRM	061	010	A	TOONBANK	LOKET
9	2	SME	VRB	660	320		SYSTEEMBUIS	VRJUIBETER RVS



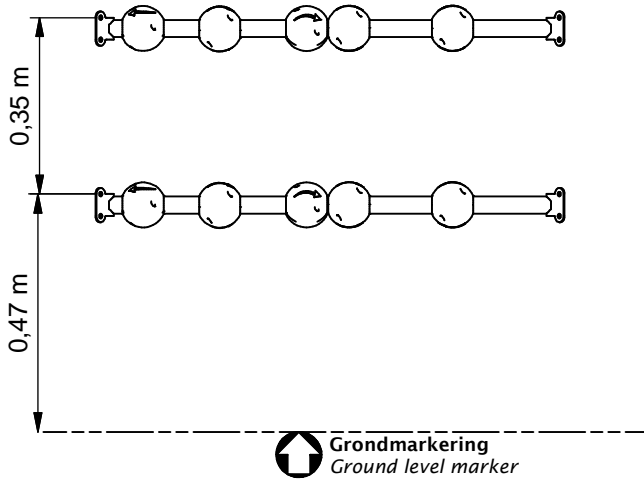
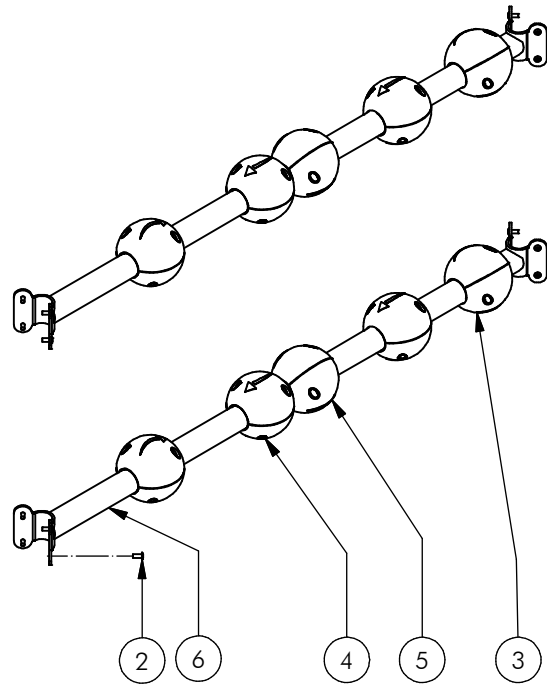
Benaming  
Title LOKET

Opmerking  
Comment MET ONDERPLAAT

Datum  
Date 28-11-2013

Tekening  
Drawing

**MOD VRB RVS 062 A**  
Samenstelling module Assembly module



Nr.	#	Type	Progr.	Volgnr.	Bew.	Rev.	Benaming	Opmerking
1	40	BSR	005	004	019		Zelfb. schroef	3,5 x 19 - RVS A2-70
2	16	BSR	014	005	050		Klinknagel balkkop	4.8 X 12 - RVS A2-70
3	8	KST	BOL	036	050		Telbol helft	Blauw
4	8	KST	BOL	036	030		Telbol helft	Rood
5	4	KST	BOL	036	010		Telbol helft	Geel
6	2	SME	VRB	505	320	D	SYSTEEMBUIS	VRJIBUITER RVS



Benaming  
Title TELBOLBUIS

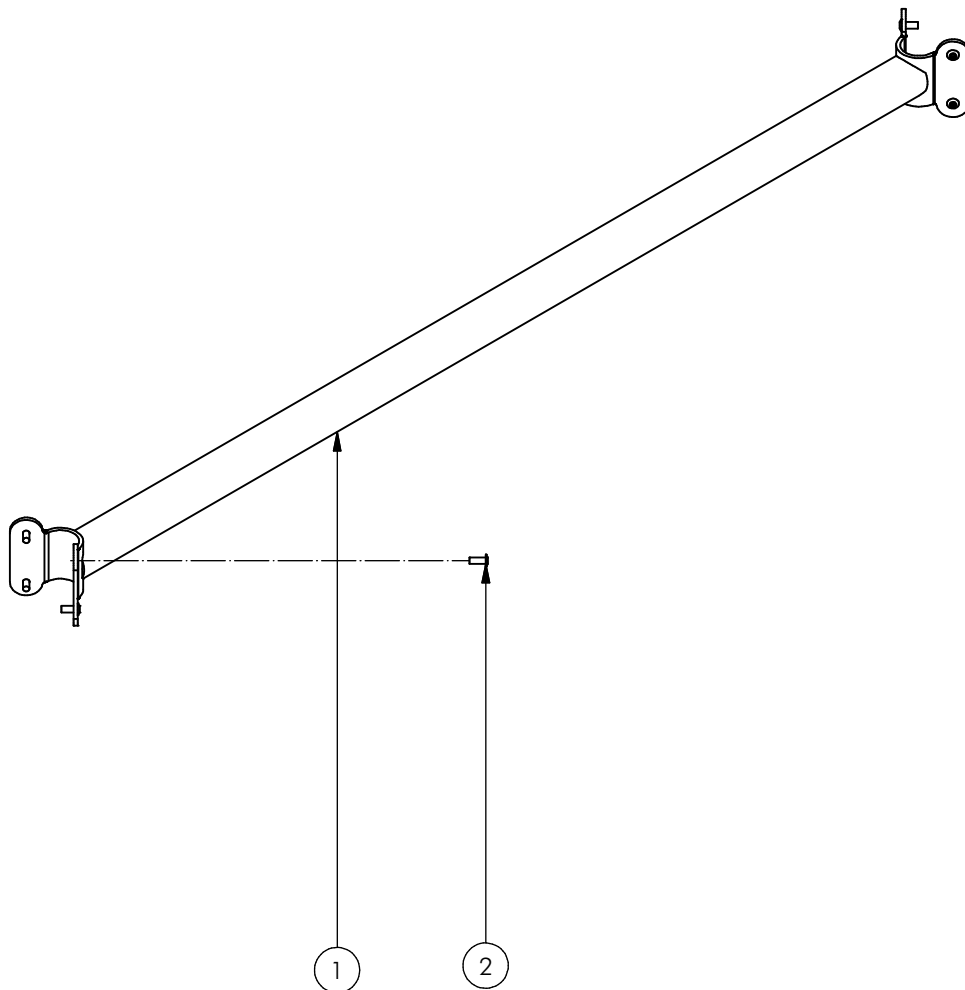
Opmerking  
Comment DUBBEL

Datum  
Date 25-9-2006

Tekening  
Drawing

# MOD VRB RVS 063

Samenstelling module Assembly module



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRJBUITER RVS
2	8	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70



Benaming  
Title SYSTEEMBUIS

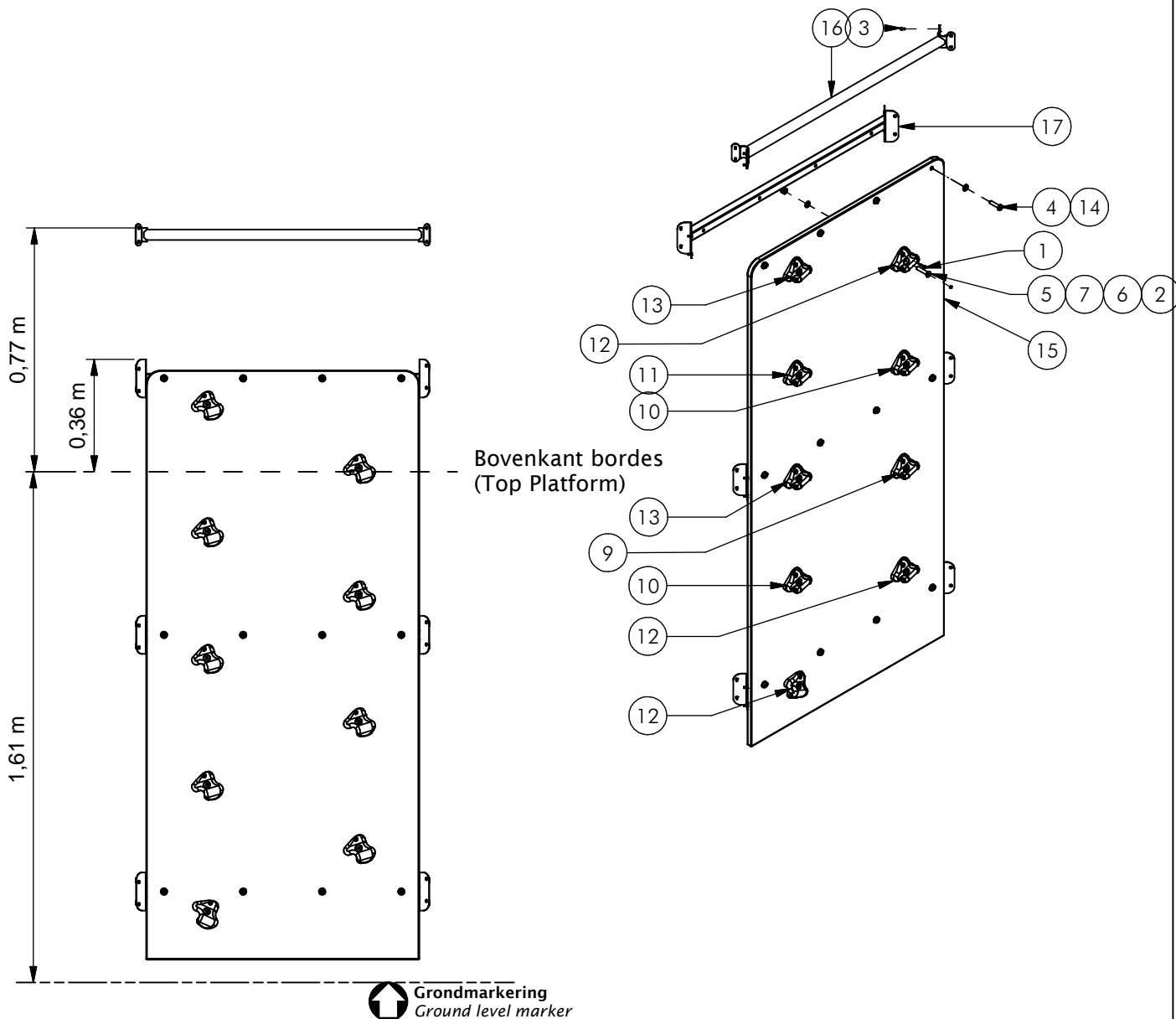
Opmerking  
Comment ENKEL

Datum  
Date 25-9-2006

Tekening  
Drawing

# MOD VRB RVS 075

Samenstelling module *Assembly module*



Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	9	BSR	002	005	030		Schroef Assy	5 x 30 - RVS A2-70
2	9	BSR	011	010	020		DOPMOER	BORG RVS M10
3	32	BSR	014	005	050		Klinknagel bolkop	4.8 X 12 - RVS A2-70
4	12	BSR	023	010	040		Bolkopbout ISO 7380	M10 x 40 - RVS A2-70
5	9	BSR	024	010	050		Verzonken bout	M10 x 50 - RVS A2-70
6	9	BSR	030	010	002		SLUITRING	M10
7	7	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
8	14	KST	DOP	006	030		OPVULDOPJE	6 MM ROOD
9	1	KST	KNP	010	040		KLIMGREEP	PAARS
10	2	KST	KNP	010	070		KLIMGREEP	GROEN
11	1	KST	KNP	010	050		KLIMGREEP	BLAUW
12	3	KST	KNP	010	010		KLIMGREEP	GEEL
13	2	KST	KNP	010	030		KLIMGREEP	ROOD
14	12	KST	ROR	010	000		RING NYLON	M10 x 2.5 MM
15	1	OPE	VRB	051	050	B	KLIMWAND 1.61	VRIJBUITER
16	1	SME	VRB	505	320	D	SYSTEEMBUIS	VRIJBUITER RVS
17	3	SME	VRB	515	320	F	OPHANGKOKER	KLIMWAND



Benaming  
Title Klimwand 161 cm (S8)

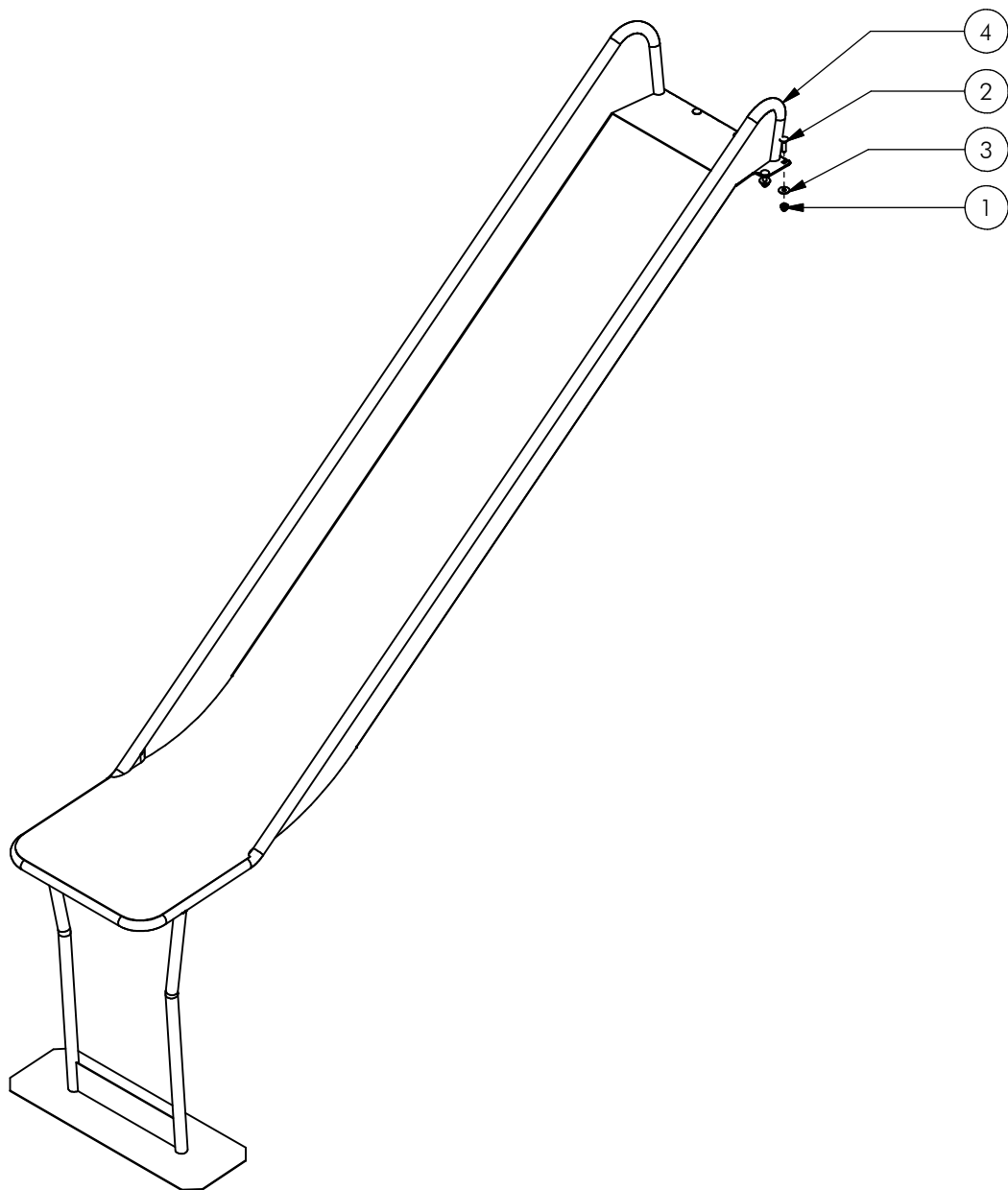
Opmerking  
Comment Met buis

Datum  
Date 29-10-2014

Tekening  
Drawing

**MOD VRB RVS 153 A**  
Samenstelling module Assembly module





Nr	#	Type	Progr.	Volgnr	Bew.	Rev.	Benaming	Opmerking
1	6	BSR	011	010	020		Borgdopmoer	M10 - RVS A2-70
2	6	BSR	026	010	040		Slotbout	M10 x 40 - RVS A2-70
3	6	BSR	035	010	030		Carrosserie ring	M10 - RVS A2-70
4	1	SME	VRB	613	320	B	Glijbaan	161 cm



Benaming  
Title: Glijbaan 161 cm

Opmerking  
Comment: Module RVS

Datum  
Date: 28-1-2009

Tekening  
Drawing

# MOD VRB RVS 192

Samenstelling module *Assembly module*